

NEON ENERGY COMPUTER SIMULATION REPORT

SCOPE OF WORK

ULTRA BI-FOLD DOOR / OUTSWING DOOR - NFRC 100/200/500

REPORT NUMBER

P2839.02-116-45 R2

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11/18/22

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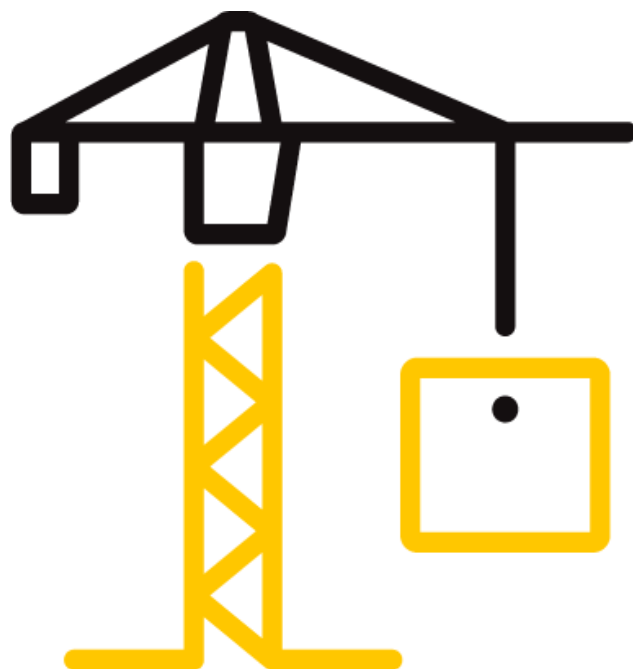
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TEST REPORT FOR NEON ENERGY

Report No: P2839.02-116-45 R2

Date: 03/14/23

REPORT ISSUED TO

NEON ENERGY

23 Corporate Plaza

Suite 150

Newport Beach, California 92660

SECTION 1

SUMMARY

SERIES/MODEL: Ultra Bi-Fold Door / Outswing Door

Architectural Testing, Inc. (an Intertek company) dba Intertek Building & Construction (B&C) was contracted to perform U-Factor, Solar Heat Gain Coefficient, Visible Transmittance and Condensation Resistance simulations in accordance with the National Fenestration Rating Council (NFRC).

This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. Intertek B&C will service this report for the entire test record retention period. The test record retention period ends five years after the test date. Test records, such as detailed drawings, datasheets, representative samples of test specimens, or other pertinent project documentation, will be retained for the entire test record retention period.

FOR INTERTEK B&C:

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SECTION 2

TEST METHODS

The products were evaluated in accordance with the following:

ANSI/NFRC 100-2020, Procedure for Determining Fenestration Product U-Factors

ANSI/NFRC 200-2020, Procedure for Determining Fenestration Product Solar Heat Gain Coefficient and Visible Transmittance at Normal Incidence

NFRC 500-2017, Procedure for Determining Fenestration Product Condensation Resistance Values

**Condensation Resistance results obtained from this procedure are for controlled laboratory conditions and do not include the effects of air movement through the specimen, solar radiation, and the thermal bridging that may occur due to the specific design and construction of the fenestration system opening.*

Ratings values included in this report are for submittals to an NFRC-licensed IA and are not meant to be used directly for labeling purposes. Only those values identified on a valid Certificate of Authorization (CA) by an NFRC accredited Inspection Agency (IA) are to be used for labeling purposes. The ratings values were rounded in accordance with NFRC 601, NFRC Unit and Measurement Policy.

Intertek B&C is an NFRC accredited simulation laboratory and all simulations were conducted in full compliance with NFRC approved procedures and specifications. The values included in this report are not considered in compliance with ANSI/NFRC 100, ANSI/NFRC 200, and/or NFRC 500 unless the associated validation test requirements have been satisfied, as applicable.

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SECTION 3

TEST PROCEDURE

The total product, including specific frame, spacer, and glass details, was modeled using NFRC approved software.

FRAME AND EDGE MODELING	THERM 7.4.4
CENTER-OF-GLASS MODELING	WINDOW 7.4.14
TOTAL PRODUCT CALCULATIONS	WINDOW 7.4.14
SPECTRAL DATA LIBRARY	IGDB 90.0

Modeling Assumptions / Technical Interpretations

Any modeling assumptions and technical interpretations required to model this product are listed below.

- 1) To prevent air infiltration, tape was applied to all interior sash crack locations.
- 2) TVO-921, TVO-922 and TVO-927 frame options were grouped per ANSI/NFRC 100-2020,
- 3) Section 4.2.1.H.ii. TVO-927 is the group leader.
- 4) TVO-903 and TVO-913 sash options were grouped per ANSI/NFRC 100-2020,
- 5) Section 4.2.1.I.v. TVO-913 is the group leader.
- 6) TVO-frame sill and TVO-925 sill were grouped per ANSI/NFRC 100-200,
- 7) Section 4.2.1.I.iv. The TVO-925 sill is the group leader.
- 8) The anodized and painted aluminum finishes were grouped per ANSI/NFRC 100-2020,
- 9) Section 4.2.1.L. The painted finish is the group leader.

SECTION 4

SIMULATION SPECIMEN DESCRIPTION

SERIES/MODEL	Ultra Bi-Fold Door / Outswing Door
PRODUCT TYPE	Swinging Entrance Door (Single)
FRAME MATERIAL	AT - Aluminum w/ Thermal Breaks
SASH MATERIAL	AT - Aluminum w/ Thermal Breaks
STANDARD SIZE	960mm x 2090mm

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SIMULATION SPECIMEN DESCRIPTION

SPACER OPTIONS			
TYPE	PRIMARY SEAL	SECONDARY SEAL	CODE
Aluminum Spacer	Butyl Rubber	Butyl Rubber	A1-D
Thermix TX.N Plus Spacer	Butyl Rubber	Silicone	TS-D

GRID OPTIONS		
GRID SIZE	GRID TYPE	GRID PATTERN
None	-	-

REINFORCEMENT OPTIONS	
LOCATION	MATERIAL
None	-

GAS FILLING TECHNIQUE	
FILL TYPE	METHOD
90% Argon	Two-probe with concentration sensor

EDGE-OF-GLASS CONSTRUCTION	
INTERIOR CONDITION	EPDM gasket between glass and glazing bead
EXTERIOR CONDITION	EPDM gasket between glass and aluminum frame

WEATHERSTRIPPING		
TYPE	QUANTITY	LOCATION
EPDM Gasket	1 row	Frame Perimeter
EPDM Gasket	1 row	Sash Perimeter

FRAME/SASH MATERIALS FINISH	
INTERIOR	Aluminum - Painted or Anodized
EXTERIOR	Aluminum - Painted or Anodized

VALIDATION MATRIX*	
PRODUCT LINE	REPORT NUMBER
Ultra Outswing Casement Window	P2841.01-116-45
Ultra Awning Window	P2842.01-116-45
Ultra Bi-Fold / Outswing Door	P2839.01-116-45

**These products are part of a validation matrix. Only one is required for validation testing.*

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SECTION 5

SPECIALTY PRODUCTS TABLE

The specialty products method allows the manufacturer to determine the overall product SHGC and VT for any glazing option. The center of glass SHGC and/or VT must be determined using WINDOW 7.4.14. The method calculates overall product SHGC and VT indexed on center of glass properties. All values used in the calculations are truncated to six decimal place precision.

<i>Bifold Door</i>	No Dividers	Dividers < 1	Dividers > 1
SHGC0	0.014963	0.017826	0.020475
SHGC1	0.629776	0.545718	0.467957
VT0	0.000000	0.000000	0.000000
VT1	0.614813	0.527892	0.447483
<i>Outswing Door</i>	No Dividers	Dividers < 1	Dividers > 1
SHGC0	0.015456	0.018376	0.021080
SHGC1	0.651002	0.565291	0.485877
VT0	0.000000	0.000000	0.000000
VT1	0.635545	0.546915	0.464797

$$SHGC = SHGC0 + SHGCc (SHGC1 - SHGC0)$$

$$VT = VT0 + VTc (VT1 - VT0)$$

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SECTION 6

SIMULATION RESULTS

TOTAL PRODUCT CALCULATIONS (Ultra Bi-Fold Door / Outswing Door)												
Option Number	Pane Thickness 1 (in)	Gap Width 1 (in)	Pane Thickness 2 (in)	Gap Width 2 (in)	Pane Thickness 3 (in)	Gap Width 3 (in)	Pane Thickness 4 (in)	Gap Fill	Low-e (Surface #)	Tint	Spacer	Grid Type
	U-Factor (Btu/Hr-Ft2-F)			Solar Heat Gain Coefficient (SHGC) Grids (None / <1 / >=1)				Visible Transmittance (VT) Grids (None / <1 / >=1)		Condensation Resistance (CR)		
1	Bifold Door: SNX50/ARG90/CLR (6MM/5MM) - 27MM IG											
	0.230	0.630	0.191					ARG90	0.027(#2)	CL	A1-D	N
	U-Factor 0.40			SHGC(N) 0.15				VT(N) 0.30		CR 46		
2	Bifold Door: SNX60/ARG90/CLR (6MM/5MM) - 27MM IG											
	0.230	0.630	0.191					ARG90	0.026(#2)	CL	A1-D	N
	U-Factor 0.40			SHGC(N) 0.18				VT(N) 0.36		CR 46		
3	Bifold Door: SN4023/ARG90/CLR (6MM/5MM) - 27MM IG											
	0.230	0.630	0.191					ARG90	0.026(#2)	CL	A1-D	N
	U-Factor 0.40			SHGC(N) 0.15				VT(N) 0.24		CR 46		
4	Bifold Door: SN7037/ARG90/CLR (6MM/6MM) - 28MM IG											
	0.230	0.630	0.230					ARG90	0.022(#2)	CL	A1-D	N
	U-Factor 0.39			SHGC(N) 0.23				VT(N) 0.43		CR 45		
5	Bifold Door: SN7037/ARG90/CLR (6MM/5MM) - 27MM IG											
	0.230	0.630	0.191					ARG90	0.022(#2)	CL	A1-D	N
	U-Factor 0.39			SHGC(N) 0.23				VT(N) 0.43		CR 46		
6	Bifold Door: SNX50/ARG90/CG-Dry (6MM/5MM) - 27MM IG											
	0.230	0.630	0.191					ARG90	0.027(#2) / 0.200(#4)	CL	TS-D	N
	U-Factor 0.35			SHGC(N) 0.15				VT(N) 0.30		CR 47		
7	Bifold Door: SNX50/ARG90/CG-Premium2T (6MM/6MM) - 28MM IG											
	0.230	0.630	0.230					ARG90	0.027(#2) / 0.041(#3)	CL	TS-D	N
	U-Factor 0.38			SHGC(N) 0.15				VT(N) 0.30		CR 47		
8	Bifold Door: SNX60/ARG90/CG-Dry (6MM/5MM) - 27MM IG											
	0.230	0.630	0.191					ARG90	0.026(#2) / 0.200(#4)	CL	TS-D	N
	U-Factor 0.35			SHGC(N) 0.17				VT(N) 0.35		CR 47		
9	Bifold Door: SNX60/ARG90/CG-Premium2T (6MM/6MM) - 28MM IG											
	0.230	0.630	0.230					ARG90	0.026(#2) / 0.041(#3)	CL	TS-D	N
	U-Factor 0.38			SHGC(N) 0.18				VT(N) 0.36		CR 47		
10	Bifold Door: SN4023/ARG90/CG-Dry (6MM/5MM) - 27MM IG											
	0.230	0.630	0.191					ARG90	0.026(#2) / 0.200(#4)	CL	TS-D	N
	U-Factor 0.35			SHGC(N) 0.14				VT(N) 0.24		CR 47		

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SECTION 6 (Continued)

SIMULATION RESULTS

TOTAL PRODUCT CALCULATIONS (Ultra Bi-Fold Door / Outswing Door)												
Option Number	Pane Thickness 1 (in)	Gap Width 1 (in)	Pane Thickness 2 (in)	Gap Width 2 (in)	Pane Thickness 3 (in)	Gap Width 3 (in)	Pane Thickness 4 (in)	Gap Fill	Low-e (Surface #)	Tint	Spacer	Grid Type
	U-Factor (Btu/Hr-Ft2-F)			Solar Heat Gain Coefficient (SHGC) Grids (None / <1 / >=1)				Visible Transmittance (VT) Grids (None / <1 / >=1)		Condensation Resistance (CR)		
11	Bifold Door: SN4023/ARG90/CG-Premium2T (6MM/6MM) - 28MM IG											
	0.230	0.630	0.230					ARG90	0.026(#2) / 0.041(#3)	CL	TS-D	N
	U-Factor 0.38			SHGC(N) 0.15				VT(N) 0.24		CR 47		
12	Bifold Door: SN51/ARG90/CG-Dry (6MM/5MM) - 27MM IG											
	0.230	0.630	0.191					ARG90	0.026(#2) / 0.200(#4)	CL	TS-D	N
	U-Factor 0.35			SHGC(N) 0.16				VT(N) 0.30		CR 47		
13	Bifold Door: SN51/ARG90/CG-Premium2T (6MM/6MM) - 28MM IG											
	0.230	0.630	0.230					ARG90	0.026(#2) / 0.041(#3)	CL	TS-D	N
	U-Factor 0.38			SHGC(N) 0.17				VT(N) 0.30		CR 47		
14	Bifold Door: SN7037/ARG90/CG-Dry (6MM/6MM) - 28MM IG											
	0.230	0.630	0.230					ARG90	0.022(#2) / 0.200(#4)	CL	TS-D	N
	U-Factor 0.35			SHGC(N) 0.22				VT(N) 0.42		CR 47		
15	Bifold Door: SN7037/ARG90/CG-Premium2T (6MM/6MM) - 28MM IG											
	0.230	0.630	0.230					ARG90	0.022(#2) / 0.041(#3)	CL	TS-D	N
	U-Factor 0.38			SHGC(N) 0.23				VT(N) 0.42		CR 47		
16	Bifold Door: SN7037/ARG90/CG-Dry (6MM/5MM) - 27MM IG											
	0.230	0.630	0.191					ARG90	0.022(#2) / 0.200(#4)	CL	TS-D	N
	U-Factor 0.35			SHGC(N) 0.22				VT(N) 0.42		CR 47		
17	Bifold Door: SN7037/ARG90/CG-Premium2T (6MM/4MM) - 26MM IG											
	0.230	0.630	0.151					ARG90	0.022(#2) / 0.041(#3)	CL	TS-D	N
	U-Factor 0.38			SHGC(N) 0.23				VT(N) 0.42		CR 47		
18	Bifold Door: SN7037/ARG90/CLR/ARG90/CGPremium2T (6MM/5MM/6MM) - 39MM IG											
	0.230	0.394	0.191	0.472	0.230			ARG90	0.022(#2) / 0.041(#5)	CL	TS-D	N
	U-Factor 0.31			SHGC(N) 0.21				VT(N) 0.38		CR 47		
19	Bifold Door: SNX60/ARG90/CLR/ARG90/CGPremium2T (6MM/5MM/6MM) - 39MM IG											
	0.230	0.394	0.191	0.472	0.230			ARG90	0.026(#2) / 0.041(#5)	CL	TS-D	N
	U-Factor 0.31			SHGC(N) 0.17				VT(N) 0.33		CR 47		
20	Bifold Door: SNX60/ARG90/CLR/ARG90/CGPremium2T (6MM/4MM/4MM) - 36MM IG											
	0.230	0.394	0.151	0.472	0.151			ARG90	0.026(#2) / 0.041(#5)	CL	TS-D	N
	U-Factor 0.31			SHGC(N) 0.17				VT(N) 0.33		CR 47		

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SIMULATION RESULTS

TOTAL PRODUCT CALCULATIONS (Ultra Bi-Fold Door / Outswing Door)												
Option Number	Pane Thickness 1 (in)	Gap Width 1 (in)	Pane Thickness 2 (in)	Gap Width 2 (in)	Pane Thickness 3 (in)	Gap Width 3 (in)	Pane Thickness 4 (in)	Gap Fill	Low-e (Surface #)	Tint	Spacer	Grid Type
	U-Factor (Btu/Hr-Ft2-F)			Solar Heat Gain Coefficient (SHGC) Grids (None / <1 / >=1)				Visible Transmittance (VT) Grids (None / <1 / >=1)		Condensation Resistance (CR)		
21	Bifold Door: SN7037/ARG90/CLR-LAMI (6MM/5MM 0,38PVB 5MM) - 32MM IG											
	0.230	0.630	0.379					ARG90	0.022(#2)	CL	TS-D	N
	U-Factor 0.38			SHGC(N) 0.22				VT(N) 0.42		CR 47		
22	Outswing Door: SNX50/ARG90/CLR (6MM/5MM) - 27MM IG											
	0.230	0.630	0.191					ARG90	0.027(#2)	CL	A1-D	N
	U-Factor 0.41			SHGC(N) 0.16				VT(N) 0.31		CR 52		
23	Outswing Door: SNX60/ARG90/CLR (6MM/5MM) - 27MM IG											
	0.230	0.630	0.191					ARG90	0.026(#2)	CL	A1-D	N
	U-Factor 0.41			SHGC(N) 0.19				VT(N) 0.38		CR 52		
24	Outswing Door: SN4023/ARG90/CLR (6MM/5MM) - 27MM IG											
	0.230	0.630	0.191					ARG90	0.026(#2)	CL	A1-D	N
	U-Factor 0.41			SHGC(N) 0.15				VT(N) 0.25		CR 52		
25	Outswing Door: SN7037/ARG90/CLR (6MM/6MM) - 28MM IG											
	0.230	0.630	0.230					ARG90	0.022(#2)	CL	A1-D	N
	U-Factor 0.41			SHGC(N) 0.23				VT(N) 0.44		CR 51		
26	Outswing Door: SN7037/ARG90/CLR (6MM/5MM) - 27MM IG											
	0.230	0.630	0.191					ARG90	0.022(#2)	CL	A1-D	N
	U-Factor 0.41			SHGC(N) 0.23				VT(N) 0.44		CR 52		
27	Outswing Door: SNX50/ARG90/CG-Dry (6MM/5MM) - 27MM IG											
	0.230	0.630	0.191					ARG90	0.027(#2) / 0.200(#4)	CL	TS-D	N
	U-Factor 0.37			SHGC(N) 0.15				VT(N) 0.31		CR 50		
28	Outswing Door: SNX50/ARG90/CG-Premium2T (6MM/6MM) - 28MM IG											
	0.230	0.630	0.230					ARG90	0.027(#2) / 0.041(#3)	CL	TS-D	N
	U-Factor 0.39			SHGC(N) 0.16				VT(N) 0.31		CR 53		
29	Outswing Door: SNX60/ARG90/CG-Dry (6MM/5MM) - 27MM IG											
	0.230	0.630	0.191					ARG90	0.026(#2) / 0.200(#4)	CL	TS-D	N
	U-Factor 0.36			SHGC(N) 0.18				VT(N) 0.37		CR 50		
30	Outswing Door: SNX60/ARG90/CG-Premium2T (6MM/6MM) - 28MM IG											
	0.230	0.630	0.230					ARG90	0.026(#2) / 0.041(#3)	CL	TS-D	N
	U-Factor 0.39			SHGC(N) 0.19				VT(N) 0.37		CR 53		

