

NEON ENERGY TEST REPORT

SCOPE OF WORK

ANSI/NFRC 400-2017 TESTING ON ULTRA TILT TURN DOOR

REPORT NUMBER

I5916.01-301-44 R0

TEST DATE(S)

07/26/18

ISSUE DATE

08/20/18

RECORD RETENTION END DATE

07/26/23

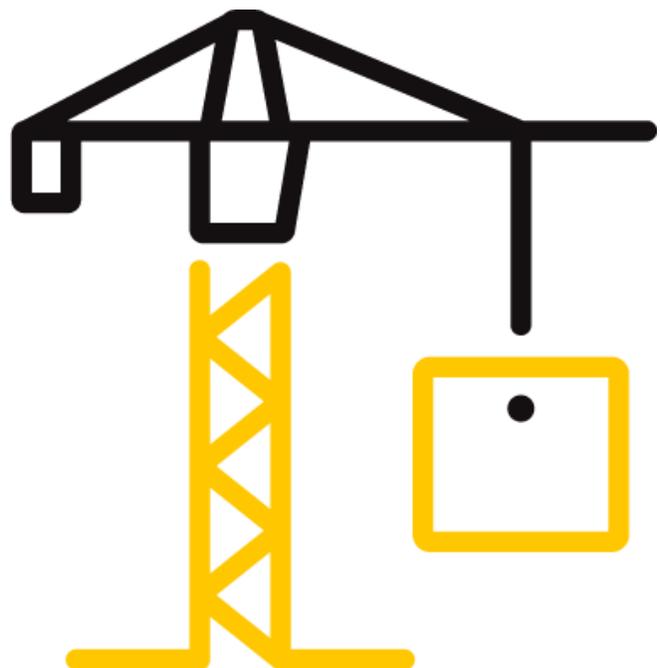
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DOCUMENT CONTROL NUMBER

RT-R-AMER-Test-2803 (06/28/18)

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TEST REPORT FOR NEON ENERGY

Report No.: I5916.01-301-44 R0

Date: 08/20/18

REPORT ISSUED TO

NEON ENERGY

4989 East La Palma Avenue
Anaheim, California 92807

SECTION 1

SCOPE

Intertek Building & Construction (B&C) was contracted by Neon Energy to perform testing in accordance with ANSI/NFRC 400-2017, *Procedure for Determining Fenestration Product Air Leakage*, on their Ultra Tilt Turn Door. Results obtained are tested values and were secured by using the designated test method(s) in full compliance with NFRC requirements.

Testing was conducted at Intertek B&C test facility in Fresno, California. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory.

SECTION 2

SUMMARY OF TEST RESULTS

Product Type: Ultra Tilt Turn Door

Series/Model: Ultra Tilt Turn Door

TITLE	RESULTS
Air Leakage Resistance Test	0.4 L/s/m ² (0.07 cfm/ft ²)

For INTERTEK B&C:

COMPLETED BY:	Erick Caldera	REVIEWED BY:	Tyler Westerling, P.E.
TITLE:	Technician	TITLE:	Senior Project Engineer
SIGNATURE:		SIGNATURE:	
DATE:	08/20/18	DATE:	08/20/18

EC:ms

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TEST REPORT FOR NEON ENERGY

Report No.: I5916.01-301-44 R0

Date: 08/20/18

SECTION 3

TEST METHOD(S)

The specimens were evaluated in accordance with the following:

ANSI/NFRC 400-2017, *Procedure for Determining Fenestration Product Air Leakage*. National Fenestration Rating Council.

SECTION 4

MATERIAL SOURCE/INSTALLATION

Test specimen was provided by the client. Representative samples of the test specimen(s) will be retained by Intertek B&C for a minimum of five years from the test completion date.

The specimen was installed into a Douglas-Fir wood buck. The rough opening allowed for a no shim space. The exterior perimeter of the door was sealed with tape.

LOCATION	ANCHOR DESCRIPTION	ANCHOR LOCATION
Wood buck	Wood blocks	6" from corners

SECTION 5

EQUIPMENT

A calibration was performed on the Intertek B&C Structural Control Panel, Asset #005724, on 03/08/18. The calibration procedure is fully described in Standard Calibration Procedure 31-12. The basic procedure requires calibrating the pressure transducers and then measuring flow rates through calibrated orifice plates.

SECTION 6

LIST OF OFFICIAL OBSERVERS

NAME	COMPANY
Erick Caldera	Intertek B&C
Nick Keo	Intertek B&C

TEST REPORT FOR NEON ENERGY

Report No.: I5916.01-301-44 R0

Date: 08/20/18

SECTION 7

TEST SPECIMEN DESCRIPTION

Product Type: Ultra Tilt Turn Door

Series/Model: Ultra Tilt Turn Door

Product Size(s):

OVERALL AREA:	WIDTH		HEIGHT	
	Millimeters	Inches	Millimeters	Inches
2.01 m ² (21.6 ft ²)				
Overall Size	959	37-3/4	2092	82-3/8
Leaf	914	36	2045	80-1/2

Frame Construction:

FRAME MEMBER	MATERIAL	DESCRIPTION
Head, sill, jambs	Thermally broken aluminum	Thermally broken by polyamide
	JOINERY TYPE	DETAIL
All Corners	Mitered	Sealed; crimped and keyed corners

Sash Construction:

MEMBER	MATERIAL	DESCRIPTION
Rails and stiles	Thermally broken aluminum	Thermally broken by polyamide
	JOINERY TYPE	DETAIL
All corners	Mitered	Sealed; crimped and keyed corners (2 keys)

Reinforcement: *No reinforcement was utilized.*

Weatherstripping:

DESCRIPTION	QUANTITY	LOCATION
EPDM gasket	1 row	Head, sill, jambs, rails, and stiles
Large EPDM gasket	1 row	Head, sill, jambs

TEST REPORT FOR NEON ENERGY

Report No.: I5916.01-301-44 R0

Date: 08/20/18

Glazing: *No conclusions of any kind regarding the adequacy or inadequacy of the glass in any glazed test specimen(s) can be made.*

GLASS TYPE	SPACER TYPE	INTERIOR LITE	EXTERIOR LITE	GLAZING METHOD
1" IG	TP-D: Thermo-plastic Spacer	1/4" Guardian SN5128	1/4" Guardian IS20	Exterior dry glazed with an EPDM gasket and interior secured with an aluminum glazing bead with EPDM gasket

LOCATION	QUANTITY	DAYLIGHT OPENING		GLASS BITE
		Millimeters	Inches	
Leaf	1	759 x 1899	29-7/8 x 74-3/8	1/2"

Drainage:

DRAINAGE METHOD	SIZE	QUANTITY	LOCATION
Weephole	1" x 1/4"	2	Sill face, 5-1/2" from corners
Weephole	5/32" round	4	Sill face, 4-1/2" and 6-1/2" from corners

Hardware:

DESCRIPTION	QUANTITY	LOCATION
Hinge	2	Hinge stile at corners
Multi-point latch assembly	1	Latch stile; mid-span
Keeper	2	Lock jamb

Screen Construction: *No screen construction was utilized.*

TEST REPORT FOR NEON ENERGY

Report No.: I5916.01-301-44 R0

Date: 08/20/18

SECTION 8

TEST RESULTS

The temperature during testing was 23°C (73°F). The results are tabulated as follows:

Test Specimen #1:

TITLE OF TEST	RESULTS	ALLOWED	TABLE
Air Leakage, Infiltration per ASTM E283 (qA) at 75 Pa (1.57 psf)	0.4 L/s/m ² (0.07 cfm/ft ²)	1.5 L/s/m ² (0.3 cfm/ft ²) max.	1

Table #1:

AIR TEMPERATURE	73°F		
BAROMETRIC PRESSURE	30.01 in. of Hg		
RELATIVE HUMIDITY	64.5%		
TOTAL AIRFLOW (Qt)	TARE (Qe)	NET (Qs)	CORRECTED NET AIRFLOW (Qst)
1.1 l/s (2.26 cfm)	0.4 l/s (0.78 cfm)	0.7 l/s (1.48 cfm)	0.7 l/s (1.48 cfm)

TEST REPORT FOR NEON ENERGY

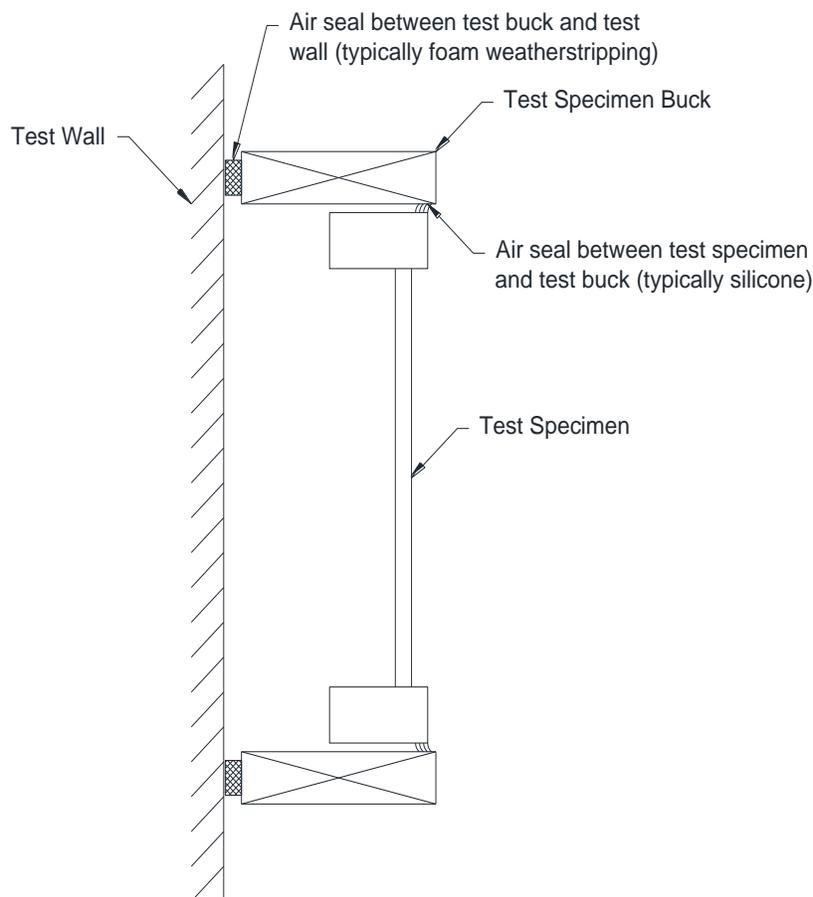
Report No.: I5916.01-301-44 R0

Date: 08/20/18

SECTION 9

LOCATION OF AIR SEAL

The air seal between the test specimen and the test wall is detailed below. The seal is made of foam weatherstripping and is attached to the edge of the test specimen buck. The test specimen buck is placed against the test wall and clamped in place, compressing the weatherstripping and creating a seal.



