

Ultra D-BF

Part 1 – General

1.01 Summary

- A. Section includes:
 - 1. Bi-Folding Aluminum Doors

1.02 References

- A. National Fenestration Rating Council (NFRC)
- B. American Architectural Manufacturers Association (AAMA)
- C. American Society for Testing and Materials (ASTM)
- D. Aluminum Association (AA)

1.03 System Description

- A. Design Requirements: Ultra D-BF is a single source package of door, doorframe and hardware that is engineered for moderate traffic.
- B. Performance Requirements: Each assembly tested by a recognized testing laboratory or agency in accordance with specified test methods.

1.04 Quality Assurance

- A. Single Source Responsibility:
 - 1. Obtain entrances, storefronts, ribbon walls, window walls, curtain walls, window systems, and finish through one source from a single manufacturer.

1.05 Warranty

- A. Products warranted against failure and/or deterioration of metals due to manufacturing process for a period of two (2) years.

Part 2 – Products

2.01 Products

- A. Acceptable Products:
 - 1. Ultra D-BF
 - 2. Major portions of the door stiles a nominal 0.051 inches.

2.02 Materials and Accessories

- A. Door members: Extruded 6063 or 6060 T5 or T6 aluminum alloy.
- B. Screws, fastening devices, and internal components: Aluminum, stainless steel, or zinc plated steel. Shall be aluminum or steel, providing the steel is properly isolated from aluminum.
- C. Glazing Gasket (compression-type design).

2.03 Finish

- A. Finish all exposed areas of aluminum and components as indicated.
 - 1. Powder coating
 - a. Architectural Class I
 - (a) Color powder coating confirming with AAMA2603 and 1 year Florida specifications.
 - (b) Powder Coating finish shall be chosen from finish guide.
 - (c) Finishes: Gloss / Satin / Matt / Texture
 - (d) Product application is recommended for use in normal weathering environments or internal applications.
 - (e) Warranty up to 10 years depending the weather condition and area
 - b. Architectural Class II
 - (a) Color powder coating confirming with AAMA2604 and 3 and 5 years Florida specifications
 - (b) Powder Coating finish shall be chosen from finish guide.
 - (c) Recommended for all buildings where optimum architectural, aesthetic, technical and economic performance is required.
 - (d) Warranty up to 15 years depending the weather condition and area
 - c. Architectural Class III

- (a) Color powder coating confirming with AAMA2605 and 10 years Florida specifications
- (b) Powder Coating finish shall be chosen from finish guide.
- (c) Finishes: Matt
- (d) Recommended for all prestigious and monumental buildings and in extreme environments.
- (e) Warranty up to 20 years depending the weather condition and area
- d. Acceptable Coatings Manufacturers:
 - (a) Interpon

Part 3 – Execution

3.01 Examinations

- A. Examine conditions and verify substrate conditions are acceptable for product installation.

3.02 Installation

- A. Install in accordance with approved shop drawings and manufacturers installation instructions.

3.03 Field Quality Control

- A. Make all necessary final adjustments to attain normal operation of each door and its mechanical hardware.

END OF SECTION