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SIMULATION RESULTS

TOTAL PRODUCT CALCULATIONS (Ultra Bi-Fold Door / Outswing Door)												
Option Number	Pane Thickness 1 (in)	Gap Width 1 (in)	Pane Thickness 2 (in)	Gap Width 2 (in)	Pane Thickness 3 (in)	Gap Width 3 (in)	Pane Thickness 4 (in)	Gap Fill	Low-e (Surface #)	Tint	Spacer	Grid Type
	U-Factor (Btu/Hr-Ft2-F)			Solar Heat Gain Coefficient (SHGC) Grids (None / <1 / >=1)				Visible Transmittance (VT) Grids (None / <1 / >=1)		Condensation Resistance (CR)		
31	Outswing Door: SN4023/ARG90/CG-Dry (6MM/5MM) - 27MM IG											
	0.230	0.630	0.191					ARG90	0.026(#2) / 0.200(#4)	CL	TS-D	N
	U-Factor 0.36			SHGC(N) 0.15				VT(N) 0.25		CR 50		
32	Outswing Door: SN4023/ARG90/CG-Premium2T (6MM/6MM) - 28MM IG											
	0.230	0.630	0.230					ARG90	0.026(#2) / 0.041(#3)	CL	TS-D	N
	U-Factor 0.39			SHGC(N) 0.15				VT(N) 0.25		CR 53		
33	Outswing Door: SN51/ARG90/CG-Dry (6MM/5MM) - 27MM IG											
	0.230	0.630	0.191					ARG90	0.026(#2) / 0.200(#4)	CL	TS-D	N
	U-Factor 0.36			SHGC(N) 0.17				VT(N) 0.31		CR 50		
34	Outswing Door: SN51/ARG90/CG-Premium2T (6MM/6MM) - 28MM IG											
	0.230	0.630	0.230					ARG90	0.026(#2) / 0.041(#3)	CL	TS-D	N
	U-Factor 0.39			SHGC(N) 0.18				VT(N) 0.31		CR 53		
35	Outswing Door: SN7037/ARG90/CG-Dry (6MM/6MM) - 28MM IG											
	0.230	0.630	0.230					ARG90	0.022(#2) / 0.200(#4)	CL	TS-D	N
	U-Factor 0.36			SHGC(N) 0.23				VT(N) 0.43		CR 50		
36	Outswing Door: SN7037/ARG90/CG-Premium2T (6MM/6MM) - 28MM IG											
	0.230	0.630	0.230					ARG90	0.022(#2) / 0.041(#3)	CL	TS-D	N
	U-Factor 0.39			SHGC(N) 0.23				VT(N) 0.43		CR 53		
37	Outswing Door: SN7037/ARG90/CG-Dry (6MM/5MM) - 27MM IG											
	0.230	0.630	0.191					ARG90	0.022(#2) / 0.200(#4)	CL	TS-D	N
	U-Factor 0.36			SHGC(N) 0.23				VT(N) 0.43		CR 50		
38	Outswing Door: SN7037/ARG90/CG-Premium2T (6MM/4MM) - 26MM IG											
	0.230	0.630	0.151					ARG90	0.022(#2) / 0.041(#3)	CL	TS-D	N
	U-Factor 0.39			SHGC(N) 0.23				VT(N) 0.44		CR 53		
39	Outswing Door: SN7037/ARG90/CLR/ARG90/CGPremium2T (6MM/5MM/6MM) - 39MM IG											
	0.230	0.394	0.191	0.472	0.230			ARG90	0.022(#2) / 0.041(#5)	CL	TS-D	N
	U-Factor 0.32			SHGC(N) 0.21				VT(N) 0.40		CR 53		
40	Outswing Door: SNX60/ARG90/CLR/ARG90/CGPremium2T (6MM/5MM/6MM) - 39MM IG											
	0.230	0.394	0.191	0.472	0.230			ARG90	0.026(#2) / 0.041(#5)	CL	TS-D	N
	U-Factor 0.32			SHGC(N) 0.17				VT(N) 0.34		CR 53		

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SIMULATION RESULTS

TOTAL PRODUCT CALCULATIONS (Ultra Bi-Fold Door / Outswing Door)												
Option Number	Pane Thickness 1 (in)	Gap Width 1 (in)	Pane Thickness 2 (in)	Gap Width 2 (in)	Pane Thickness 3 (in)	Gap Width 3 (in)	Pane Thickness 4 (in)	Gap Fill	Low-e (Surface #)	Tint	Spacer	Grid Type
	U-Factor (Btu/Hr-Ft ² -F)			Solar Heat Gain Coefficient (SHGC) Grids (None / <1 / >=1)				Visible Transmittance (VT) Grids (None / <1 / >=1)		Condensation Resistance (CR)		
41	Outswing Door: SNX60/ARG90/CLR/ARG90/CGPremium2T (6MM/4MM/4MM) - 36MM IG											
	0.230	0.394	0.151	0.472	0.151			ARG90	0.026(#2) / 0.041(#5)	CL	TS-D	N
	U-Factor 0.32			SHGC(N) 0.17				VT(N) 0.34		CR 53		
42	Outswing Door: SN7037/ARG90/CLR-LAMI (6MM/5MM 0,38PVB 5MM) - 32MM IG											
	0.230	0.630	0.379					ARG90	0.022(#2)	CL	TS-D	N
	U-Factor 0.40			SHGC(N) 0.23				VT(N) 0.43		CR 53		
43	Bifold Door: CLR/ARG90/SN51 (6MM/6MM) - 28MM IG											
	0.230	0.630	0.230					ARG90	0.026(#3)	CL	A1-D	N
	U-Factor 0.40			SHGC(N) 0.27				VT(N) 0.31		CR 45		
44	Outswing Door: CLR/ARG90/SN51 (6MM/6MM) - 28MM IG											
	0.230	0.630	0.230					ARG90	0.026(#3)	CL	A1-D	N
	U-Factor 0.41			SHGC(N) 0.28				VT(N) 0.32		CR 51		



Total Quality. Assured.

130 Derry Court
York, Pennsylvania 17406

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Facsimile: 717-764-4129
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TEST REPORT FOR NEON ENERGY

Report No: P2839.02-116-45 R2


Date: 03/14/23

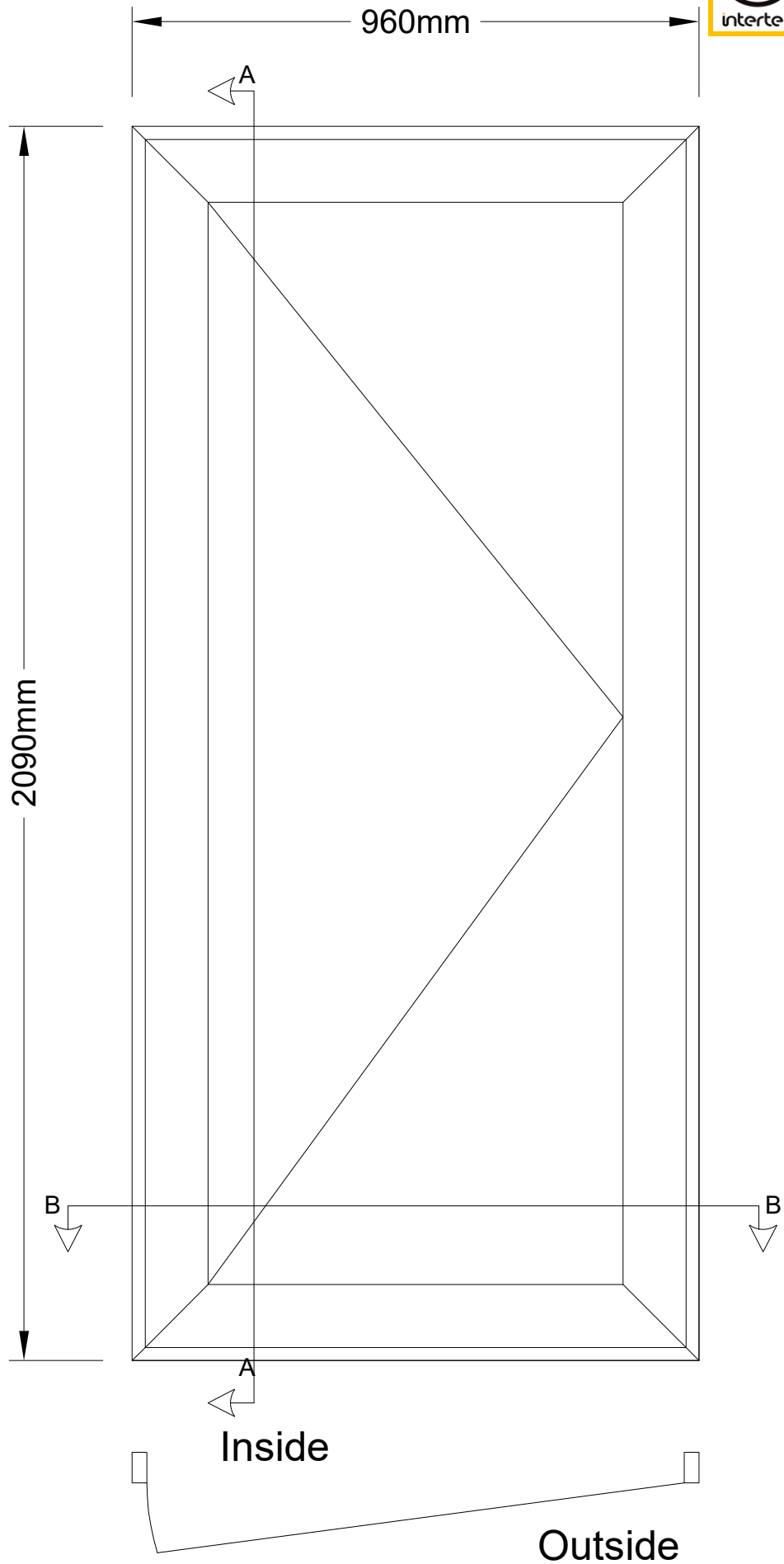
SECTION 7

DRAWINGS / BILL OF MATERIALS

The drawings which follow have been reviewed by Intertek B&C and are representative of the simulation results reported herein. Any deviations are documented herein or on the drawings.

Bi-fold Door

 intertek	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>



Section A-A

Frame TVO-921

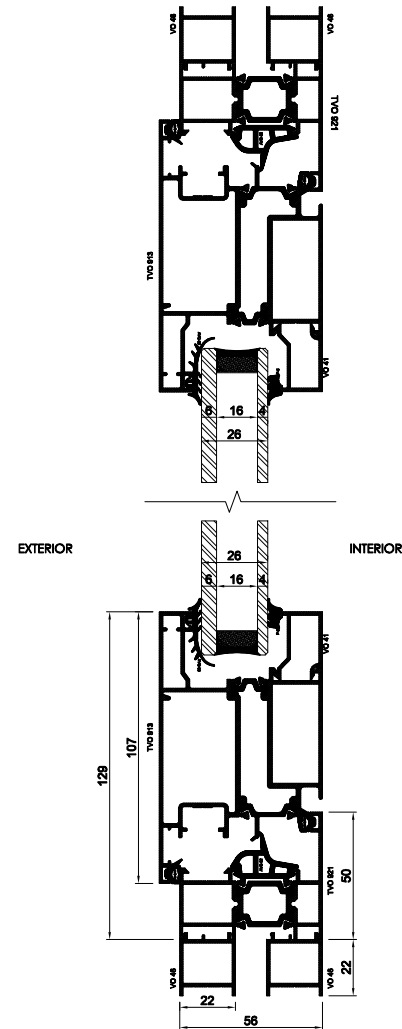
Bifold



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Frame TVO-921

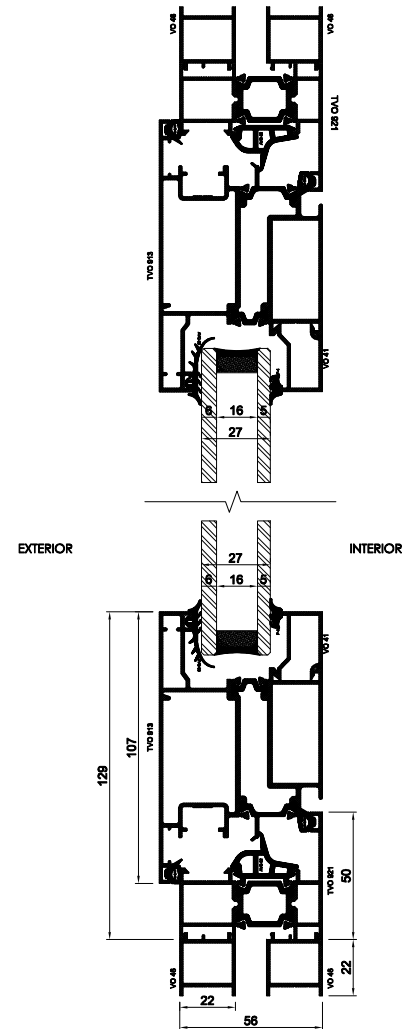
Bifold



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Frame TVO-921

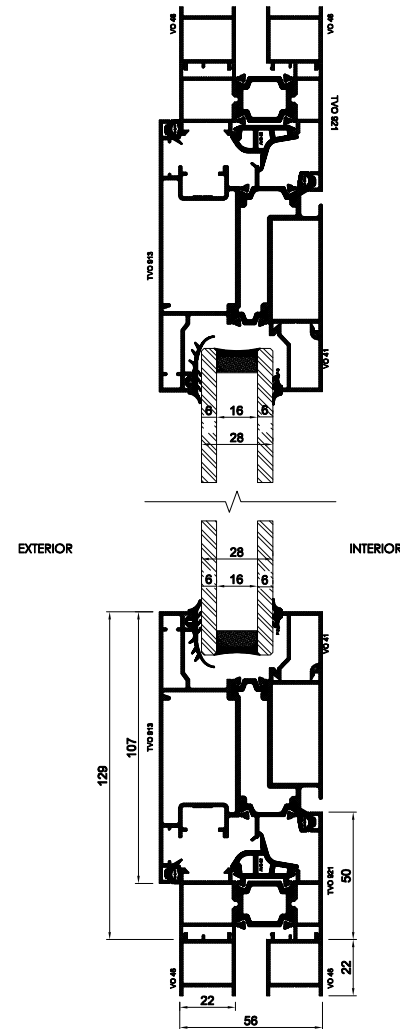
Bifold



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Frame TVO-921

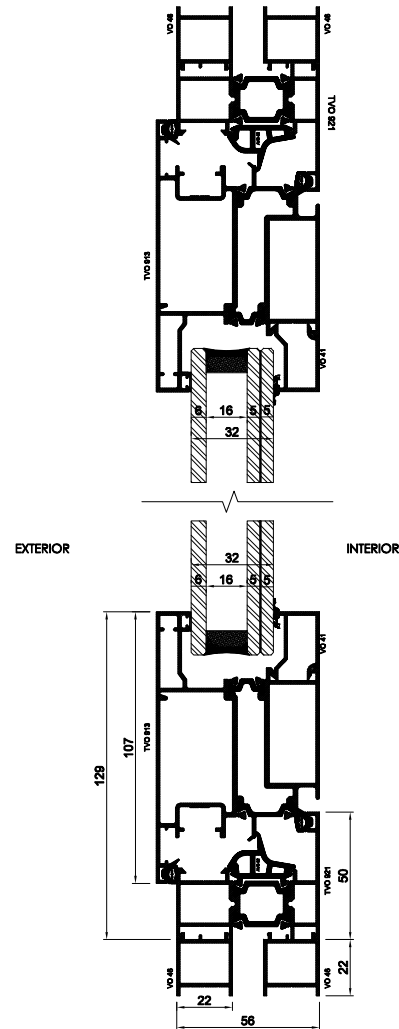
Bifold



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Frame TVO-921

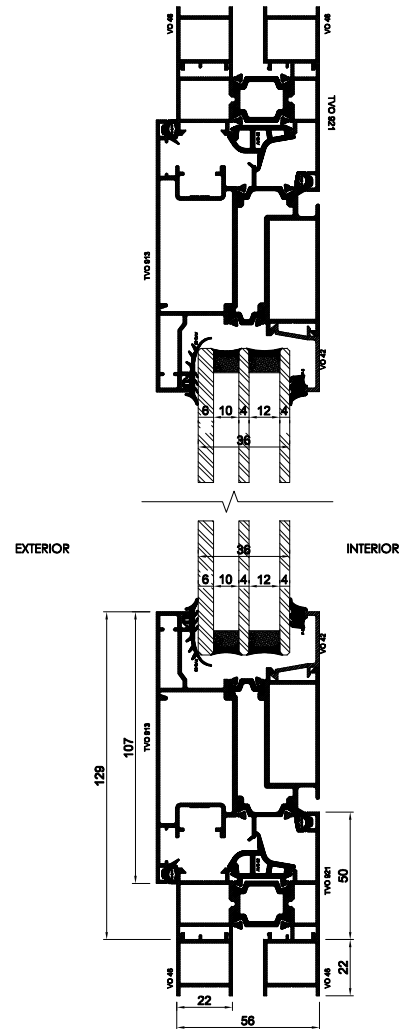
Bifold



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Frame TVO-921

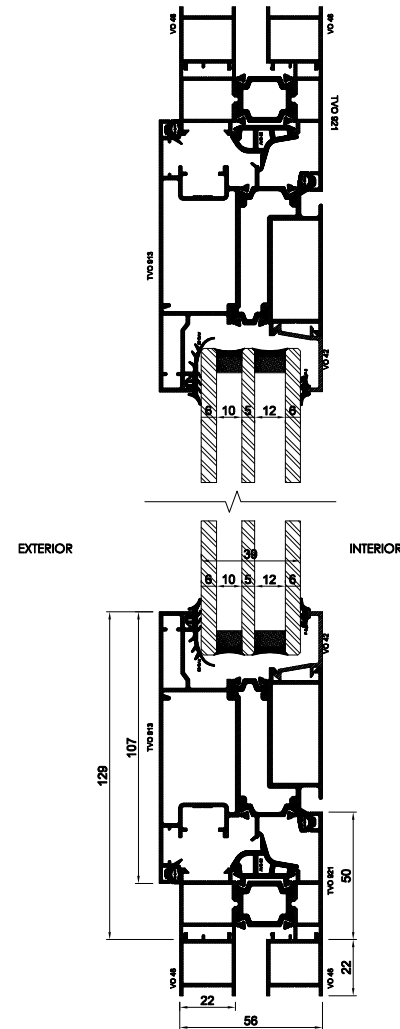
Bifold



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Bifold



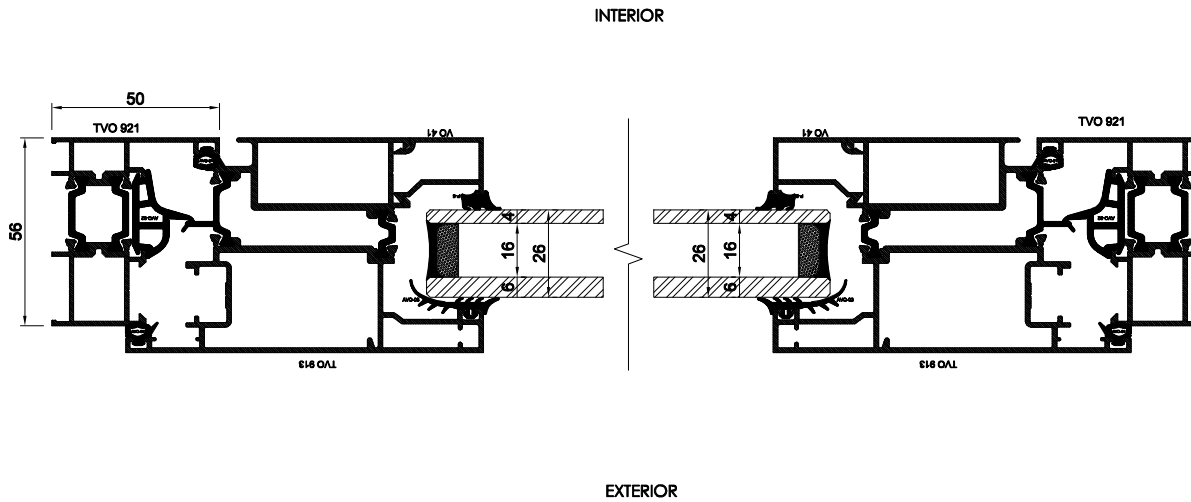
Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*

Section B-B

Frame TVO-921



Bifold



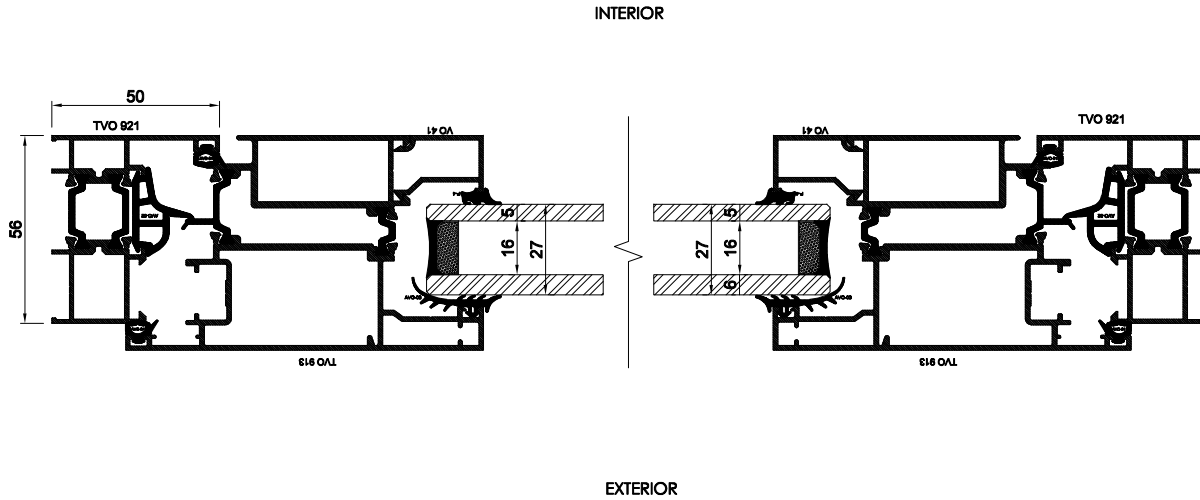
Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*