SECTION 10

CONCLUSION

The specimens tested met the performance requirements of ANSI/NFRC 400-2017.

Air infiltration values included in this report are not meant to be used for NFRC labeling purposes. Official NFRC Rating values may be obtained by submitting this report to an NFRC Licensed Inspection Agency for certification purposes. Only those values identified on a valid Certification Authorization Report (CAR) are to be used for labeling purposes.



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TEST REPORT FOR NEON ENERGY

Report No.: I5916.01-301-44 R0

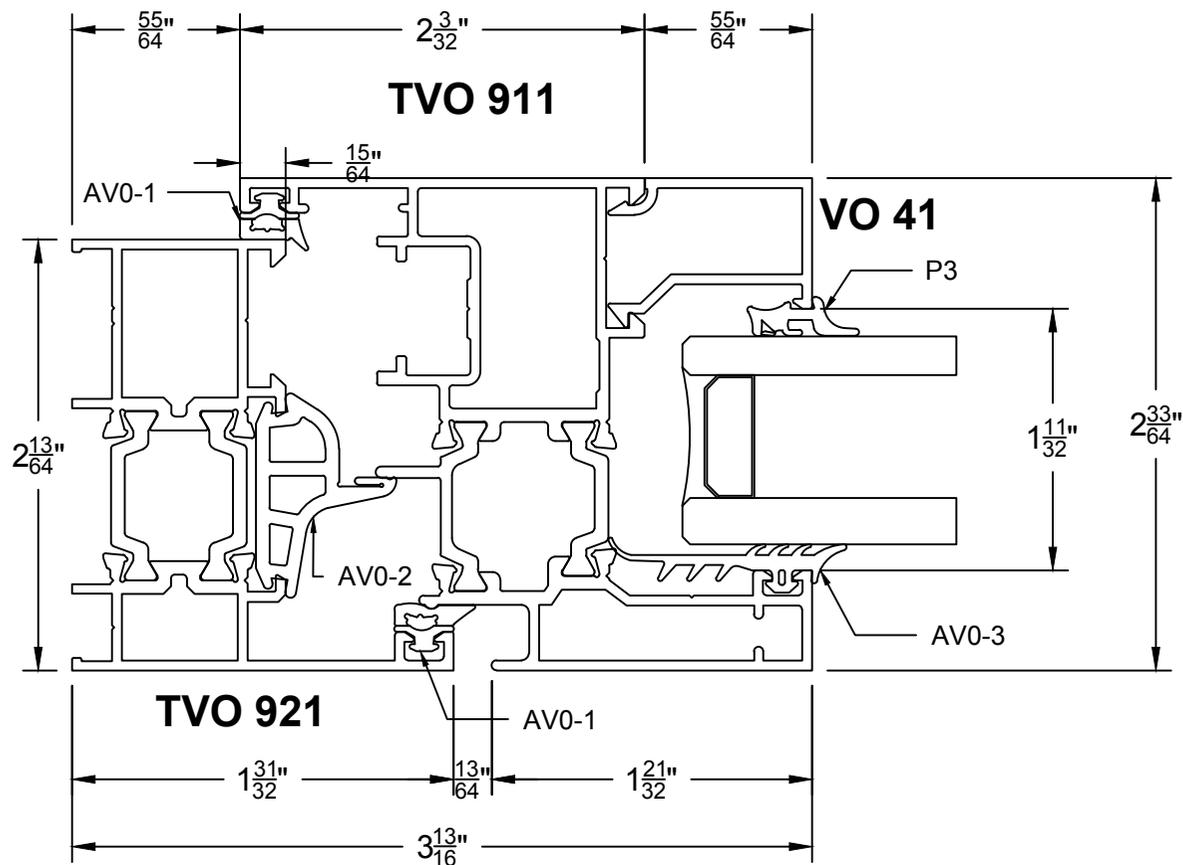
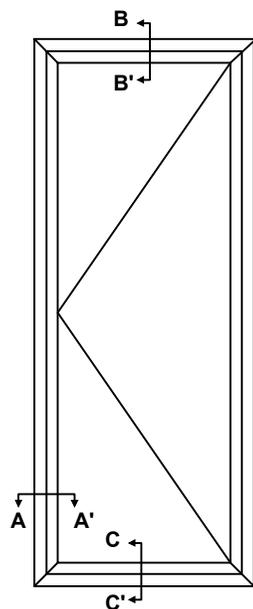
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SECTION 11 DRAWINGS

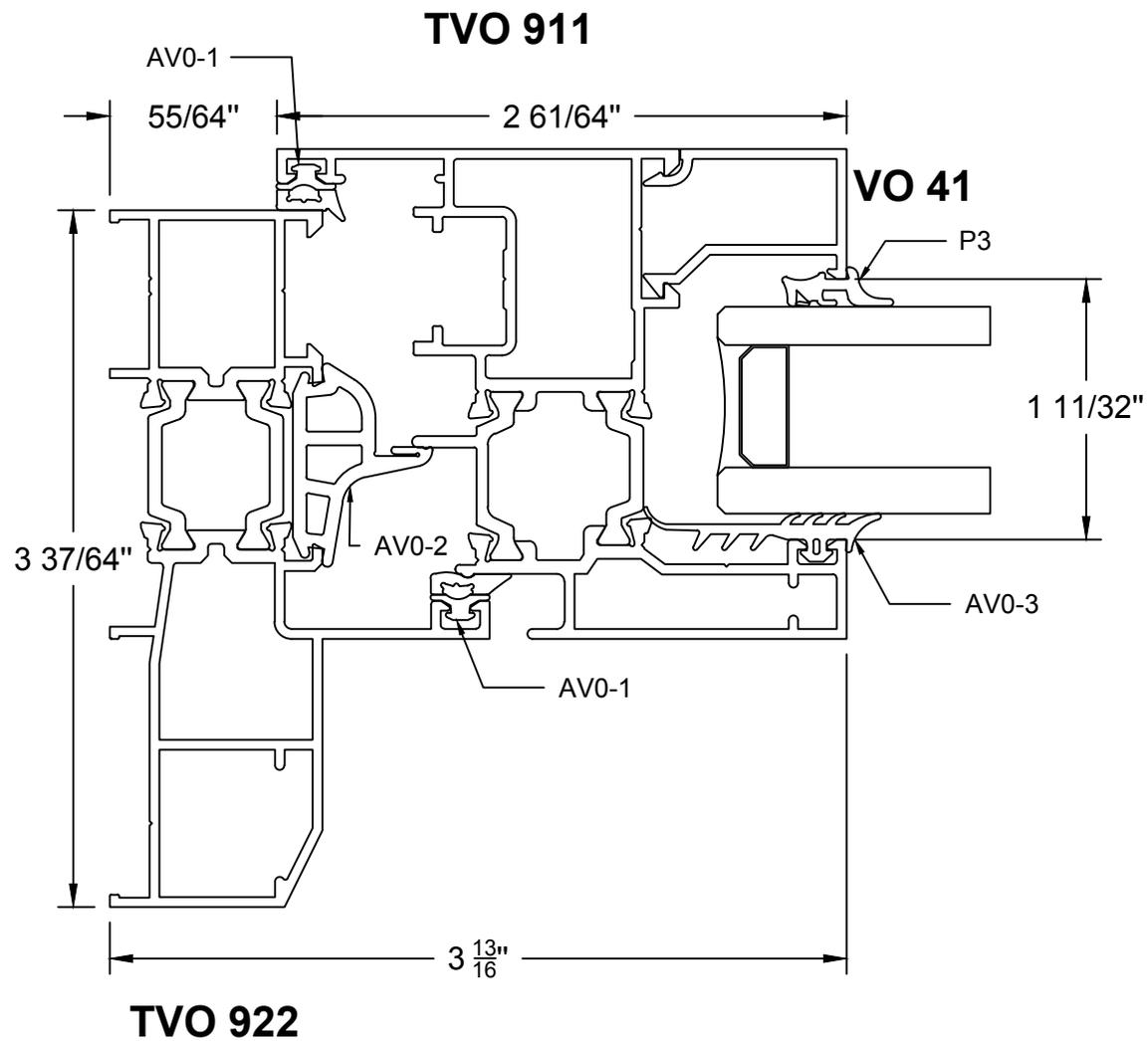
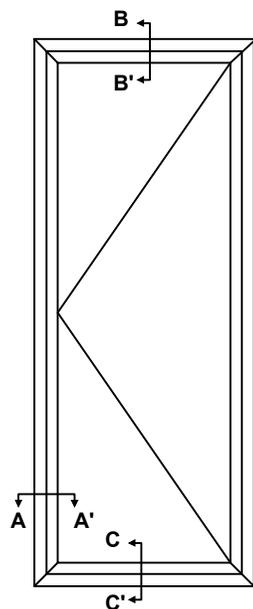
The test specimen drawings have been reviewed by Intertek B&C and are representative of the test specimen(s) reported herein. Test specimen construction was verified by Intertek B&C per the drawings included in this report. Any deviations are documented herein or on the drawings.

HORIZONTAL SECTION A-A' VERTICAL SECTION B-B' & C-C'

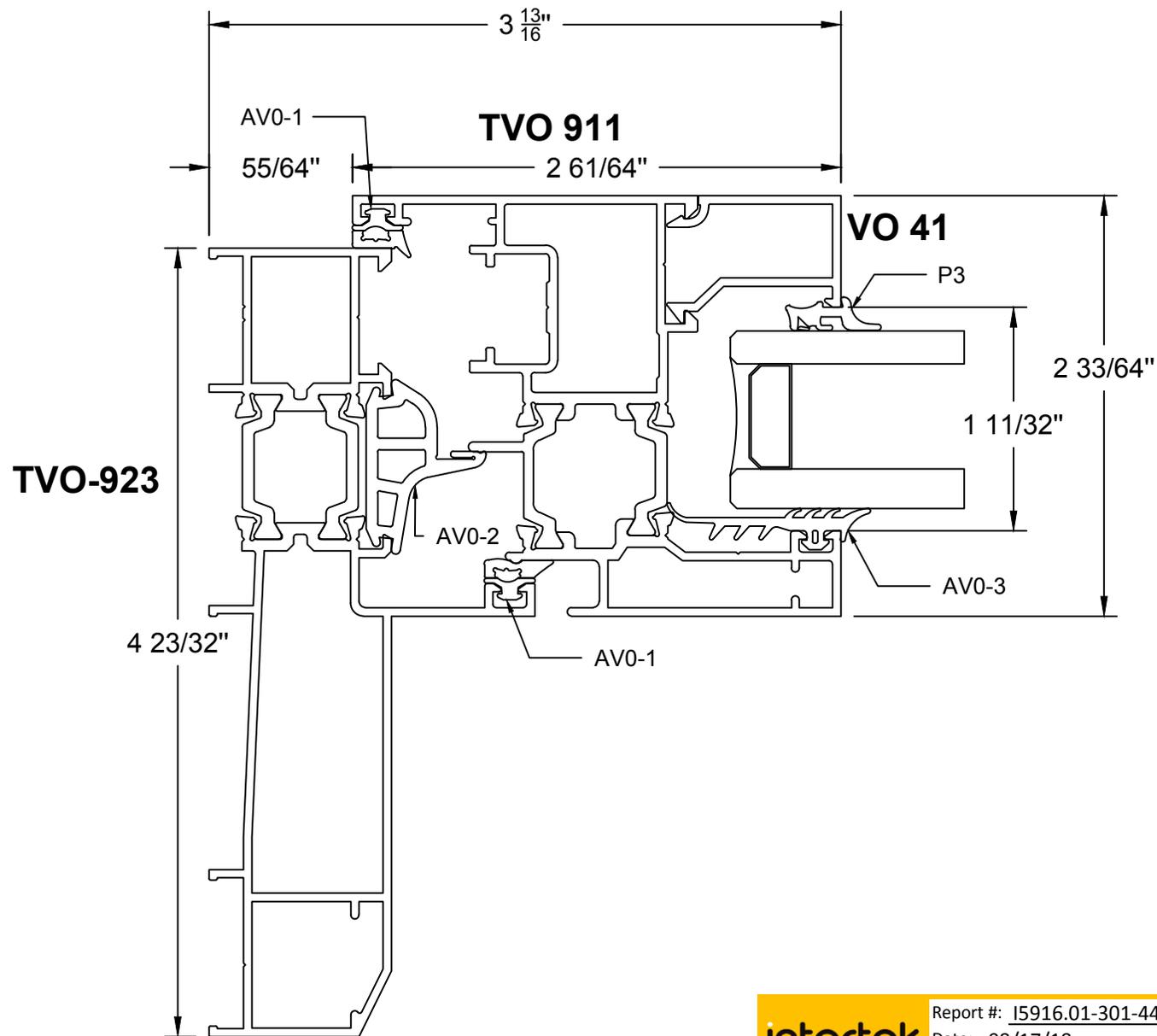
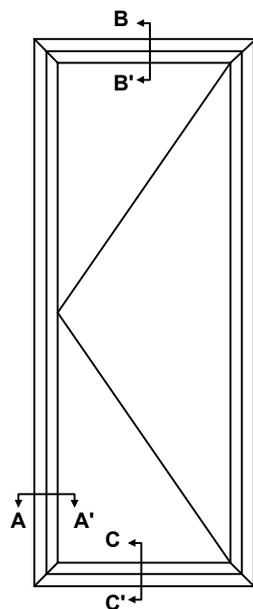
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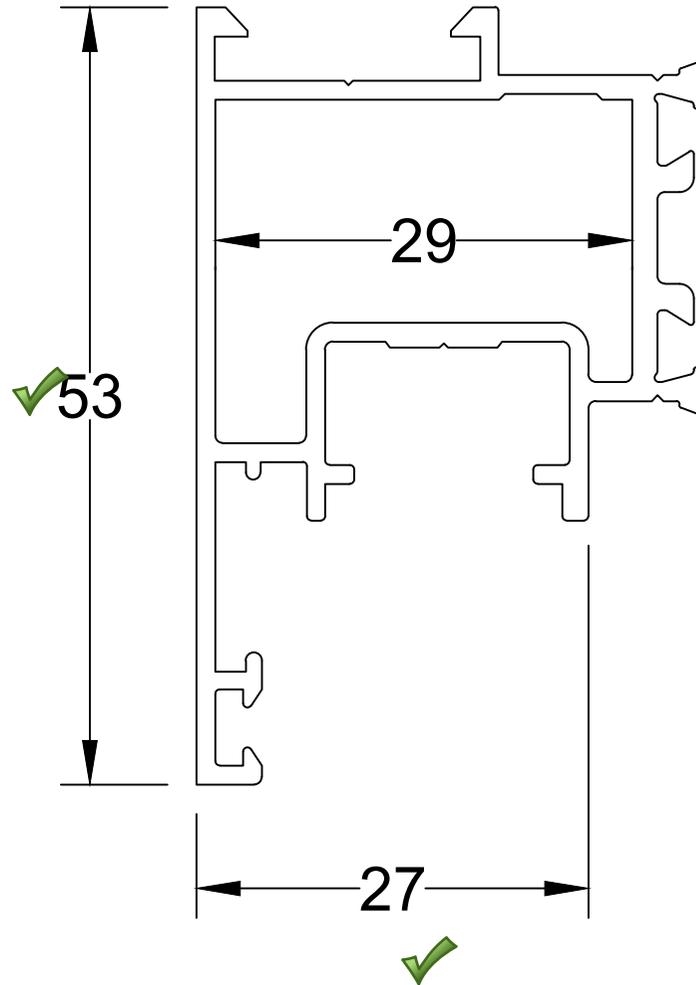
HORIZONTAL SECTION A-A' VERTICAL SECTION B-B' & C-C'
SCALE. 1:1