Section B-B

Frame TVO-921



Bifold



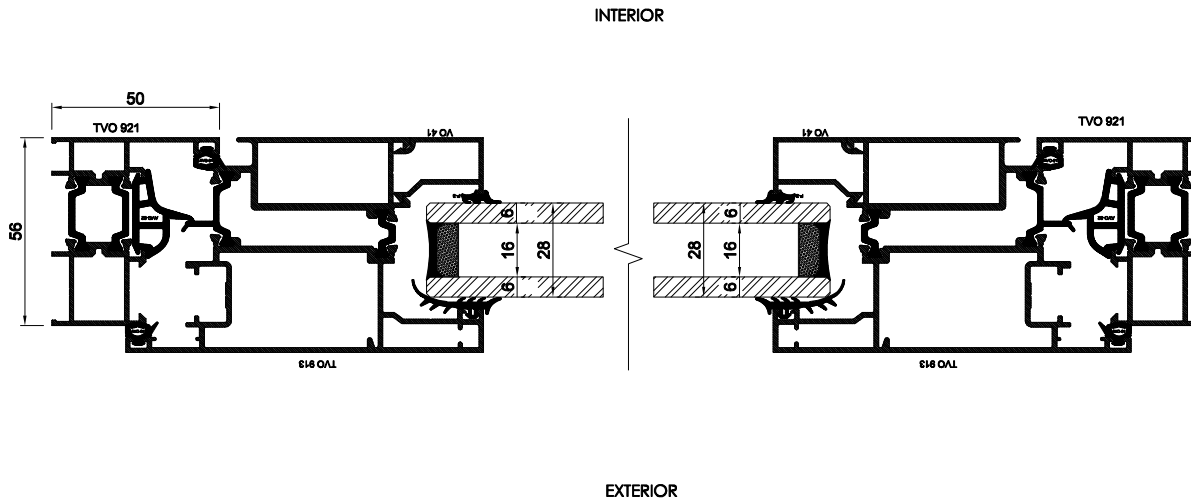
Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*

Section B-B

Frame TVO-921



Bifold



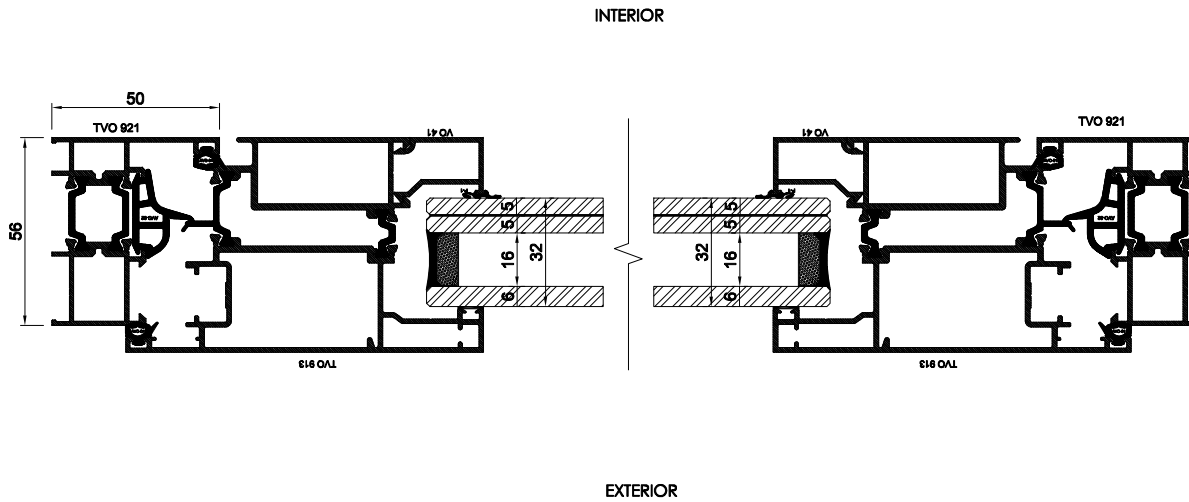
Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*

Section B-B

Frame TVO-921



Bifold



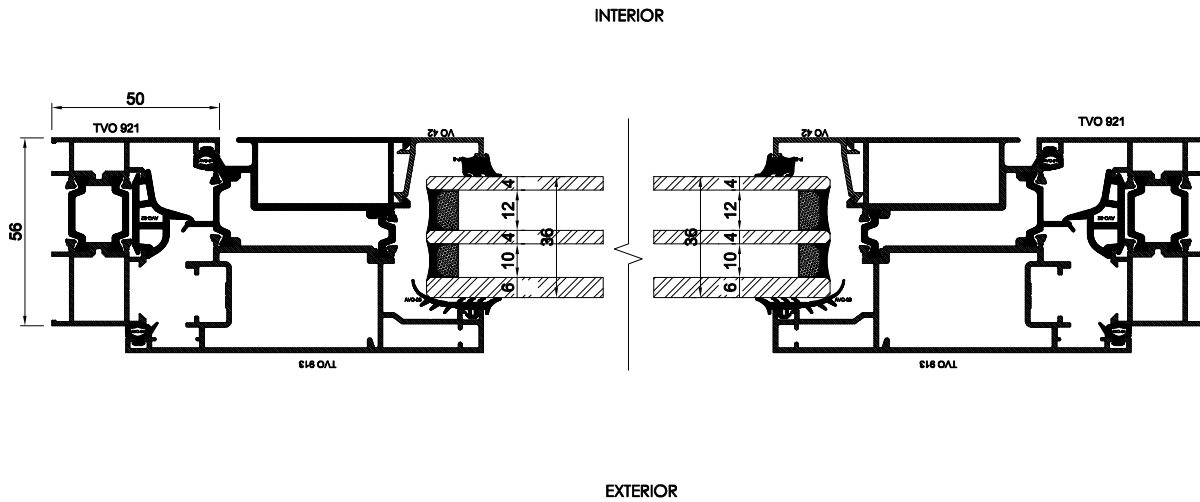
Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*

Section B-B

Frame TVO-921



Bifold



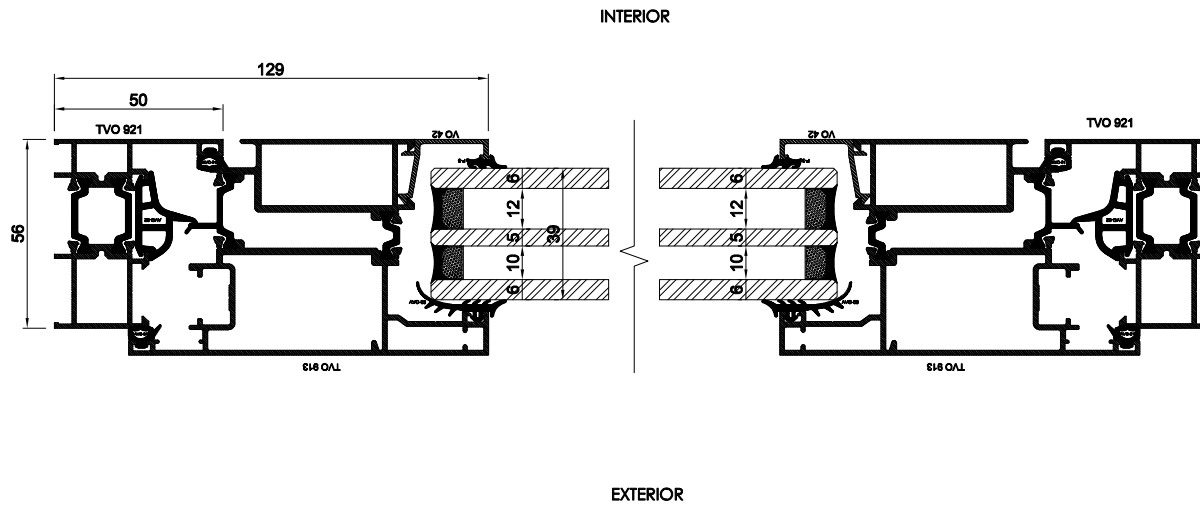
Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*

Section B-B

Frame TVO-921



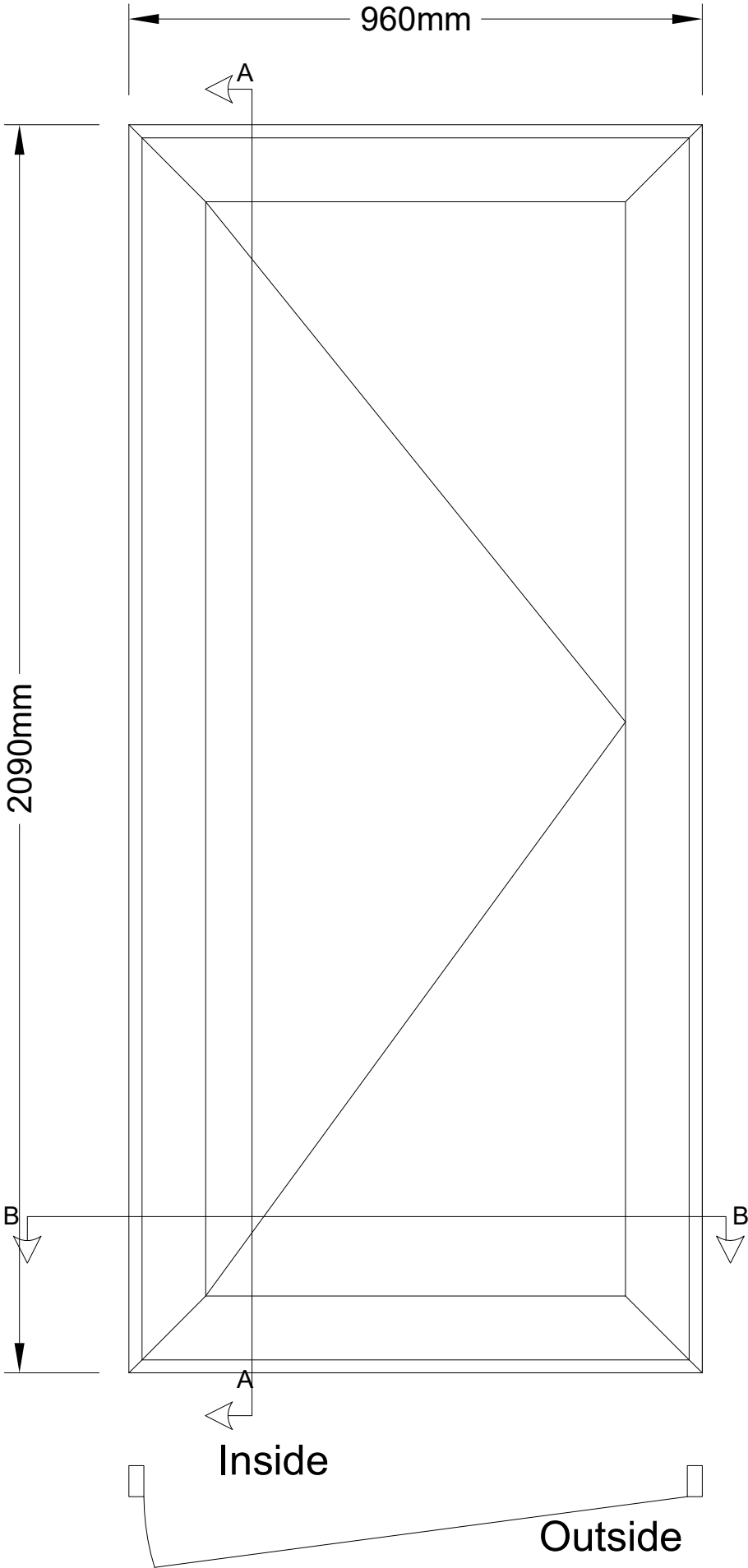
Outswing Door



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Jorgensen*



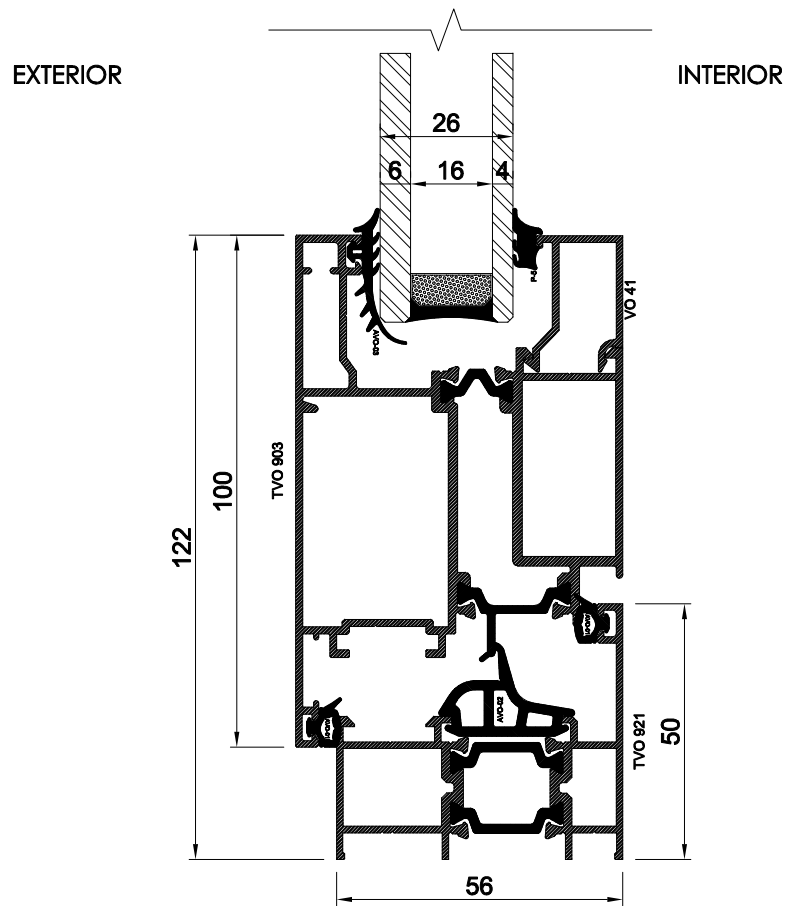
Section A-A, B-B

Frame TVO-921
Sash TVO-903

Outswing



Report #: P2839-116-45
Date: 11/18/2022
Verified by: *Megan M. Young*



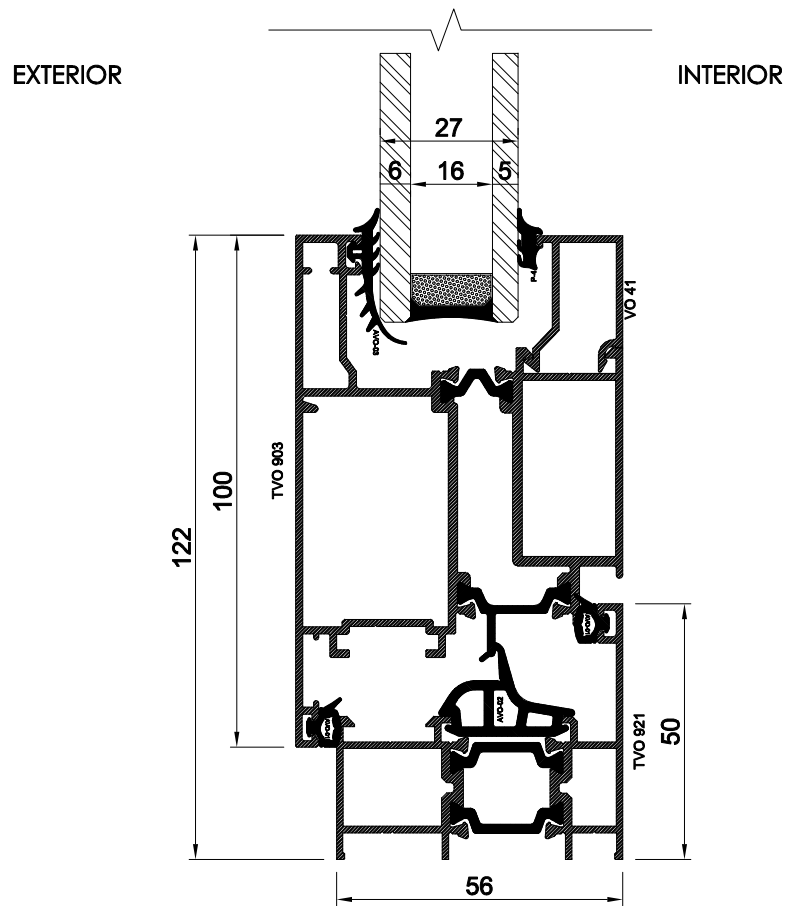
Section A-A, B-B

Frame TVO-921
Sash TVO-903

Outswing



Report #: P2839-116-45
Date: 11/18/2022
Verified by: *Megan M. Young*



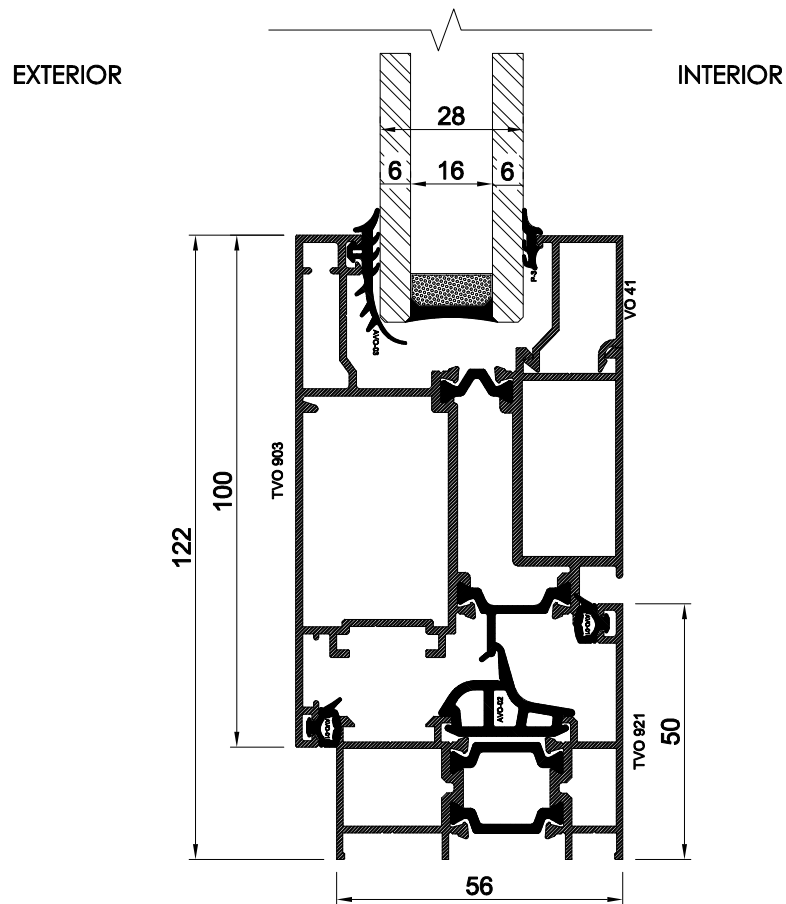
Section A-A, B-B

Frame TVO-921
Sash TVO-903

Outswing



Report #: P2839-116-45
Date: 11/18/2022
Verified by: *Megan M. Young*



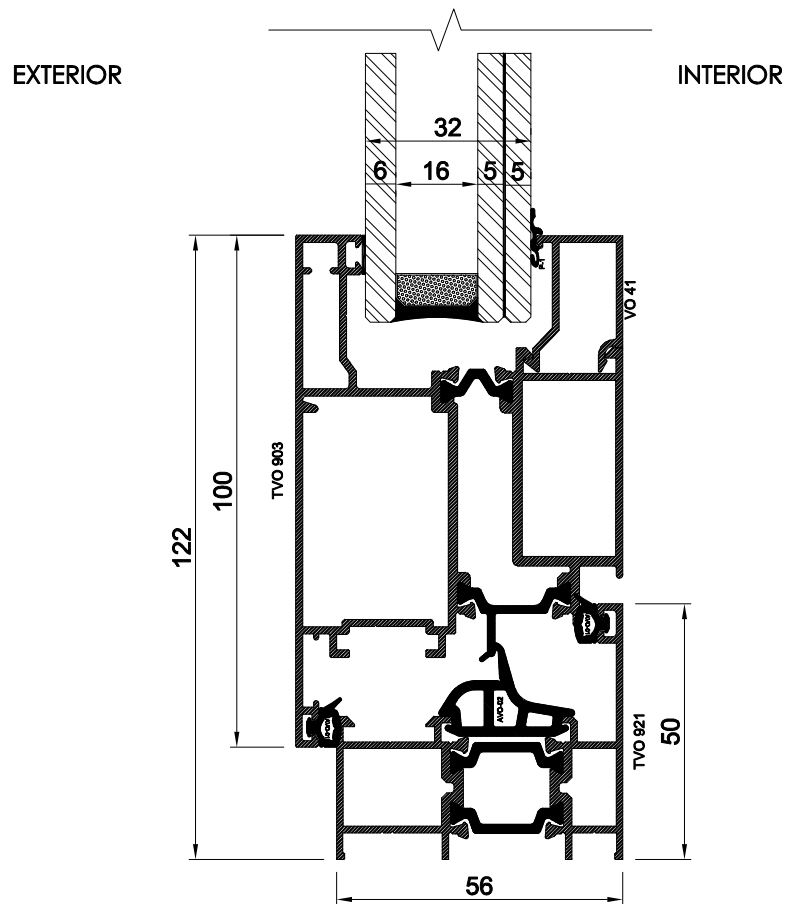
Section A-A, B-B

Frame TVO-921
Sash TVO-903

Outswing



Report #: P2839-116-45
Date: 11/18/2022
Verified by: *Megan M. Young*



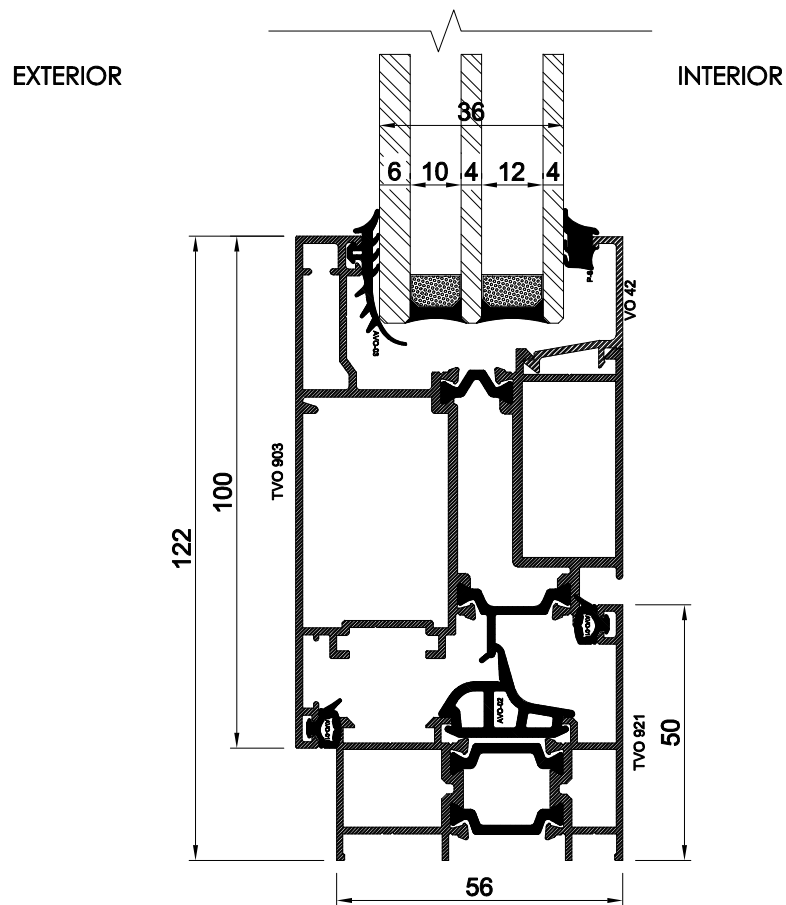
Section A-A, B-B

Frame TVO-921
Sash TVO-903

Outswing



Report #: P2839-116-45
Date: 11/18/2022
Verified by: *Megan M. Young*



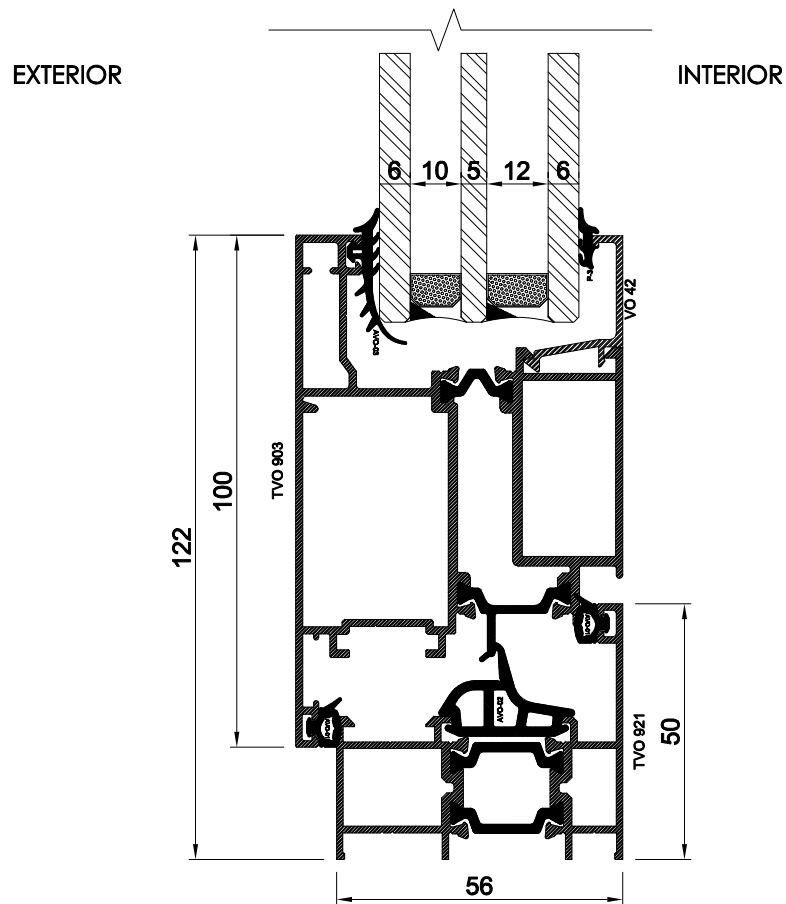
Section A-A, B-B

Frame TVO-921
Sash TVO-903

Outswing



Report #: P2839-116-45
Date: 11/18/2022
Verified by: *Megan M. Young*



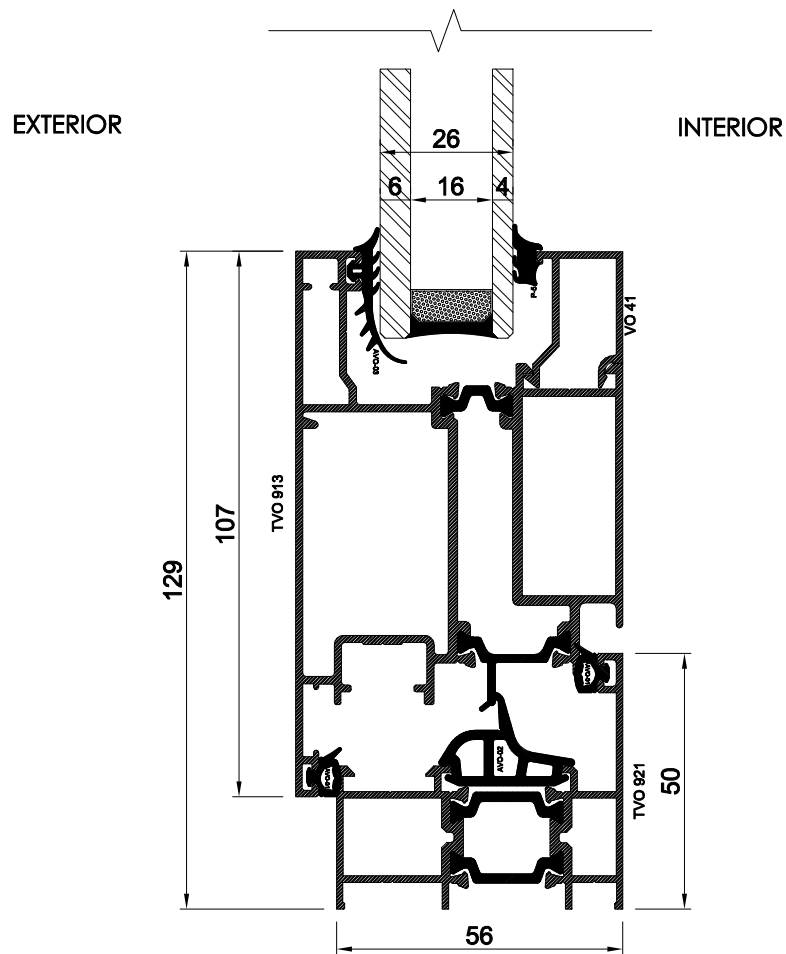
Section A-A, B-B

Frame TVO-921
Sash TVO-913

Outswing



Report #: P2839-116-45
Date: 11/18/2022
Verified by: *Megan M. Young*



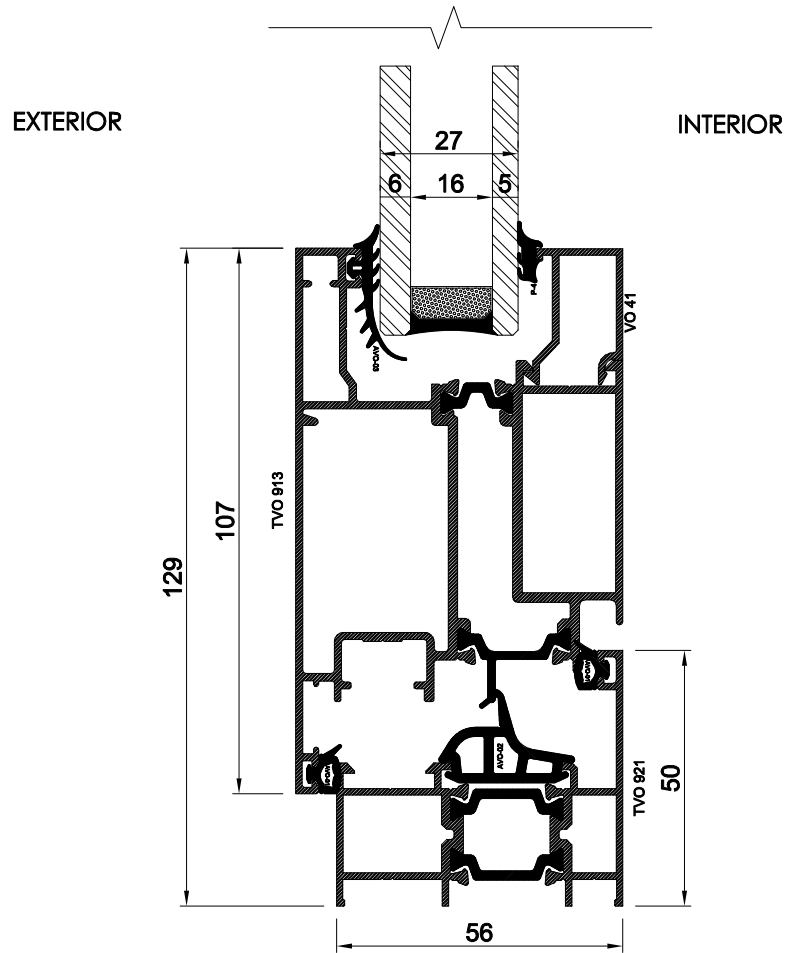
Section A-A, B-B

Frame TVO-921
Sash TVO-913

Outswing



Report #: P2839-116-45
Date: 11/18/2022
Verified by: *Megan M. Young*

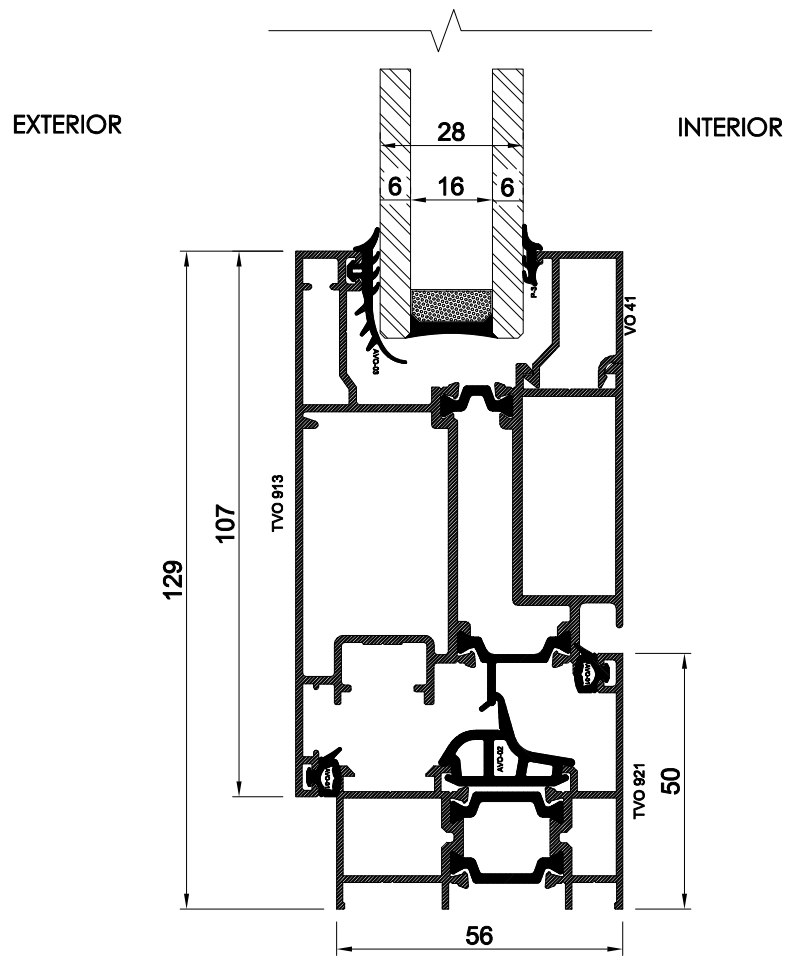


Section A-A, B-B

Frame TVO-921
Sash TVO-913

Outswing

 intertek	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>



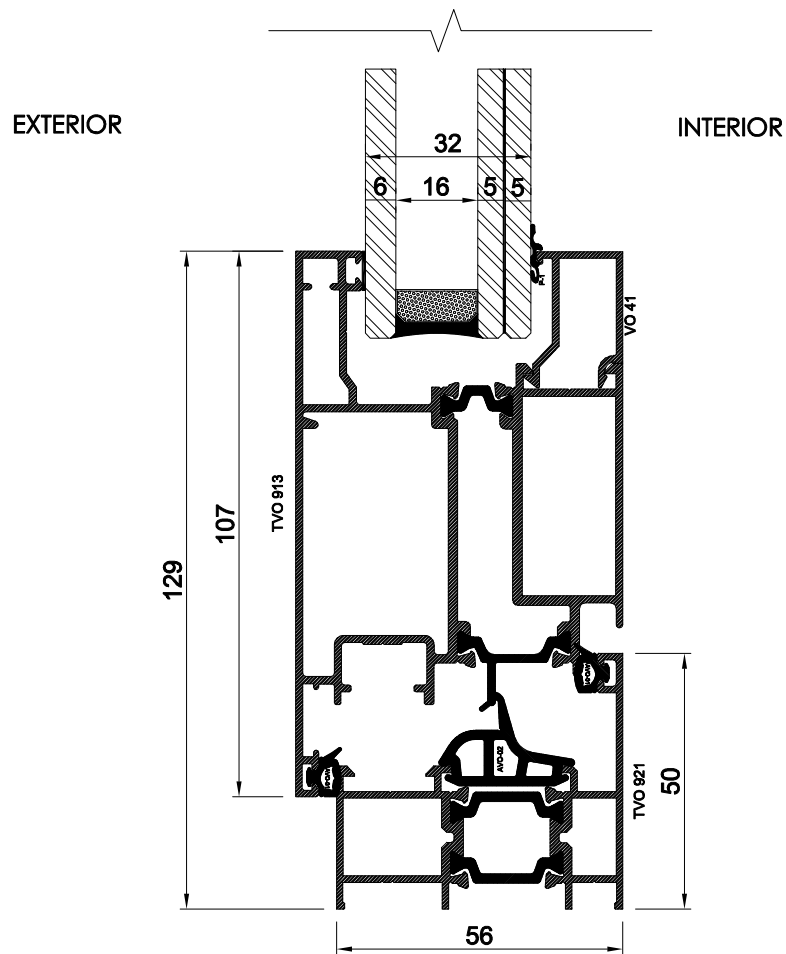
Section A-A, B-B

Frame TVO-921
Sash TVO-913

Outswing



Report #: P2839-116-45
Date: 11/18/2022
Verified by: *Megan M. Young*



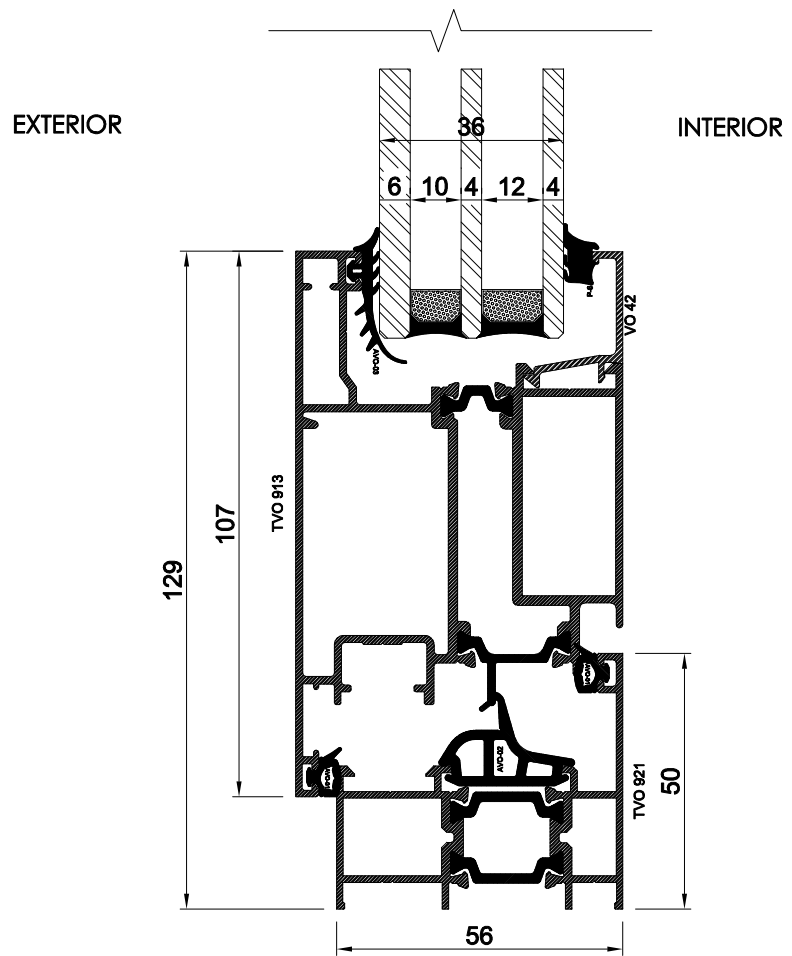
Section A-A, B-B

Frame TVO-921
Sash TVO-913

Outswing



Report #: P2839-116-45