HORIZONTAL SECTION A-A' VERTICAL SECTION B-B' & C-C'
SCALE. 1:1

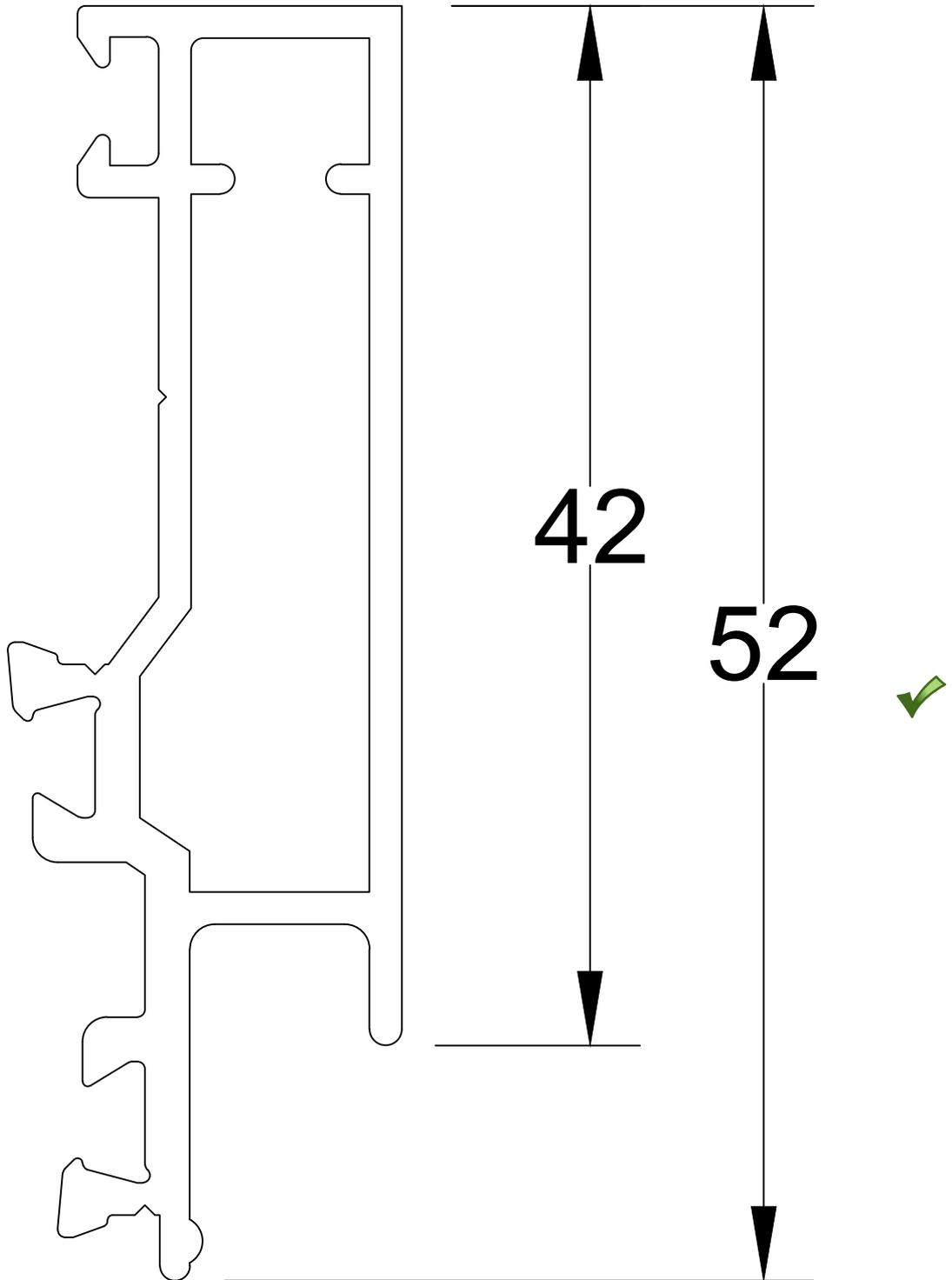


TVO 911 a

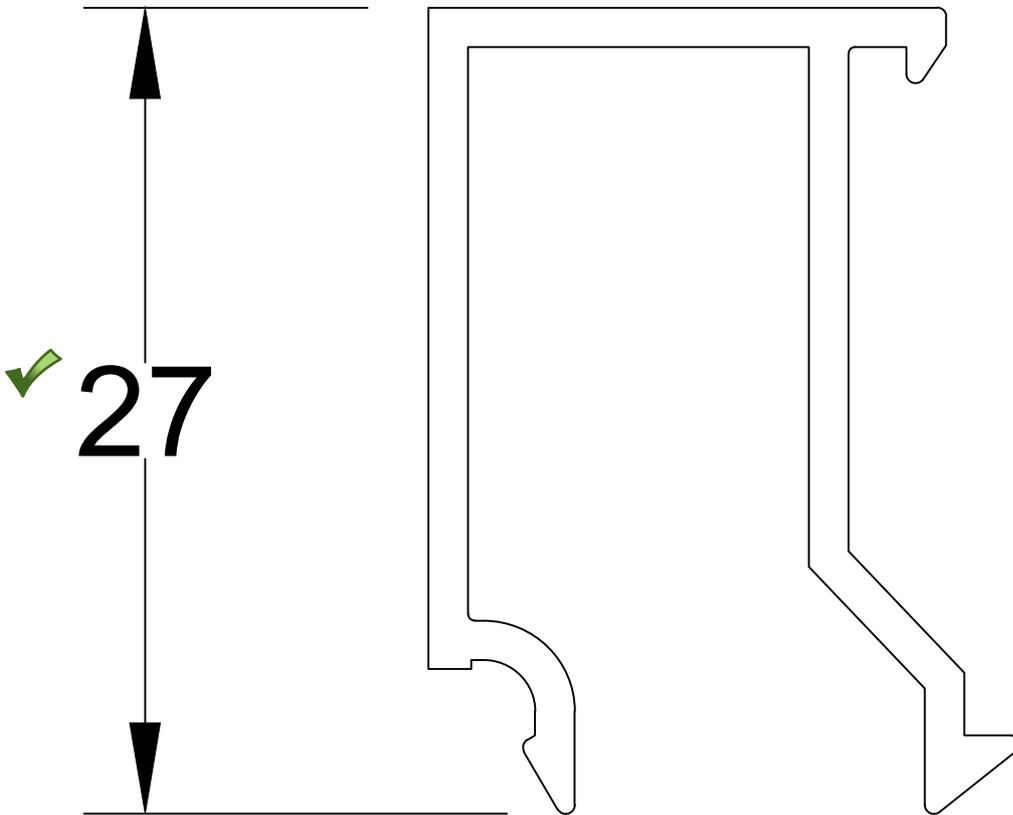
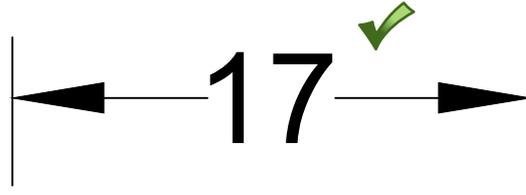


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