Date: 11/18/2022
Verified by: *Megan M. Young*



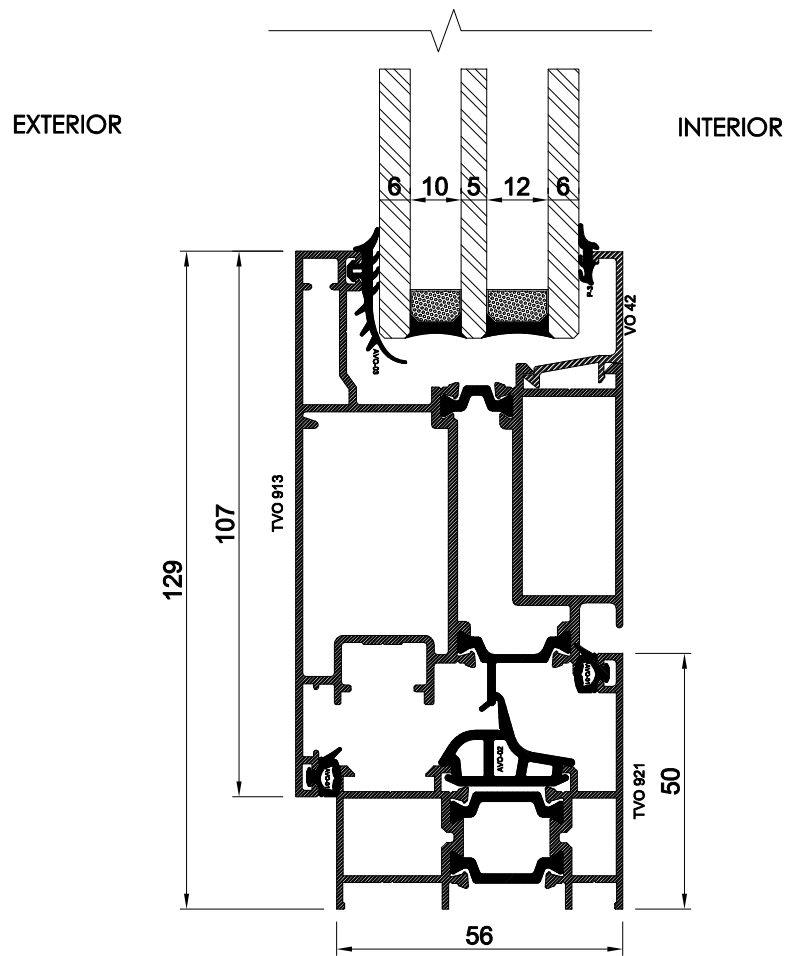
Section A-A, B-B

Specimen

Frame TVO-921
Sash TVO-913

Outswing

 intertek	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>



Section A-A, B-B

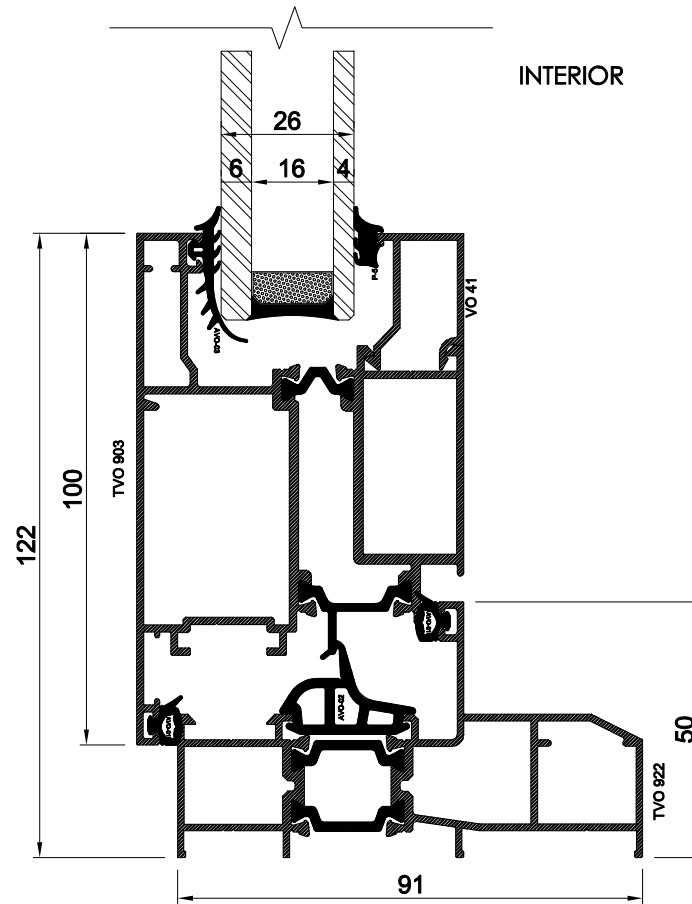
Outswing

Frame TVO-922
Sash TVO-903

	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>

EXTERIOR

INTERIOR



Section A-A, B-B

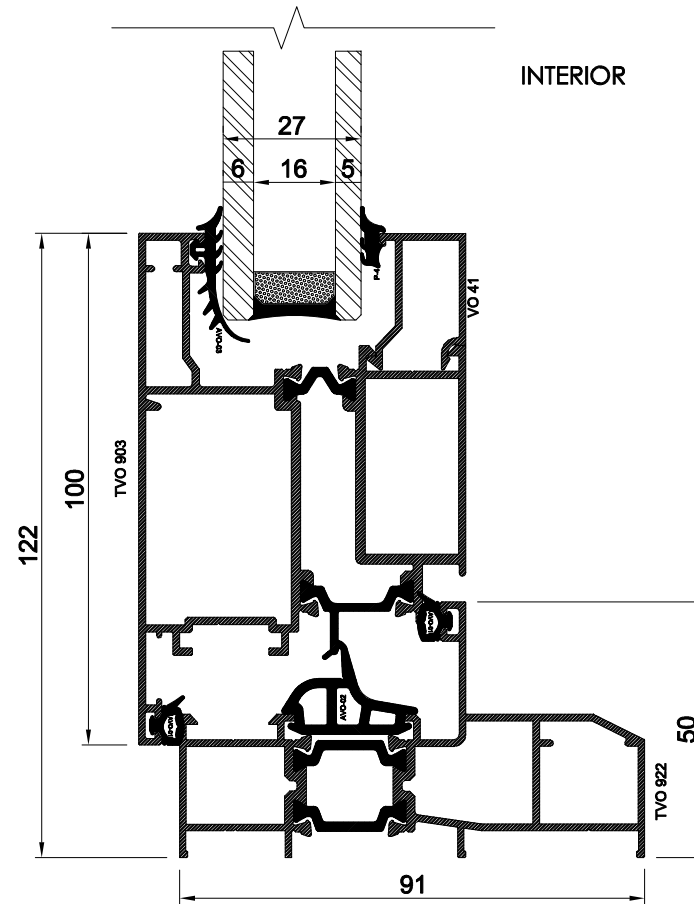
Outswing

Frame TVO-922
Sash TVO-903

	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>

EXTERIOR

INTERIOR



Section A-A, B-B

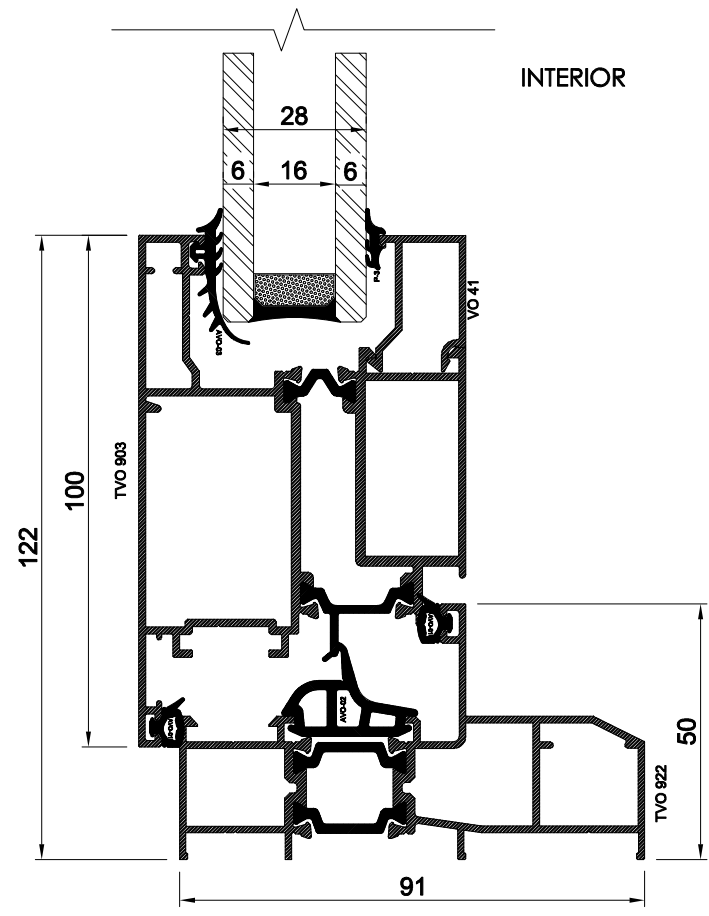
Outswing

Frame TVO-922
Sash TVO-903

	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>

EXTERIOR

INTERIOR



Section A-A, B-B

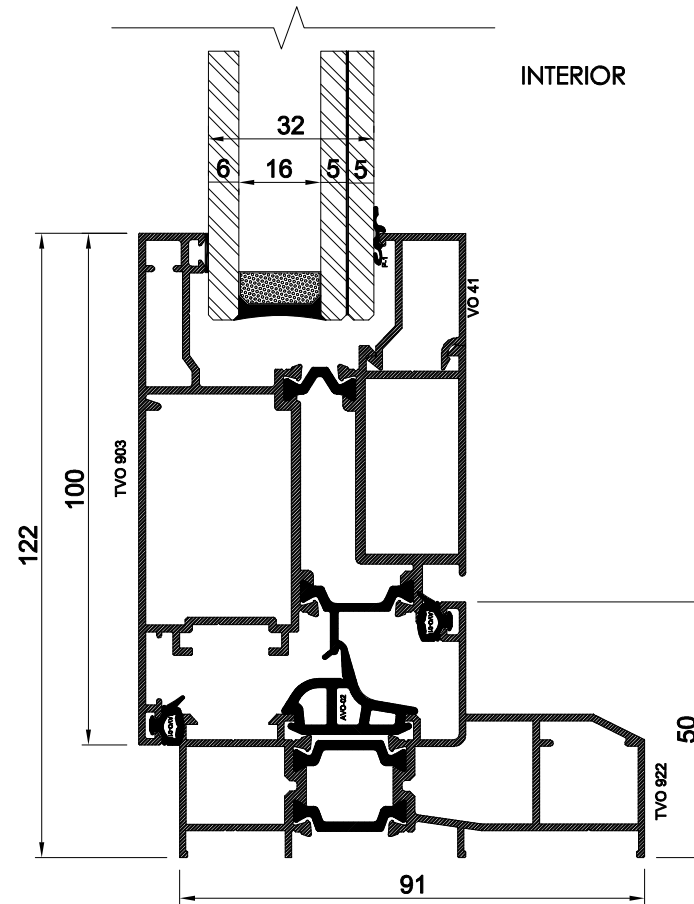
Outswing

Frame TVO-922
Sash TVO-903

	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>

EXTERIOR

INTERIOR



Section A-A, B-B

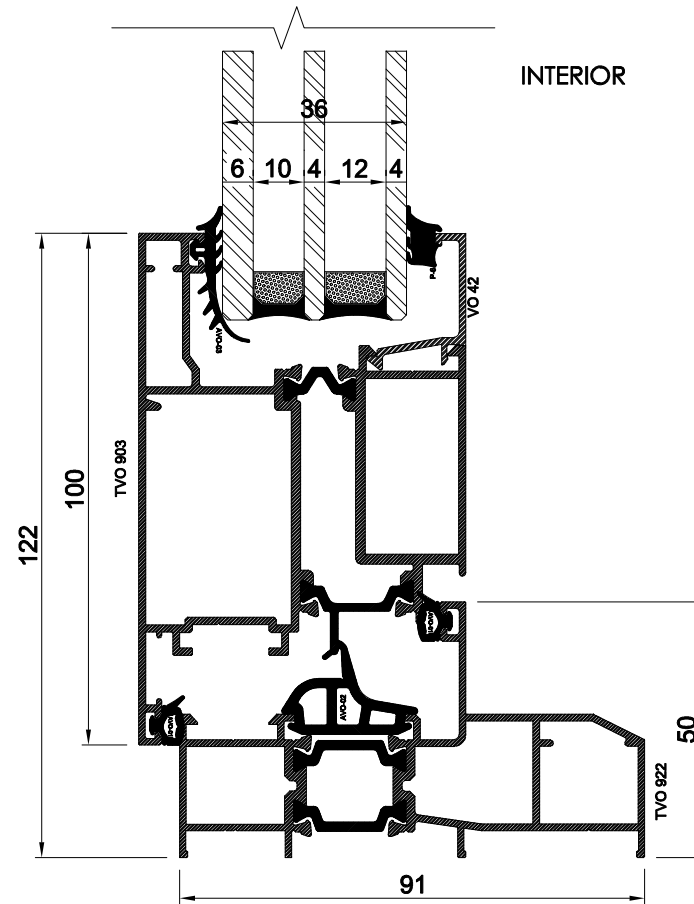
Outswing

Frame TVO-922
Sash TVO-903

	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>

EXTERIOR


INTERIOR



Section A-A, B-B

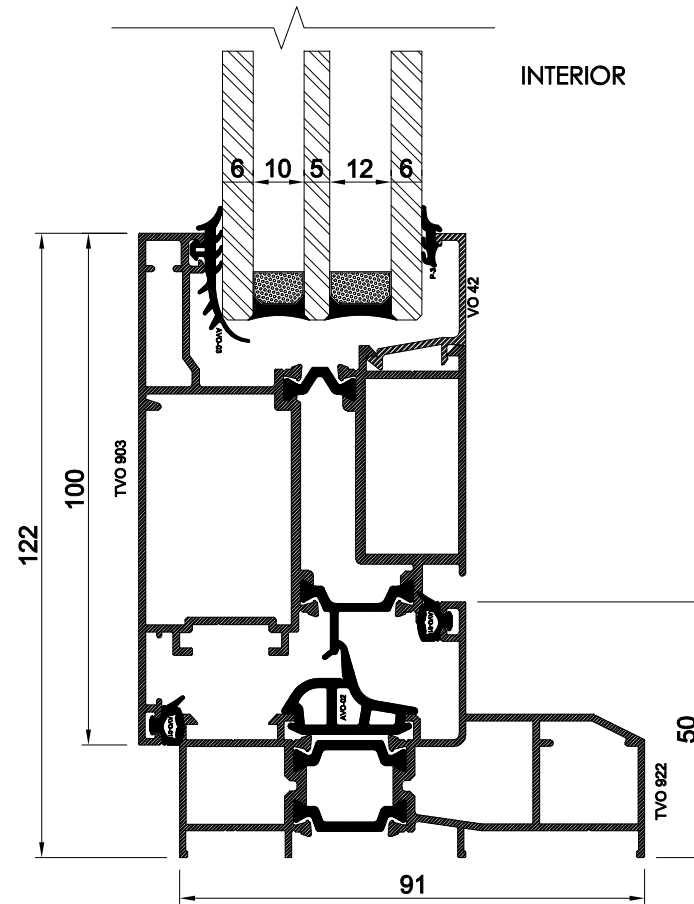
Outswing

Frame TVO-922
Sash TVO-903

	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>

EXTERIOR

INTERIOR



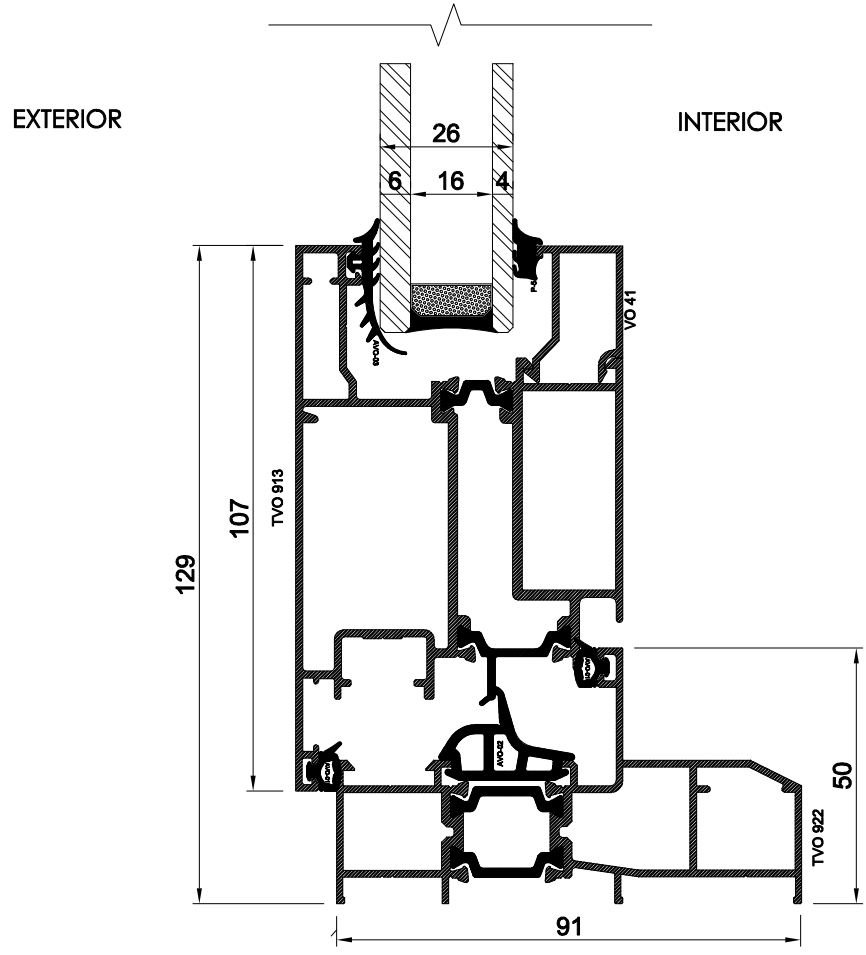
Section A-A, B-B

Frame TVO-922

Sash TVO-913

Outswing

	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>



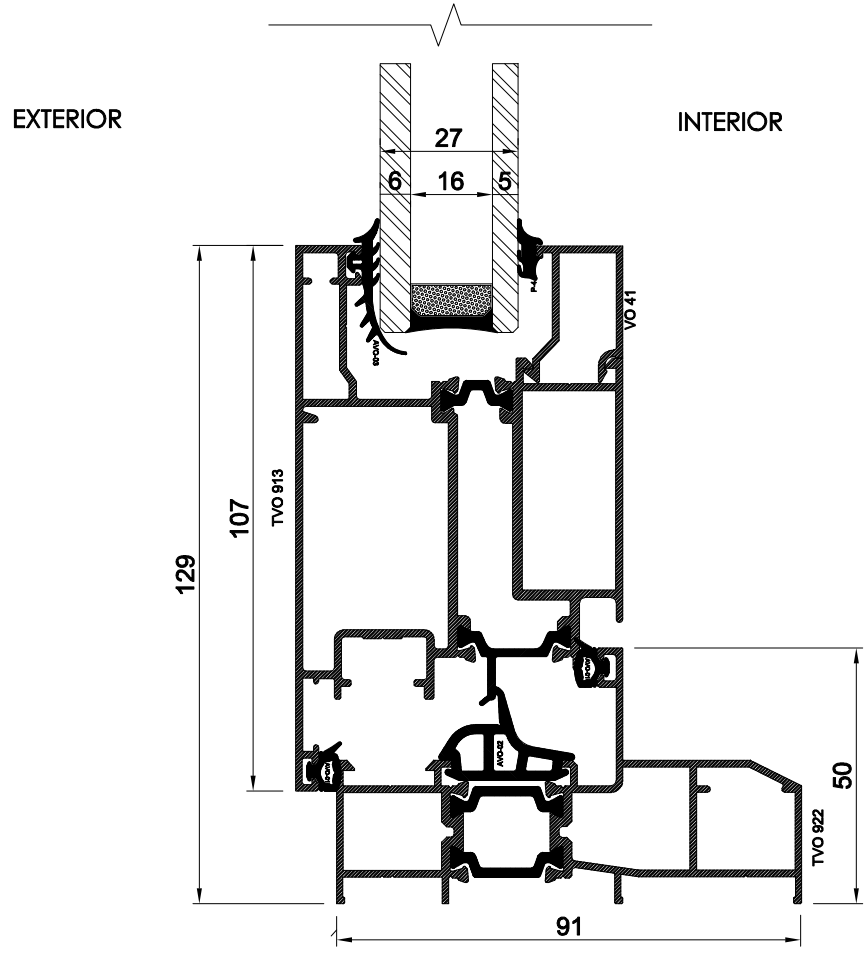
Section A-A, B-B

Frame TVO-922

Sash TVO-913

Outswing

	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>



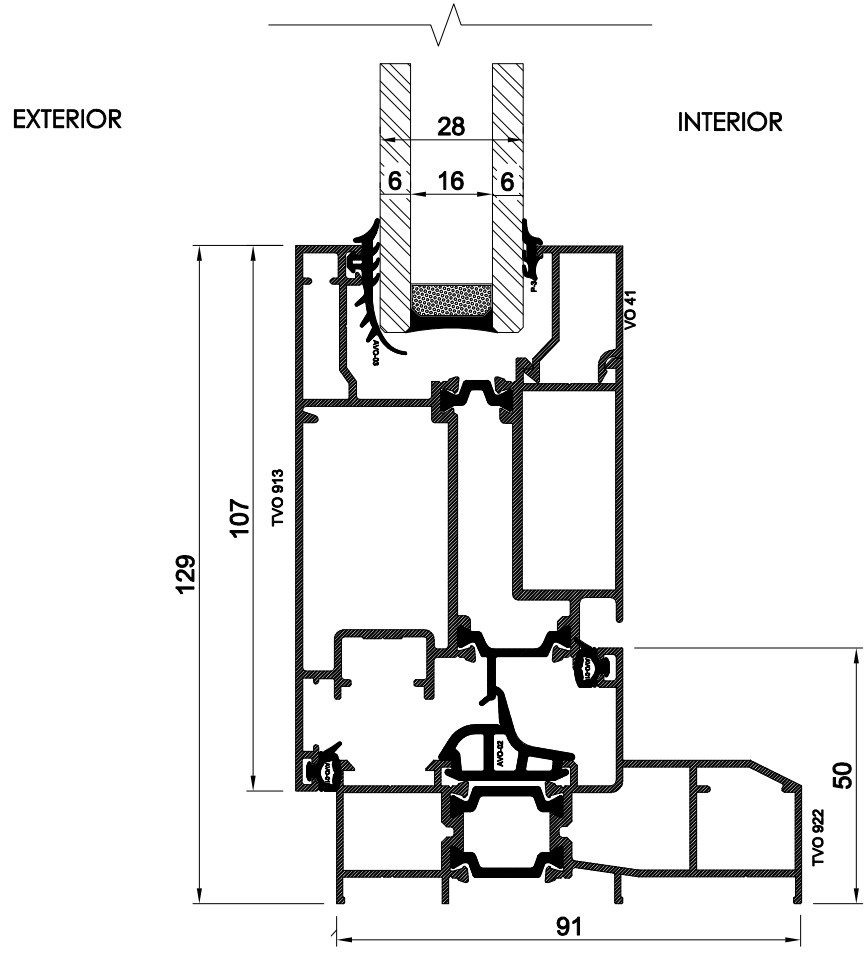
Section A-A, B-B

Frame TVO-922

Sash TVO-913

Outswing

	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>



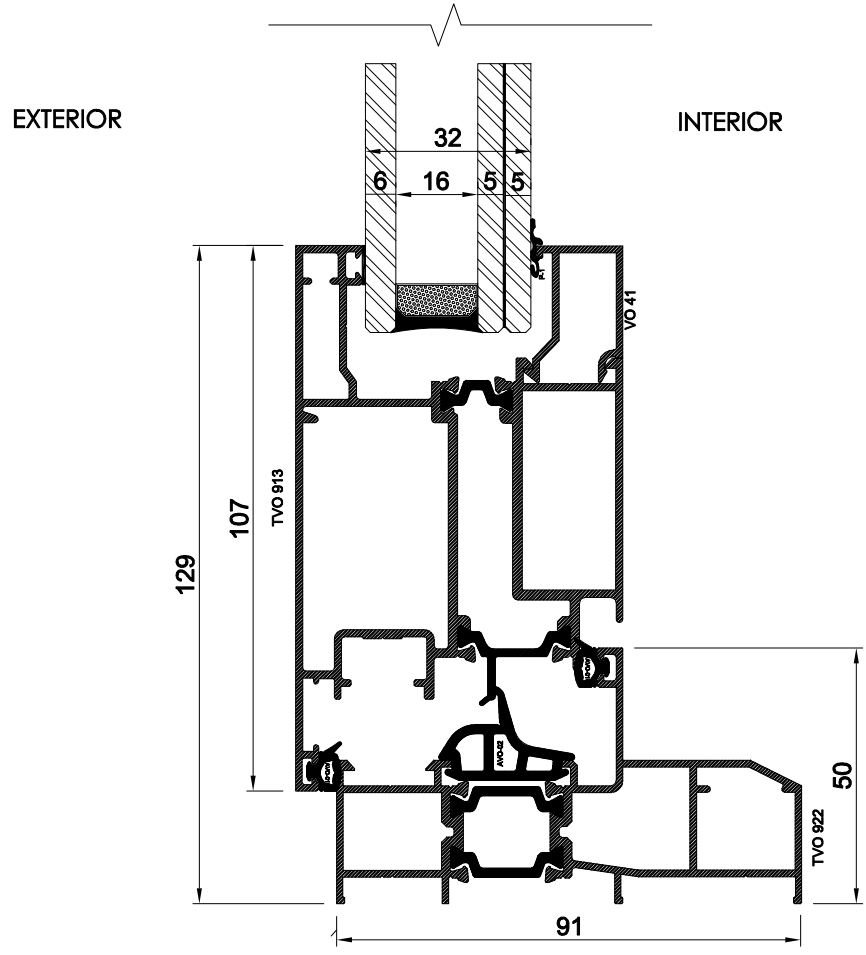
Section A-A, B-B

Frame TVO-922

Sash TVO-913

Outswing

	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>



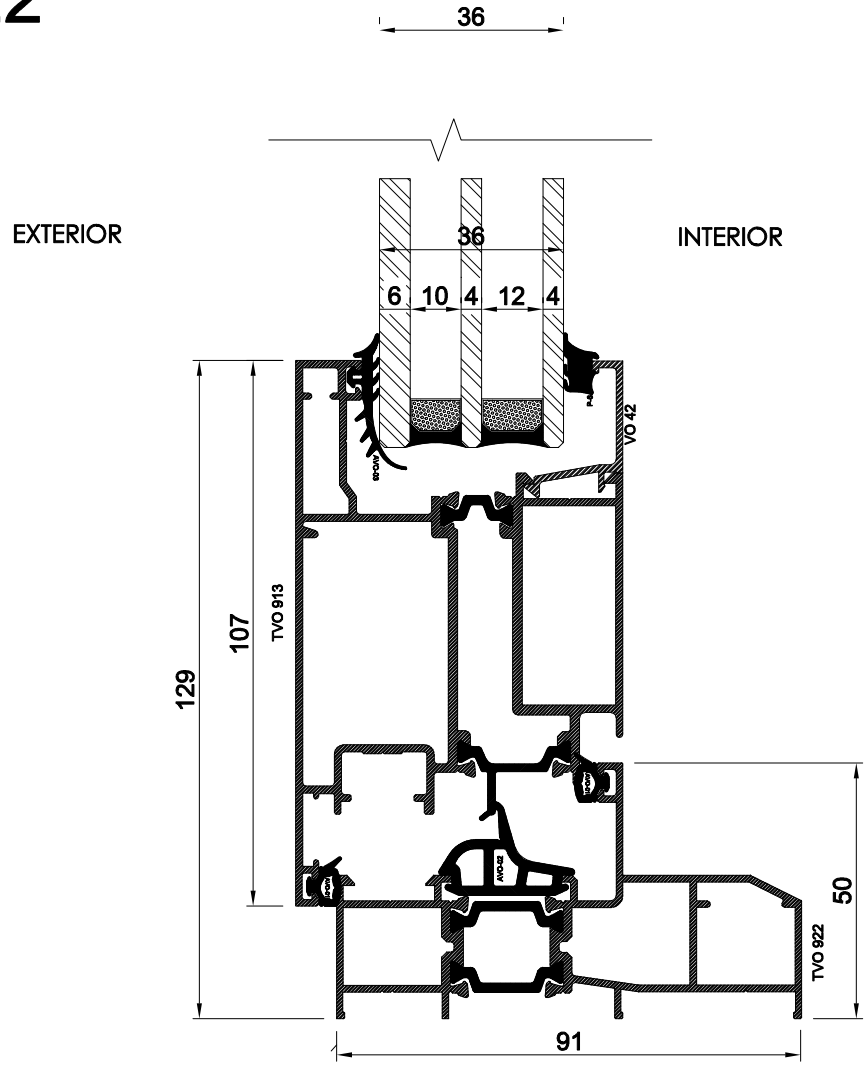
Section A-A, B-B

Frame TVO-922

Sash TVO-913

Outswing

	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>



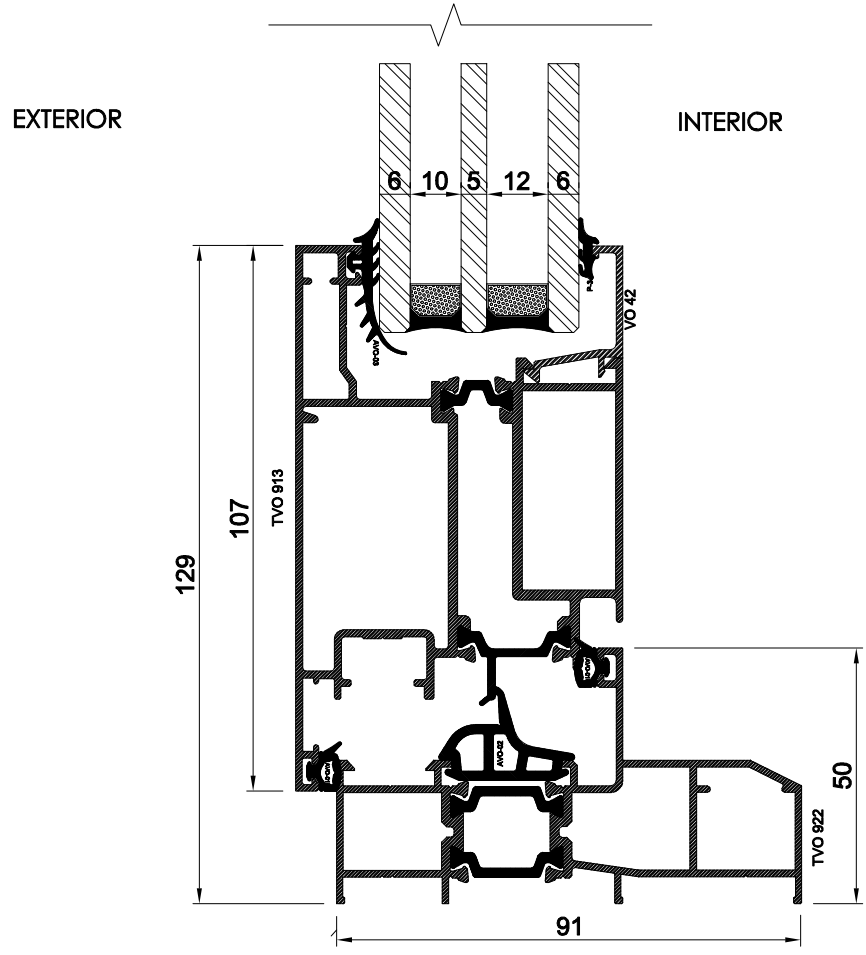
Section A-A, B-B

Frame TVO-922

Sash TVO-913

Outswing

	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>



Section A-A

Outswing

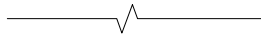
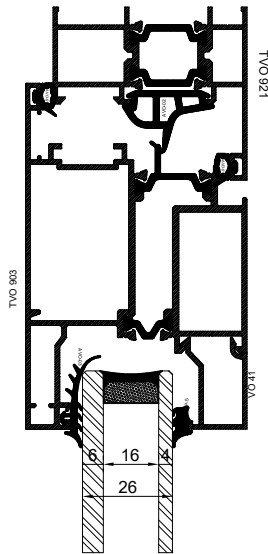
Frame TVO-921 (seal Option TVO-925)
Sash TVO-903



Report #: P2839-116-45

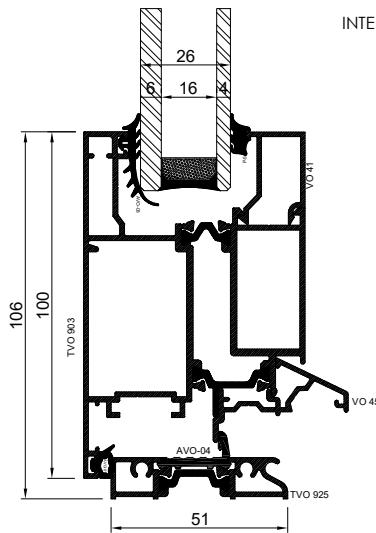
Date: 11/18/2022

Verified by: *Megan M. Young*



EXTERIOR

INTERIOR

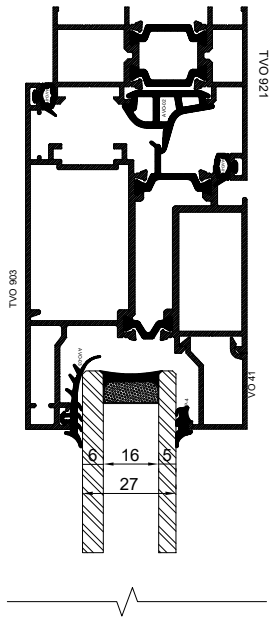


Section A-A

Outswing

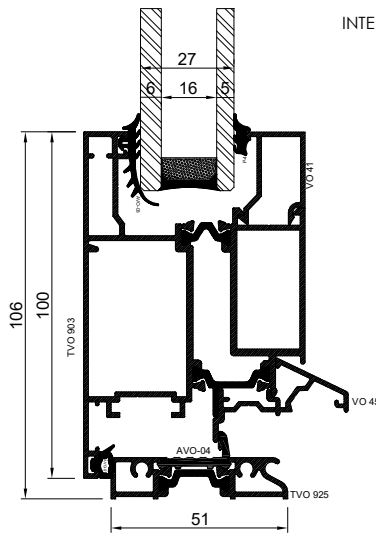
Frame TVO-921 (seal Option TVO-925)
Sash TVO-903

	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>



EXTERIOR


INTERIOR

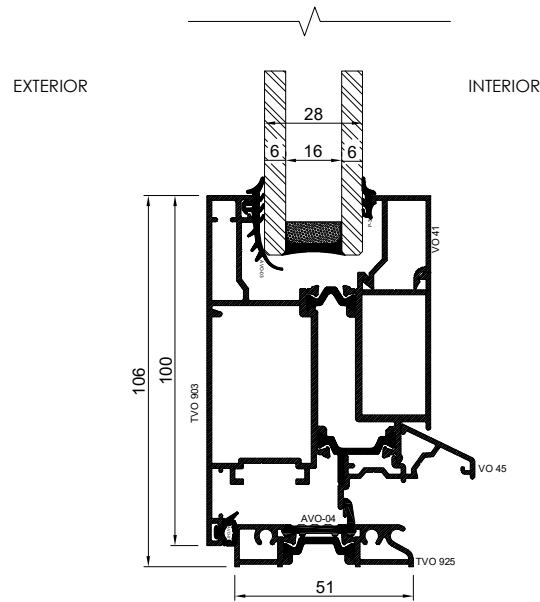
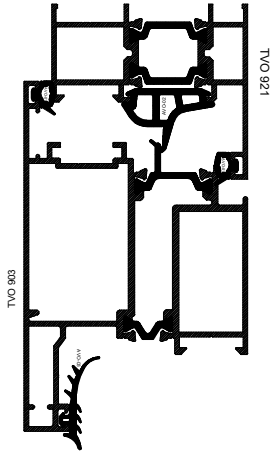


Section A-A

Outswing

Frame TVO-921 (seal Option TVO-925)
Sash TVO-903

	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>



Section A-A

Outswing

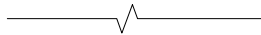
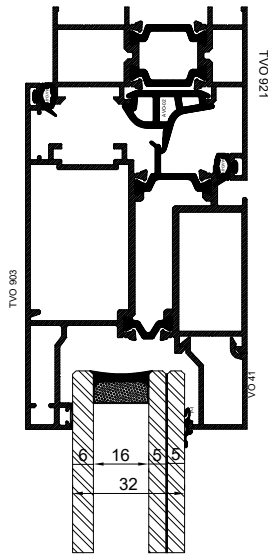
Frame TVO-921 (seal Option TVO-925)
Sash TVO-903



Report #: P2839-116-45

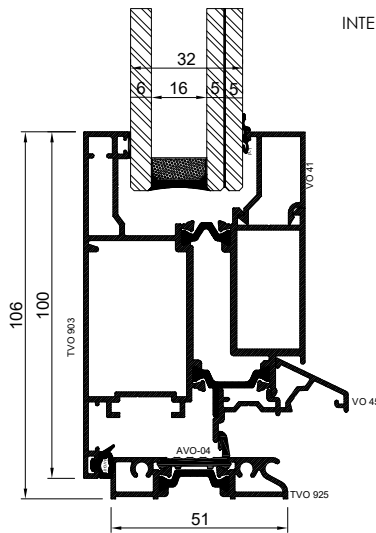
Date: 11/18/2022

Verified by: *Megan M. Young*



EXTERIOR

INTERIOR



Section A-A

Outswing

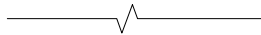
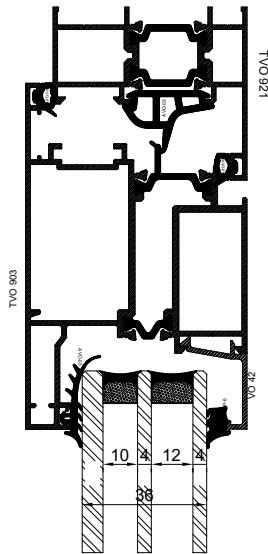
Frame TVO-921 (seal Option TVO-925)
Sash TVO-903



Report #: P2839-116-45

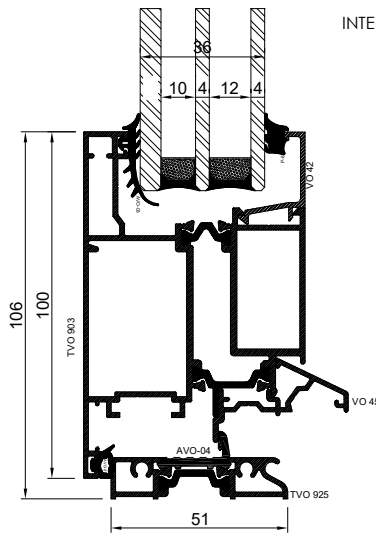
Date: 11/18/2022

Verified by: *Megan M. Young*



EXTERIOR

INTERIOR



Section A-A

Outswing

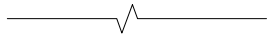
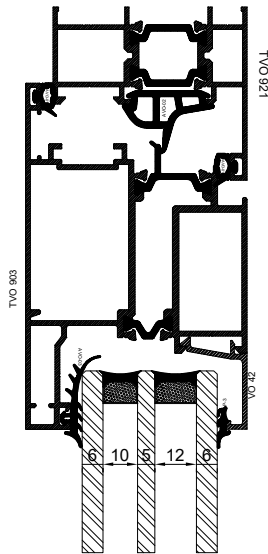
Frame TVO-921 (seal Option TVO-925)
Sash TVO-903



Report #: P2839-116-45

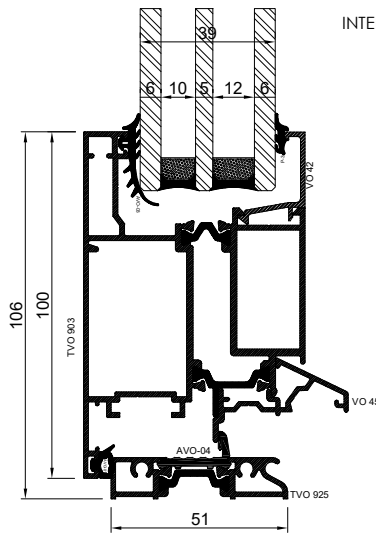
Date: 11/18/2022

Verified by: *Megan M. Young*



EXTERIOR

INTERIOR



Section A-A

Outswing

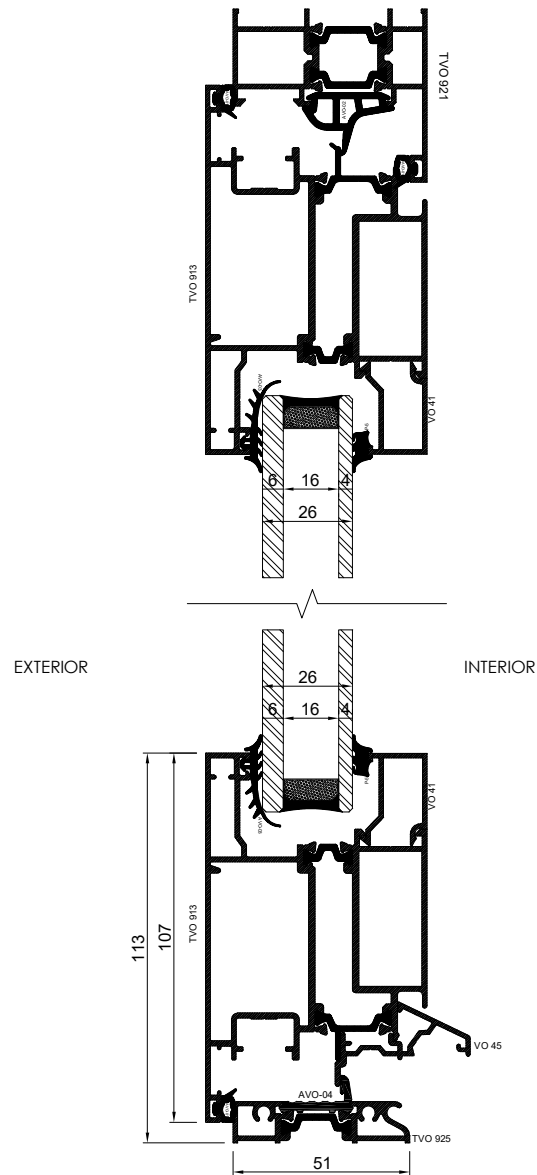
Frame TVO-921 (seal Option TVO-925)
Sash TVO-913