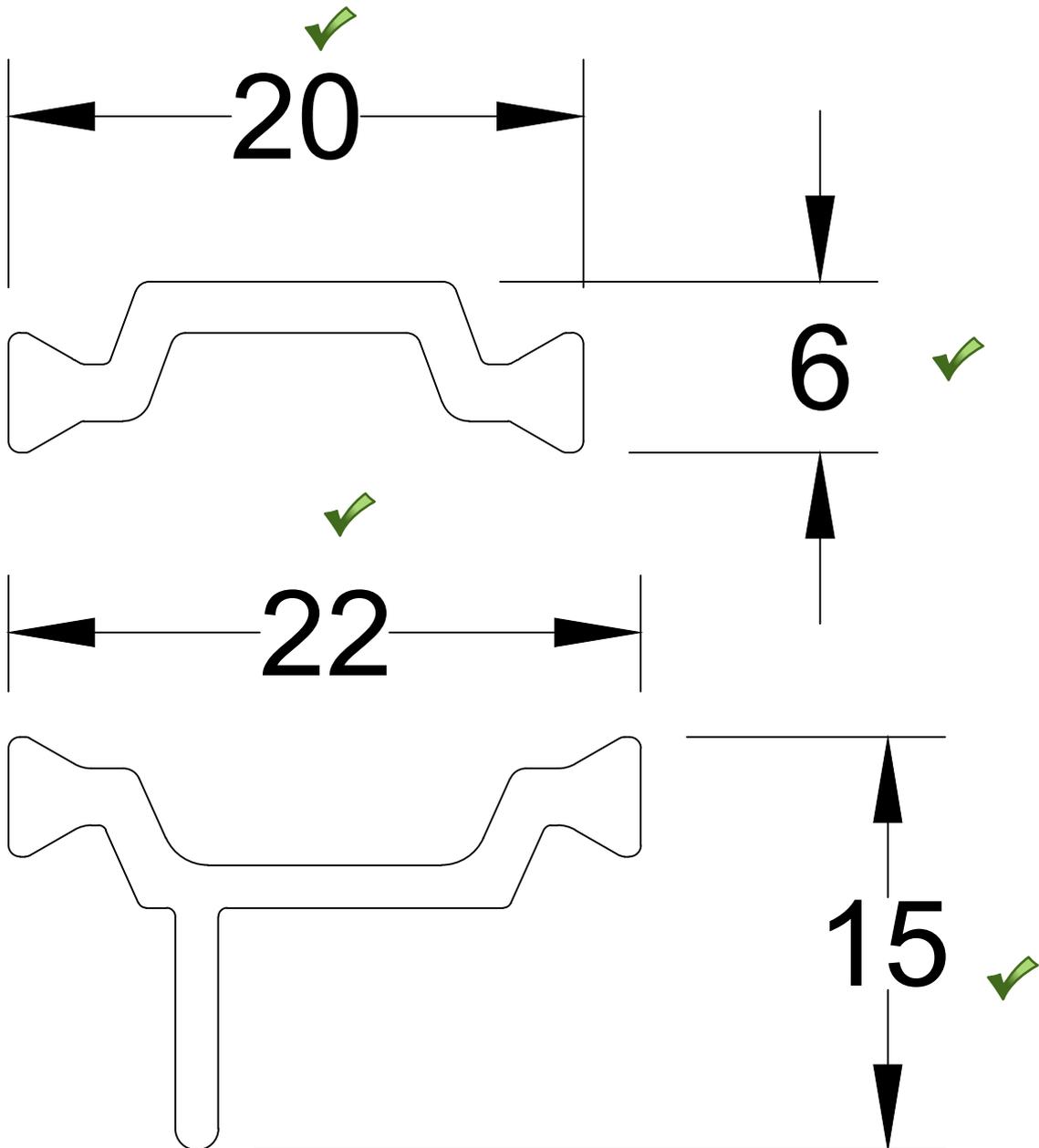
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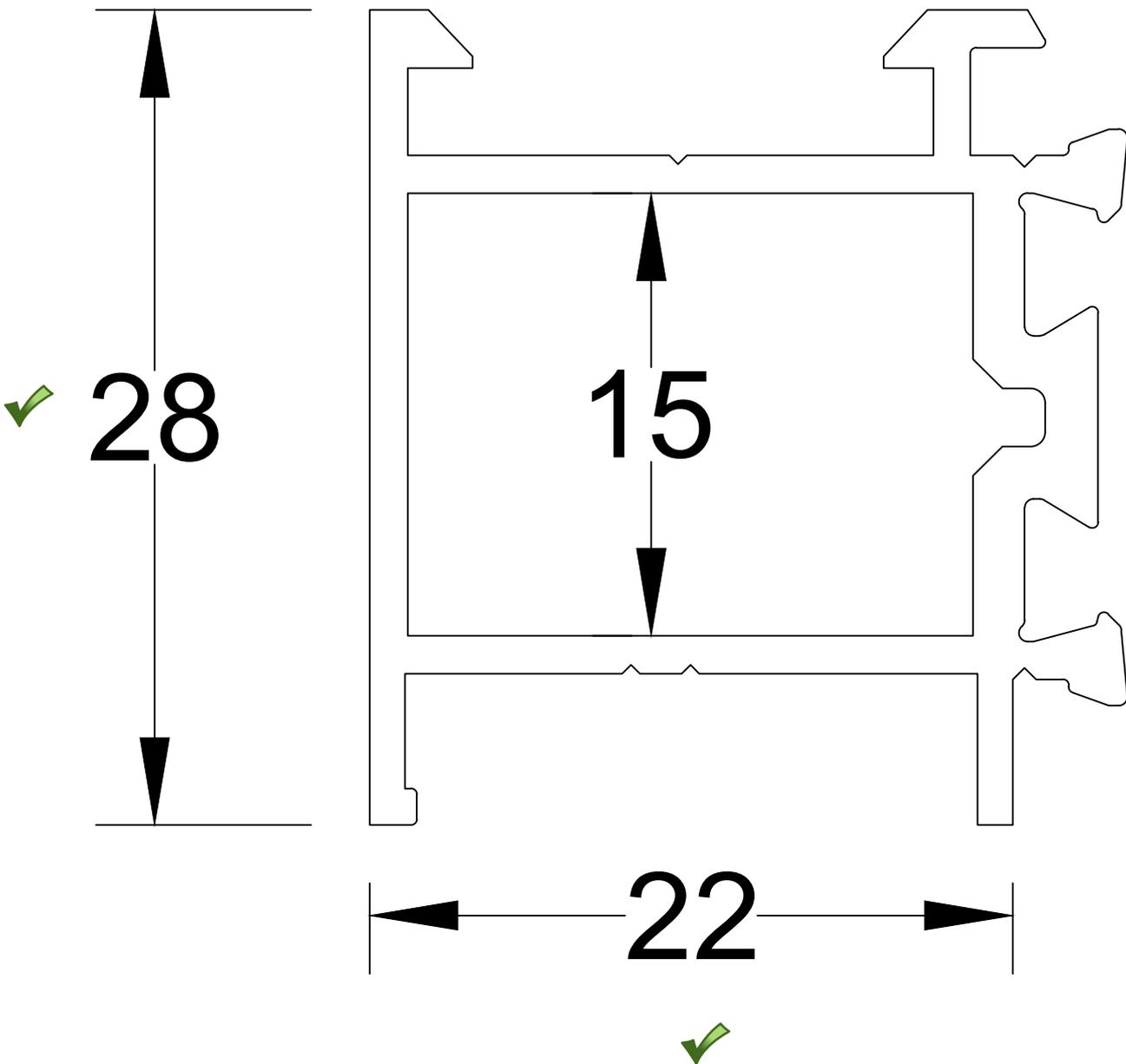
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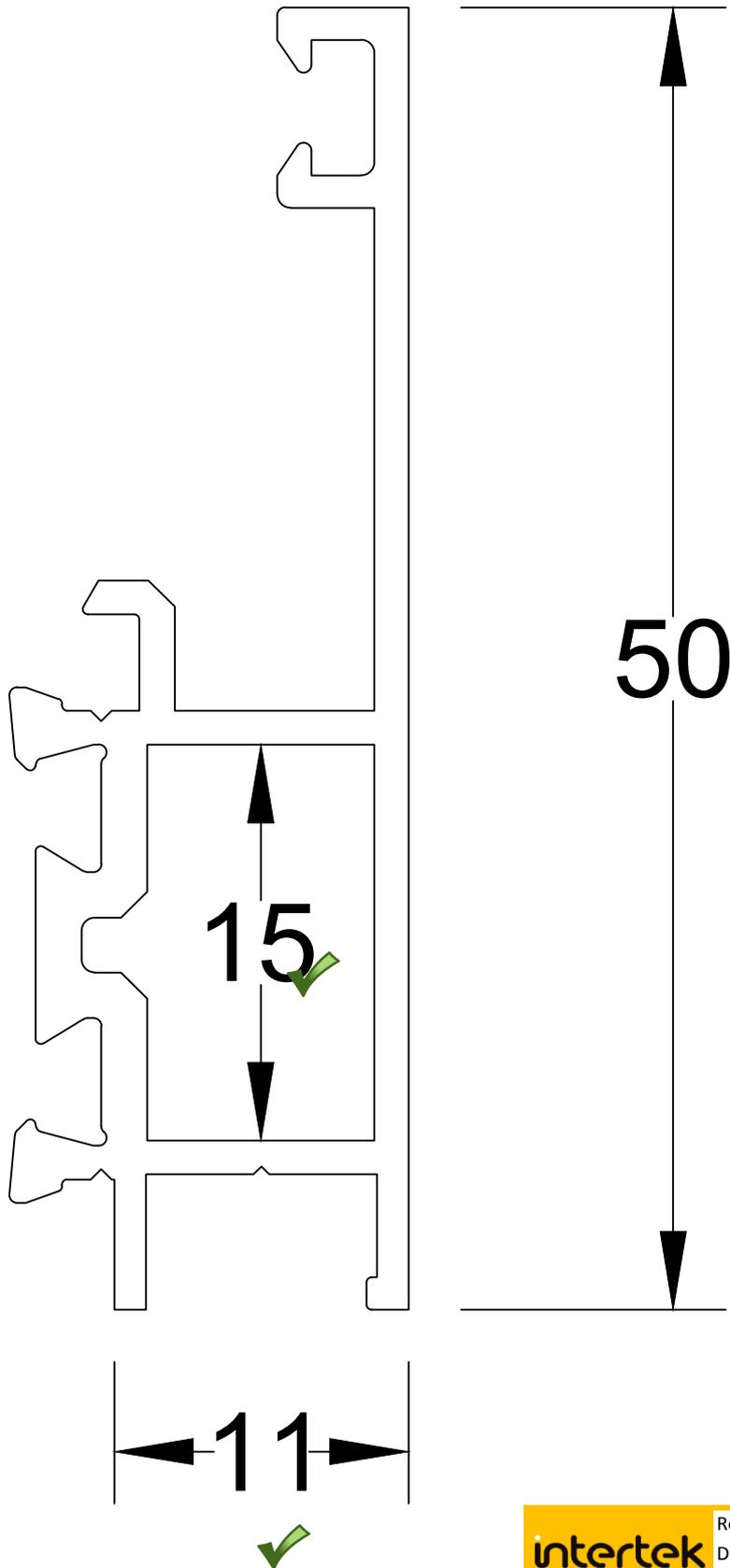
Sash Thermal Breaks



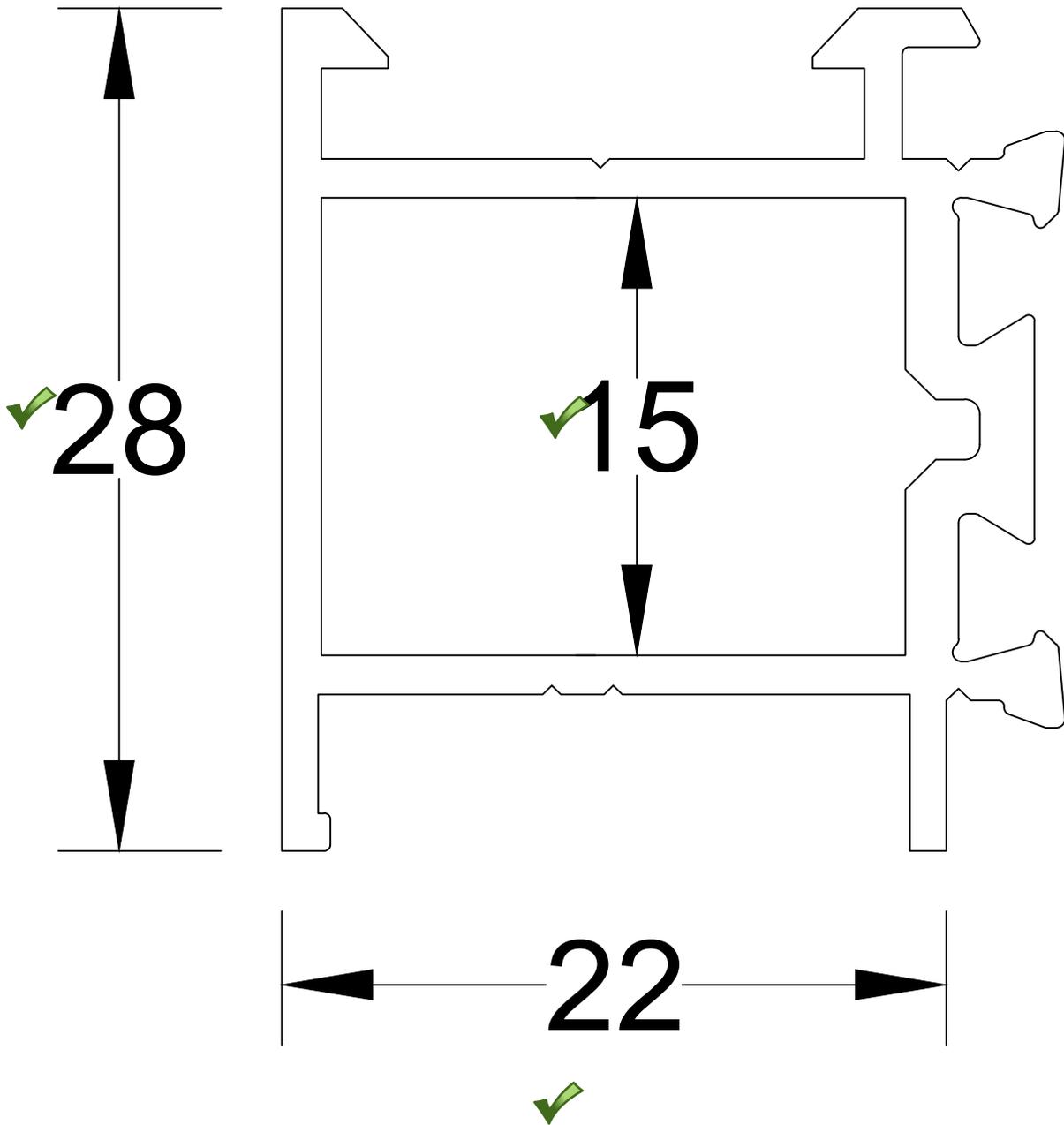
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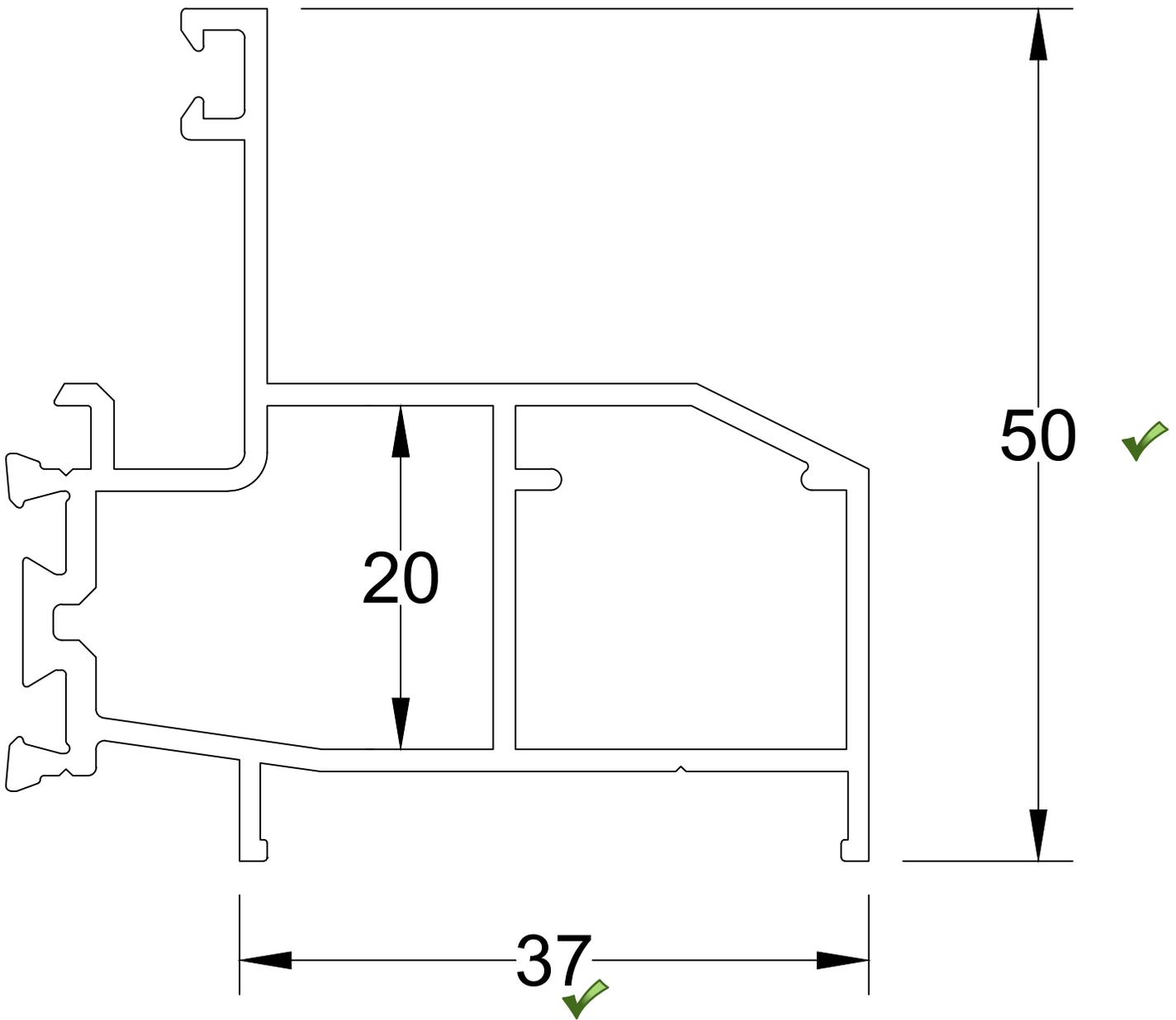
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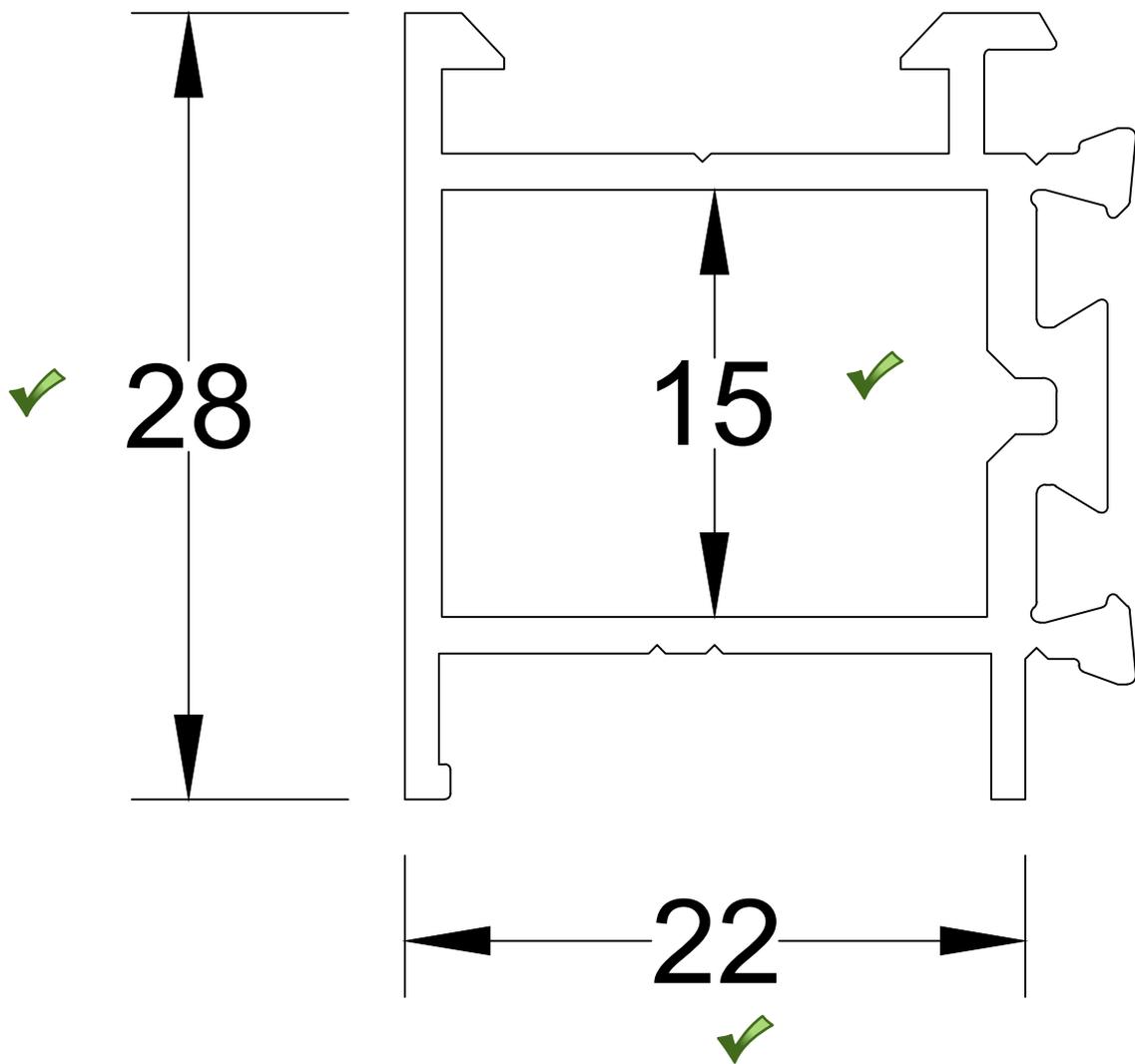
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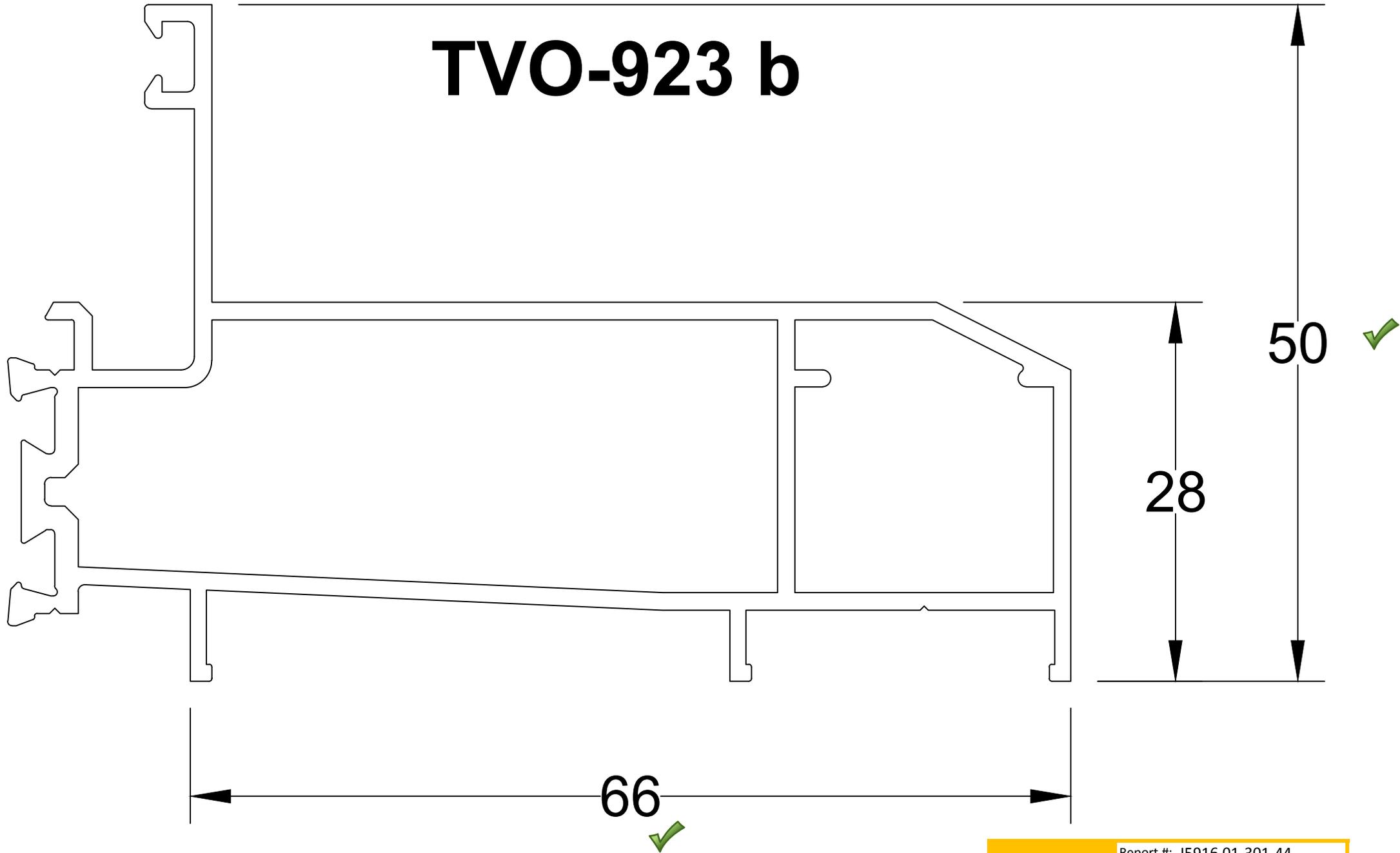