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Outswing

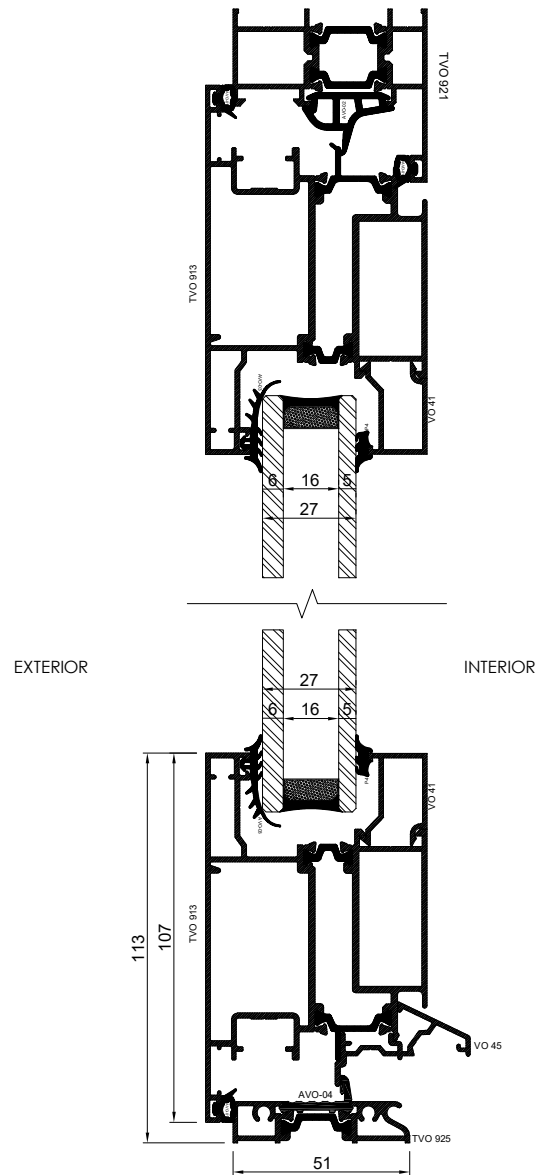
Frame TVO-921 (seal Option TVO-925)
Sash TVO-913



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Outswing

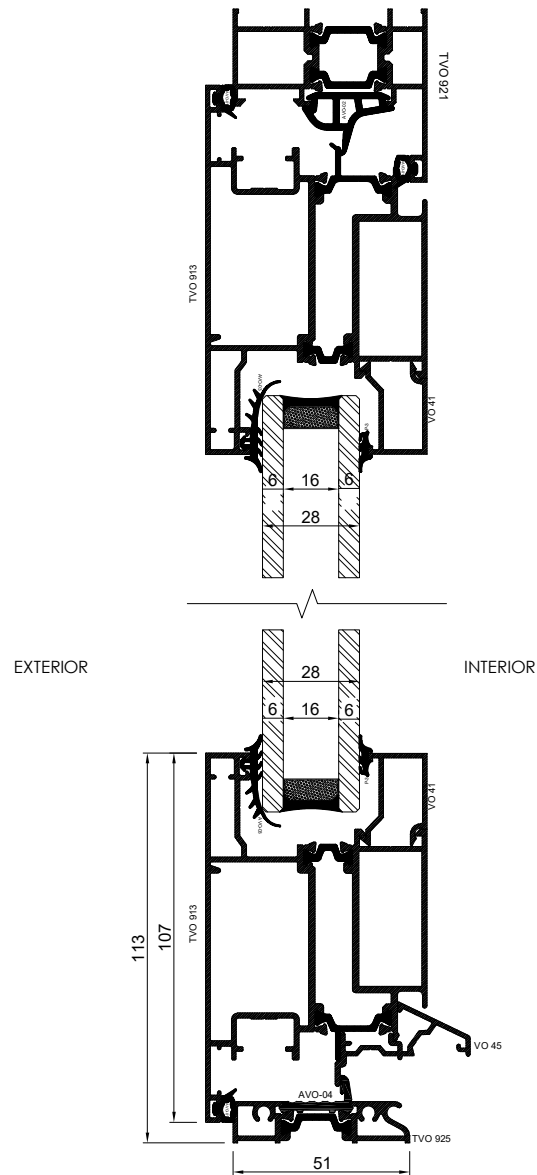
Frame TVO-921 (seal Option TVO-925)
Sash TVO-913



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Outswing

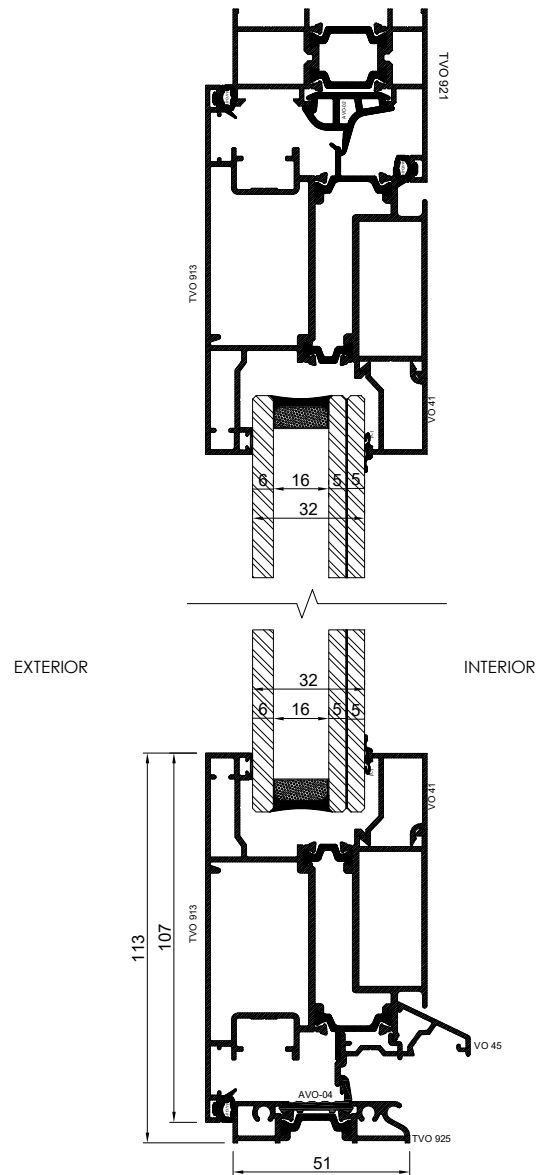
Frame TVO-921 (seal Option TVO-925)
Sash TVO-913



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Outswing

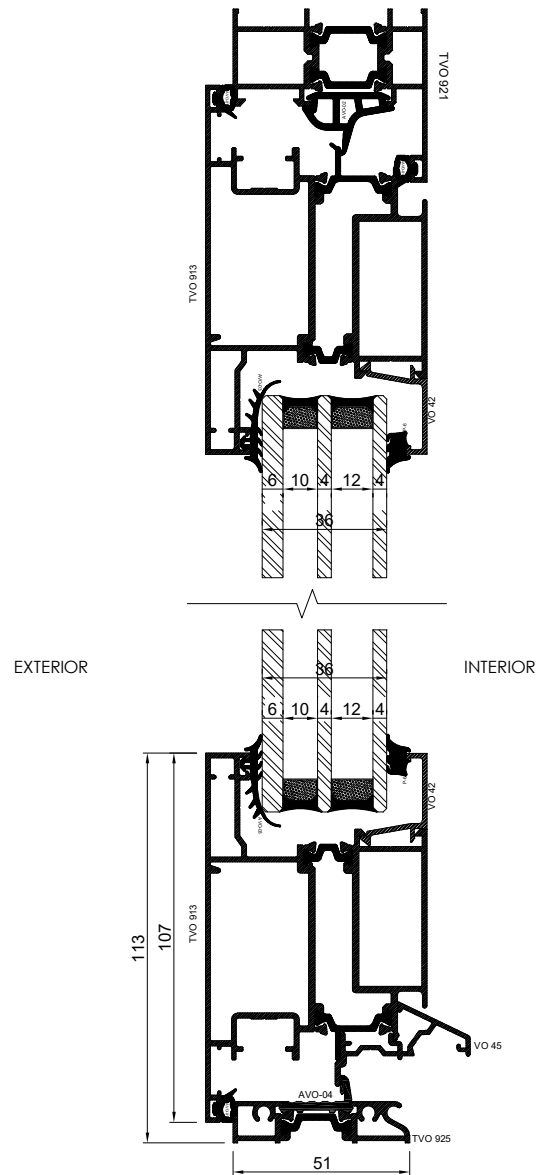
Frame TVO-921 (seal Option TVO-925)
Sash TVO-913



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Outswing

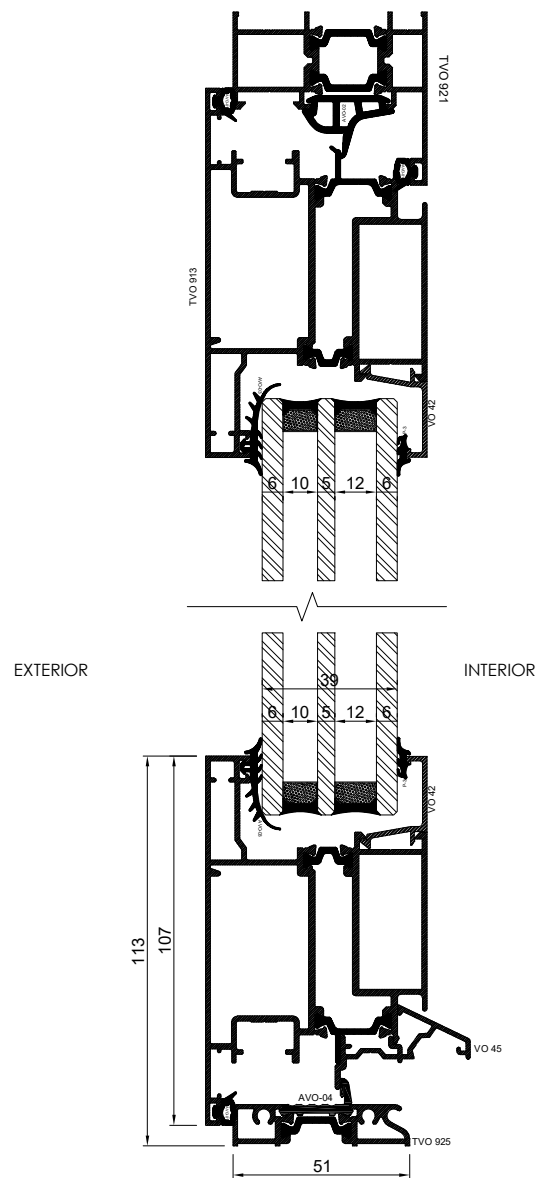
Frame TVO-921 (seal Option TVO-925)
Sash TVO-913



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Outswing

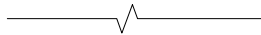
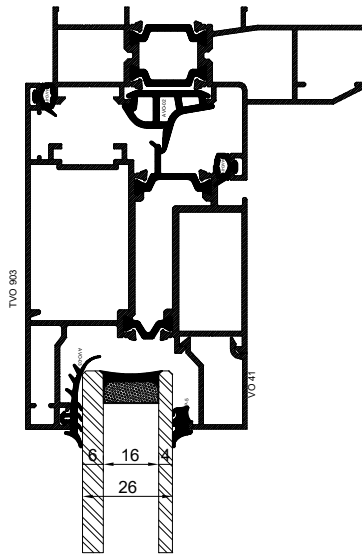
Frame TVO-922 (seal Option TVO-925)
Sash TVO-903



Report #: P2839-116-45

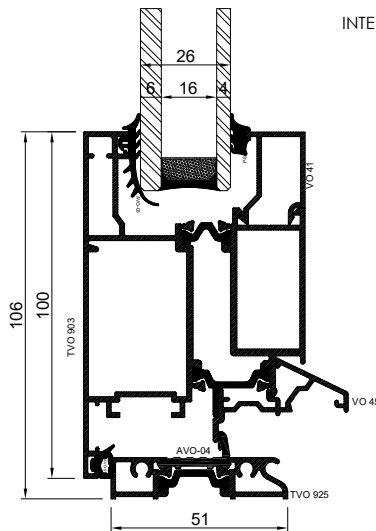
Date: 11/18/2022

Verified by: *Megan M. Young*



EXTERIOR

INTERIOR



Section A-A

Outswing

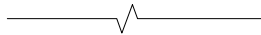
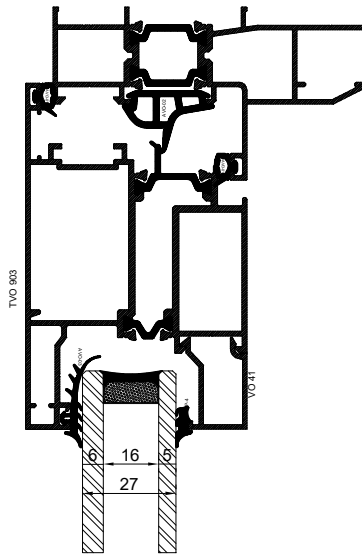
Frame TVO-922 (seal Option TVO-925)
Sash TVO-903



Report #: P2839-116-45

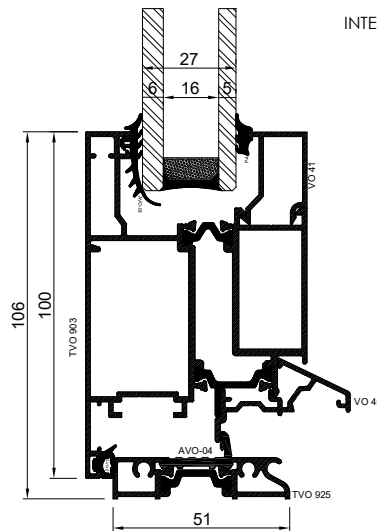
Date: 11/18/2022

Verified by: *Megan M. Young*



EXTERIOR


INTERIOR

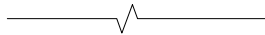
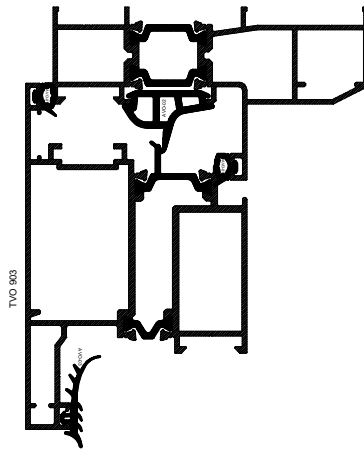


Section A-A

Outswing

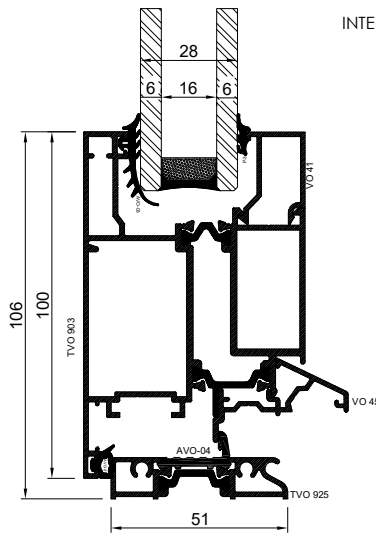
Frame TVO-922 (seal Option TVO-925)
Sash TVO-903

	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>



EXTERIOR

INTERIOR



Section A-A

Outswing

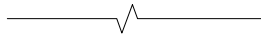
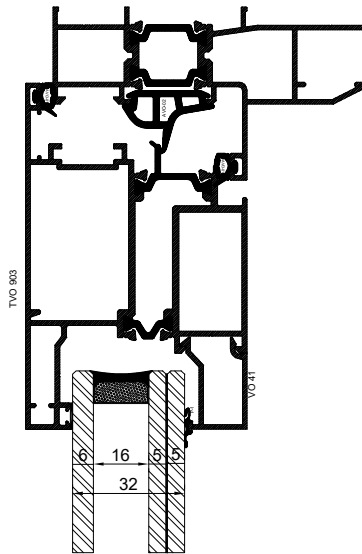
Frame TVO-922 (seal Option TVO-925)
Sash TVO-903



Report #: P2839-116-45

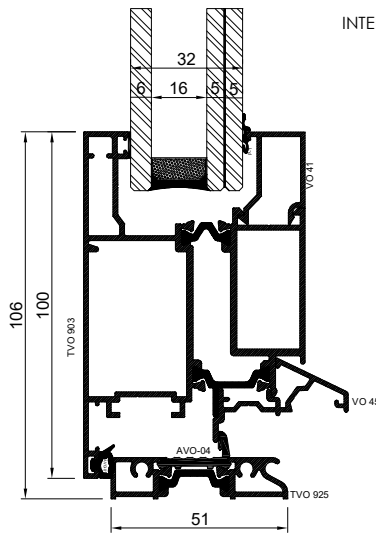
Date: 11/18/2022

Verified by: *Megan M. Young*



EXTERIOR

INTERIOR



Section A-A

Outswing

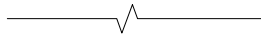
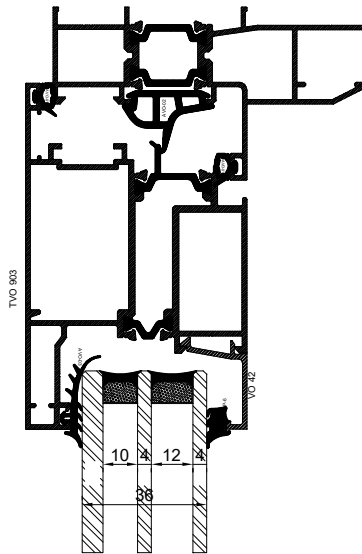
Frame TVO-922 (seal Option TVO-925)
Sash TVO-903



Report #: P2839-116-45

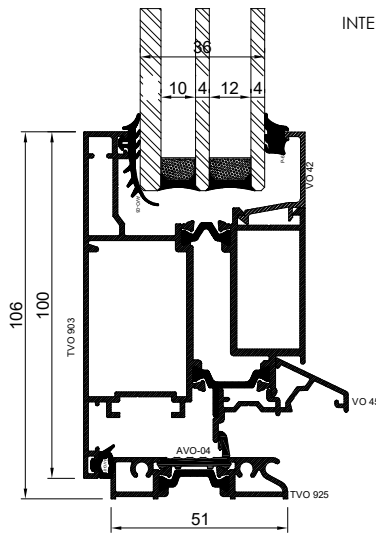
Date: 11/18/2022

Verified by: *Megan M. Young*



EXTERIOR

INTERIOR



Section A-A

Outswing

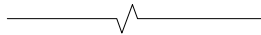
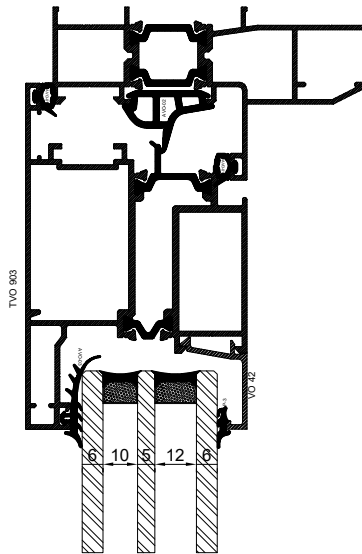
Frame TVO-922 (seal Option TVO-925)
Sash TVO-903