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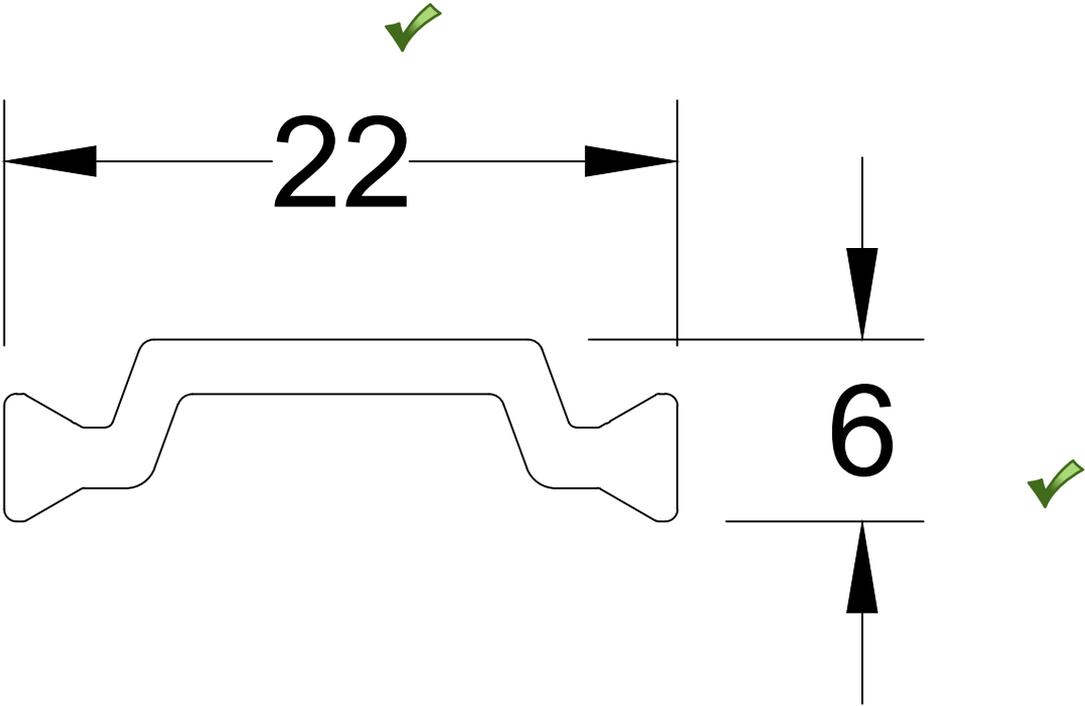
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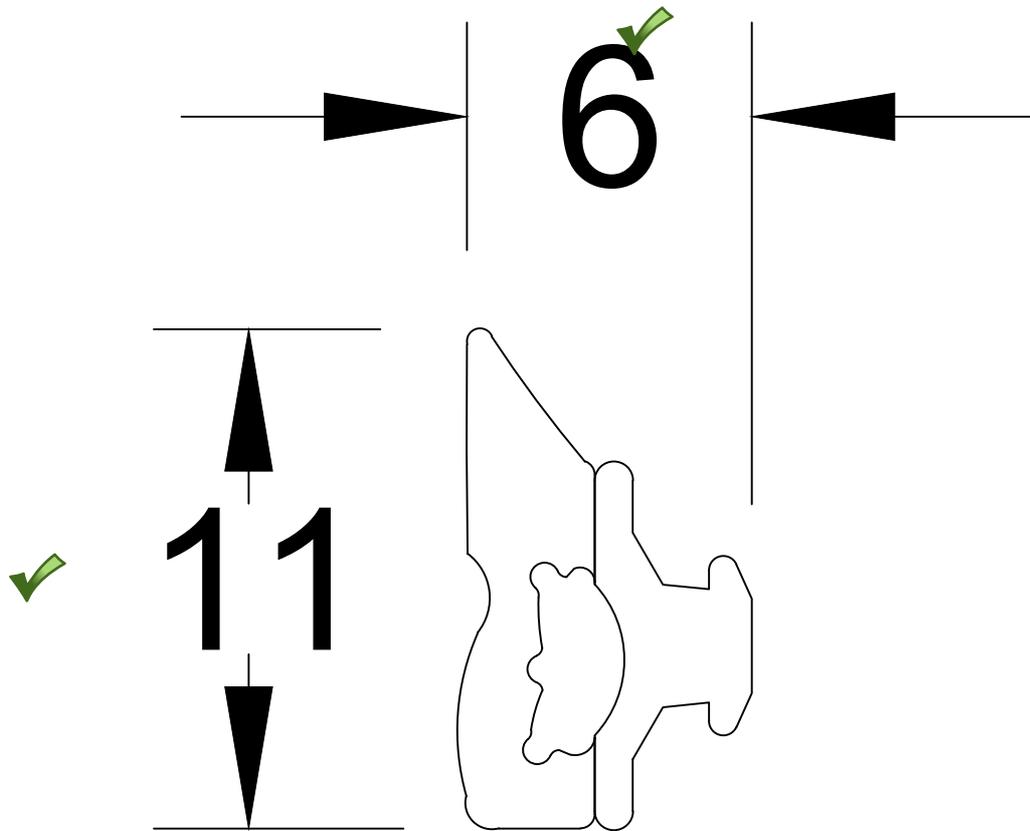
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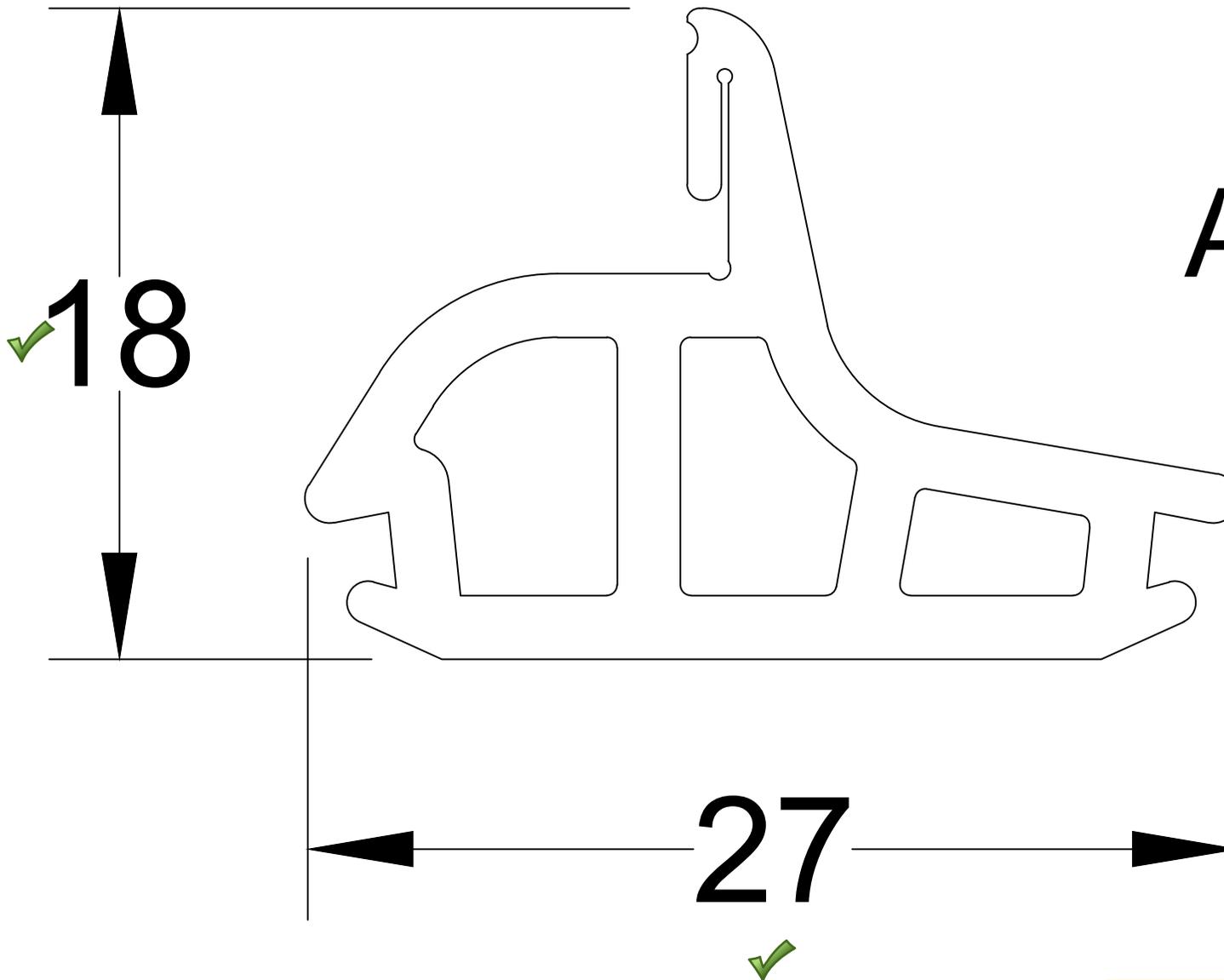


Frame Thermal Breaks



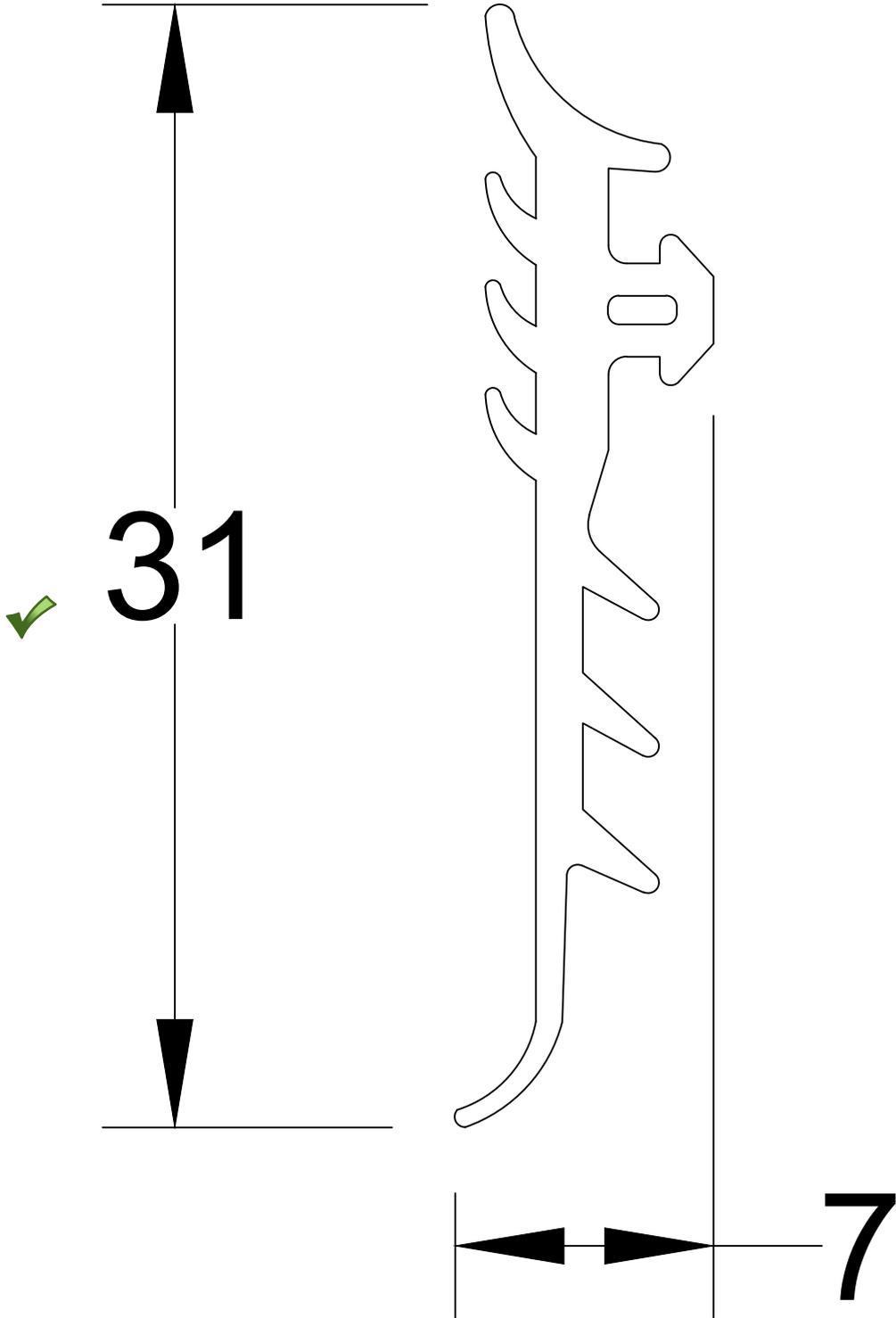
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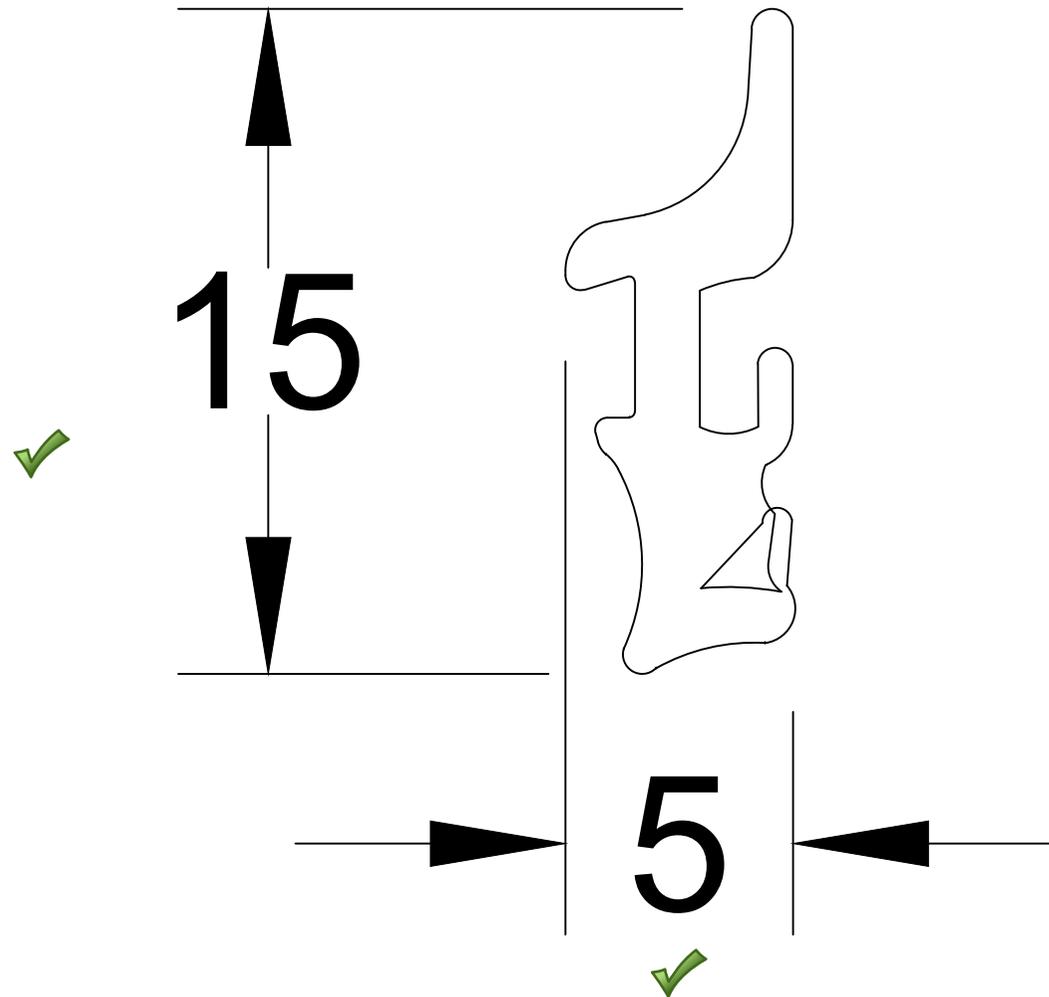


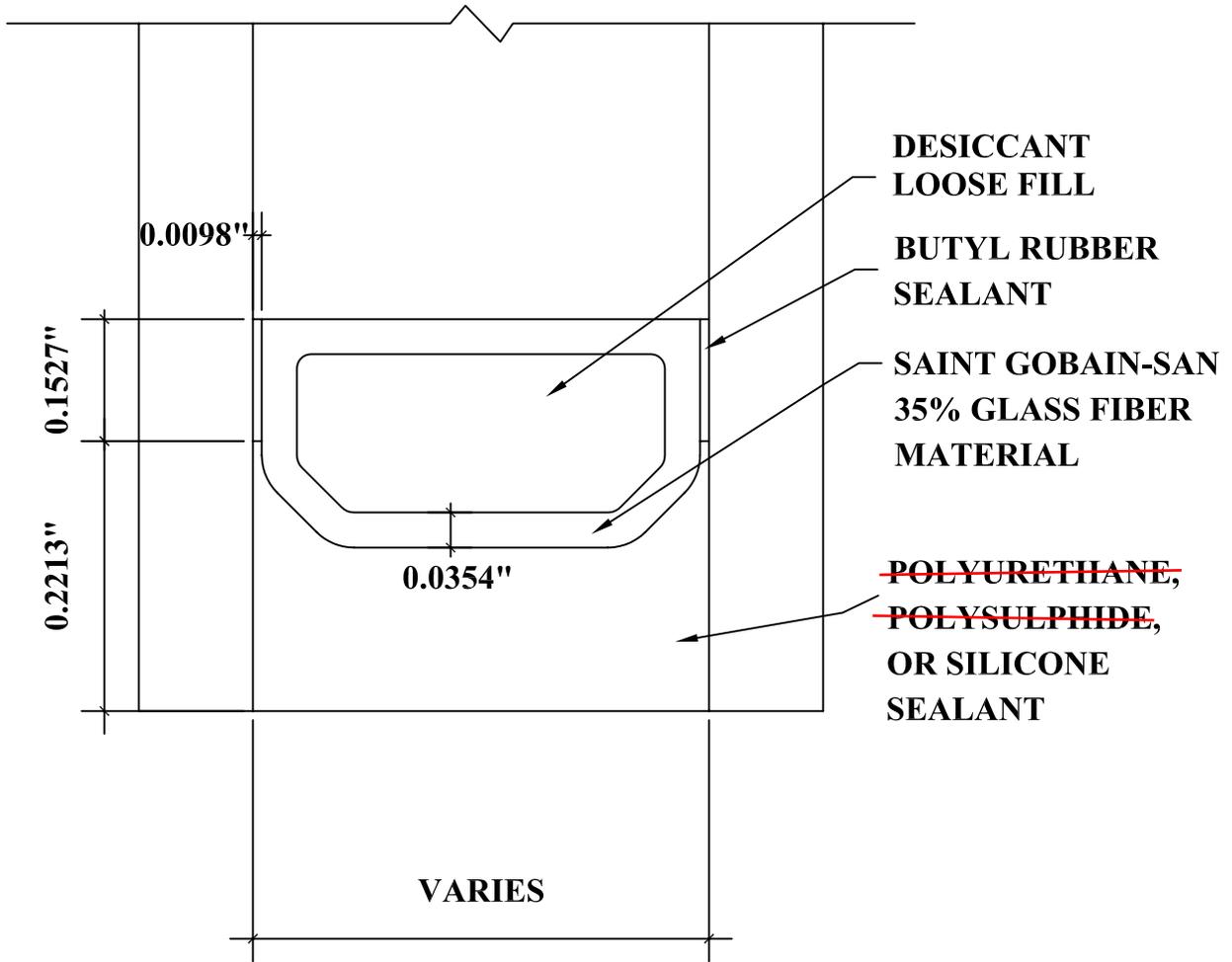
AV0-2

AV0-3



P3





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TEST REPORT FOR NEON ENERGY

Report No.: I5916.01-301-44 R0

Date: 08/20/18

SECTION 12

REVISION LOG

REVISION #	DATE	PAGES	REVISION
0	08/20/18	N/A	Original Report Issue