Report #: P2839-116-45

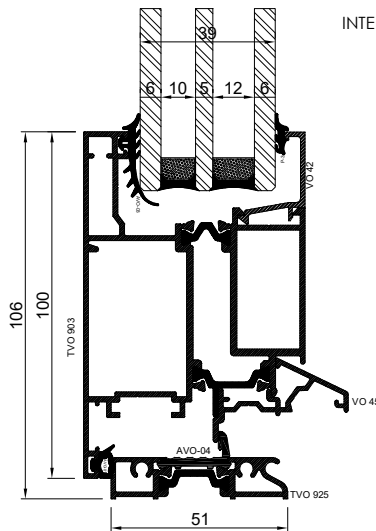
Date: 11/18/2022

Verified by: *Megan M. Young*



EXTERIOR

INTERIOR



Section A-A

Outswing

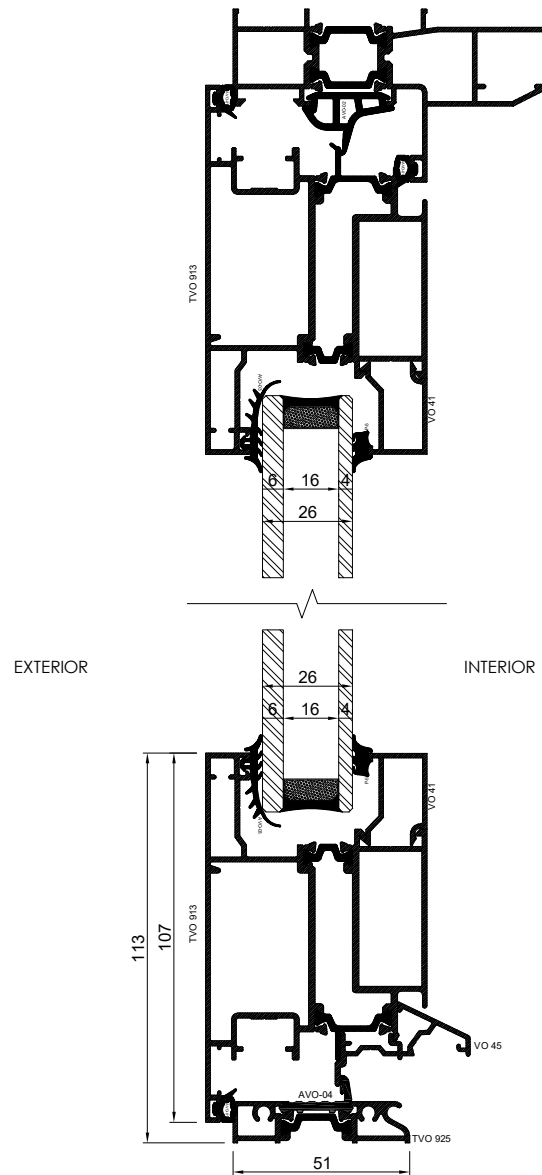
Frame TVO-922 (seal Option TVO-925)
Sash TVO-913



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Outswing

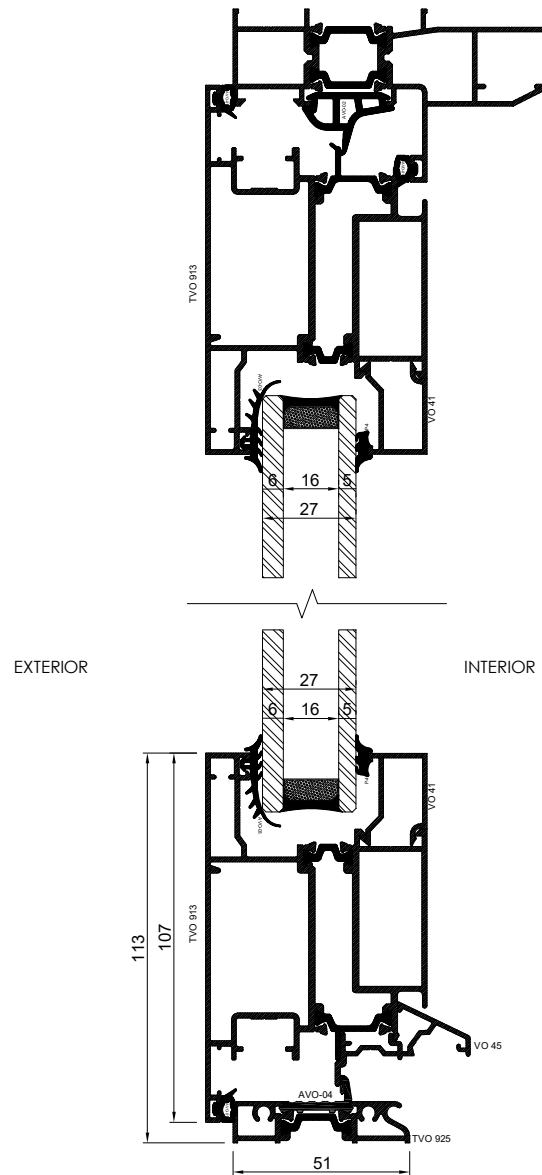
Frame TVO-922 (seal Option TVO-925)
Sash TVO-913



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Outswing

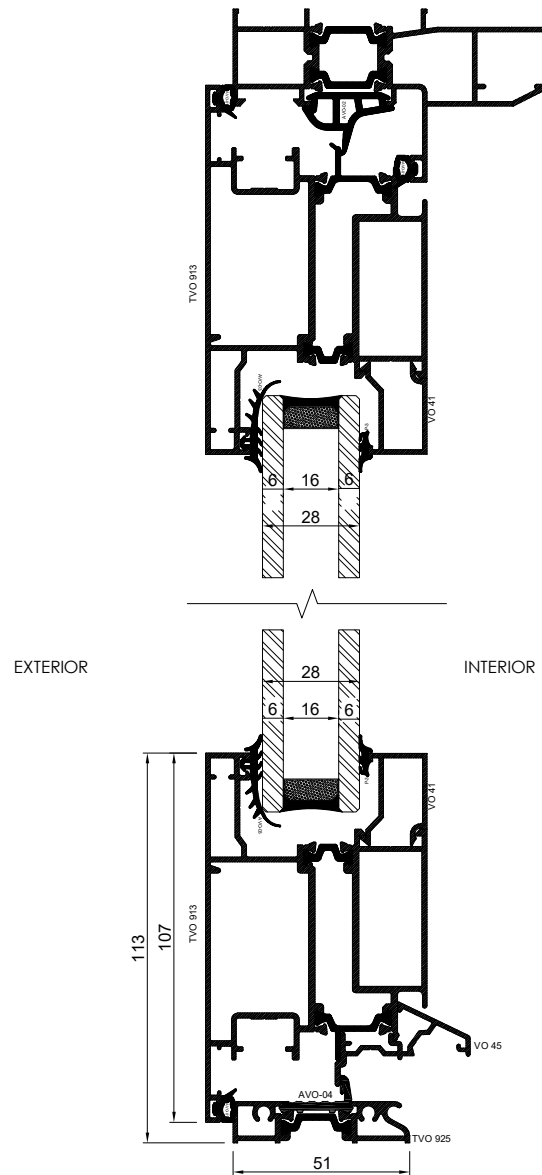
Frame TVO-922 (seal Option TVO-925)
Sash TVO-913



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Outswing

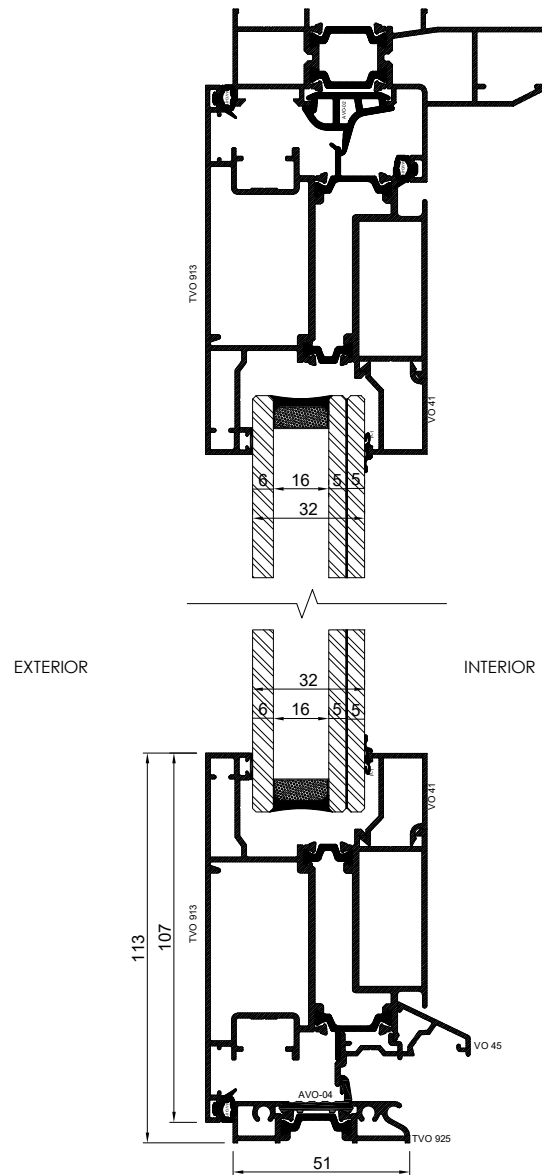
Frame TVO-922 (seal Option TVO-925)
Sash TVO-913



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Outswing

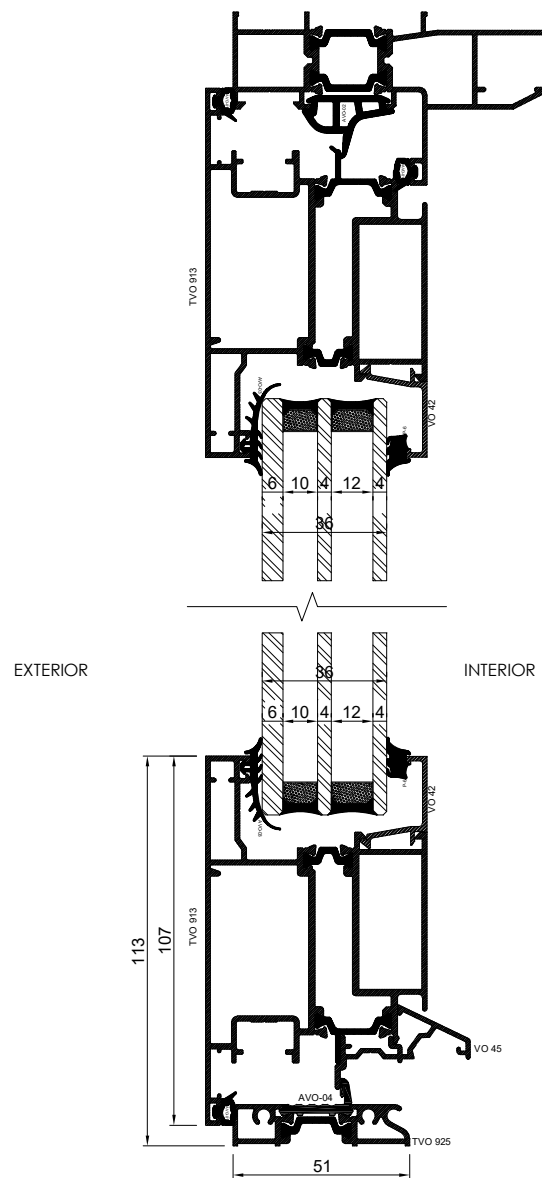
Frame TVO-922 (seal Option TVO-925)
Sash TVO-913



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Outswing

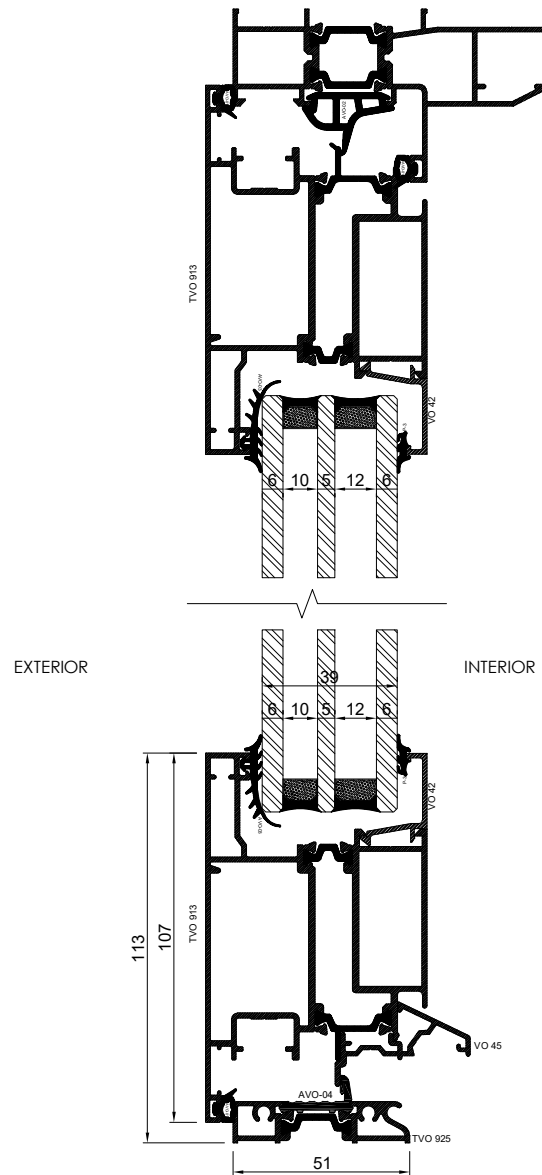
Frame TVO-922 (seal Option TVO-925)
Sash TVO-913



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Outswing

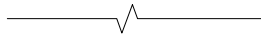
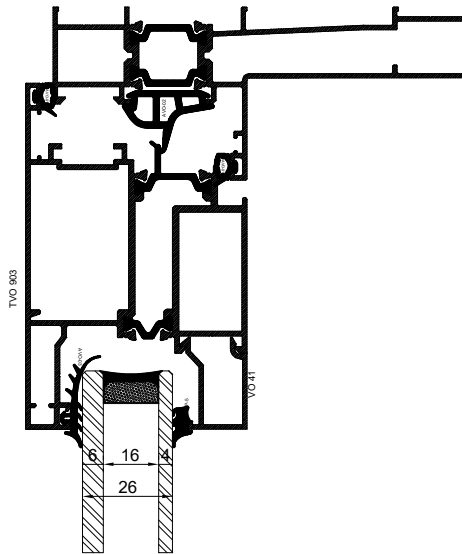
Frame TVO-927 (seal Option TVO-925)
Sash TVO-903



Report #: P2839-116-45

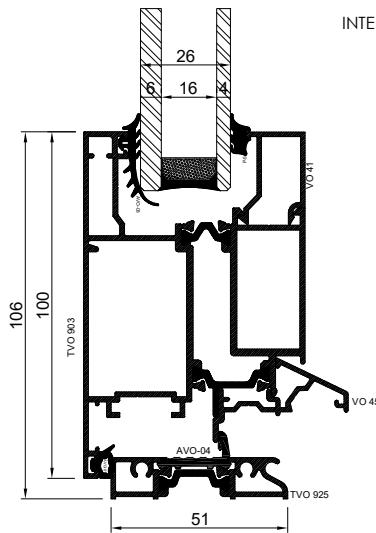
Date: 11/18/2022

Verified by: *Megan M. Young*



EXTERIOR

INTERIOR



Section A-A

Outswing

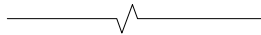
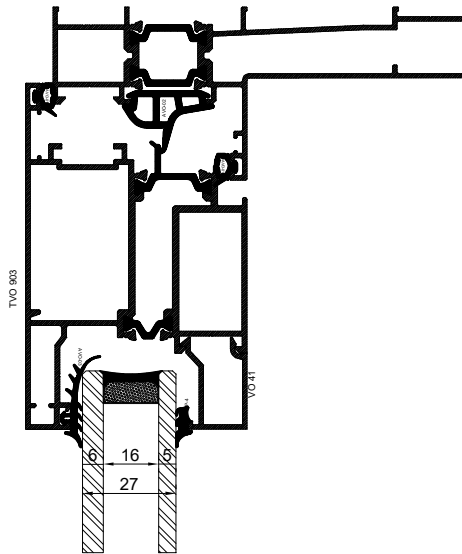
Frame TVO-927 (seal Option TVO-925)
Sash TVO-903



Report #: P2839-116-45

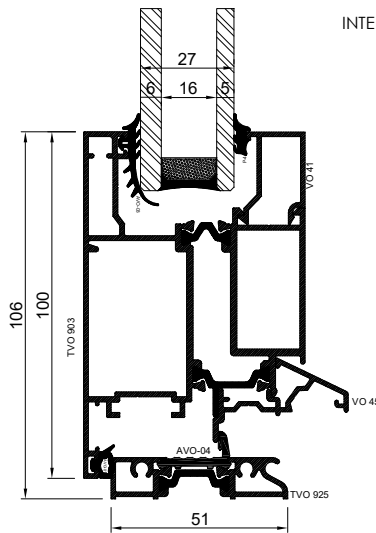
Date: 11/18/2022

Verified by: *Megan M. Young*



EXTERIOR

INTERIOR



Section A-A

Outswing

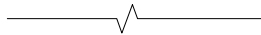
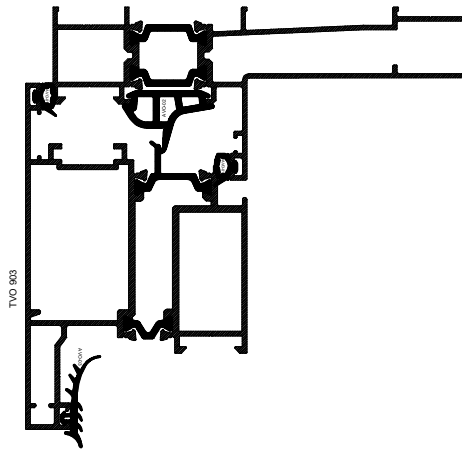
Frame TVO-927 (seal Option TVO-925)
Sash TVO-903



Report #: P2839-116-45

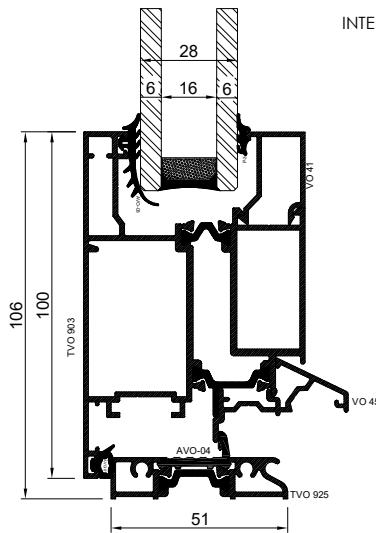
Date: 11/18/2022

Verified by: *Megan M. Young*



EXTERIOR

INTERIOR



Section A-A

Outswing

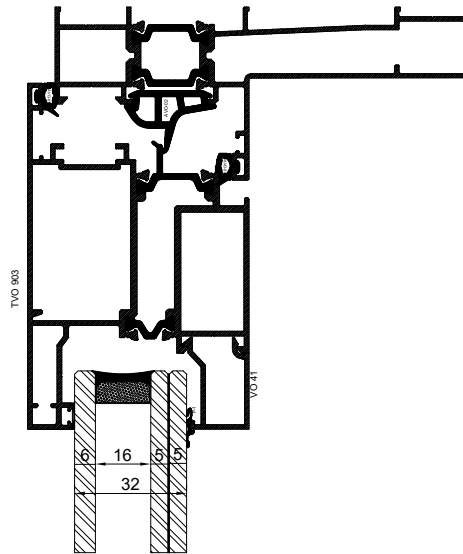
Frame TVO-927 (seal Option TVO-925)
Sash TVO-903



Report #: P2839-116-45

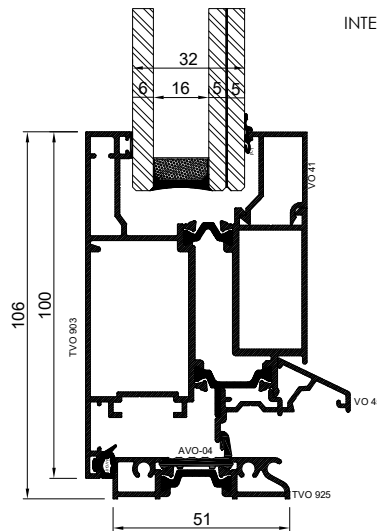
Date: 11/18/2022

Verified by: *Megan M. Young*



EXTERIOR

INTERIOR



Section A-A

Outswing

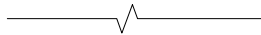
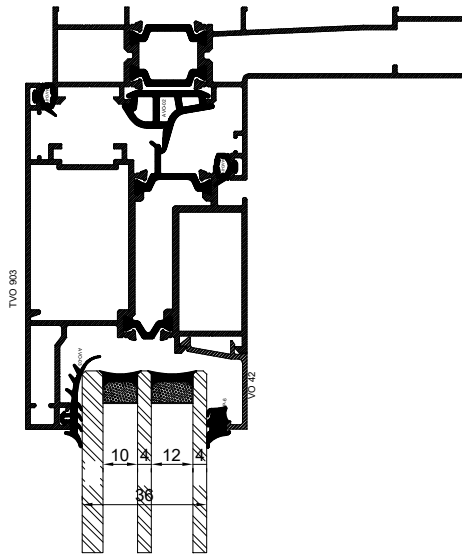
Frame TVO-927 (seal Option TVO-925)
Sash TVO-903



Report #: P2839-116-45

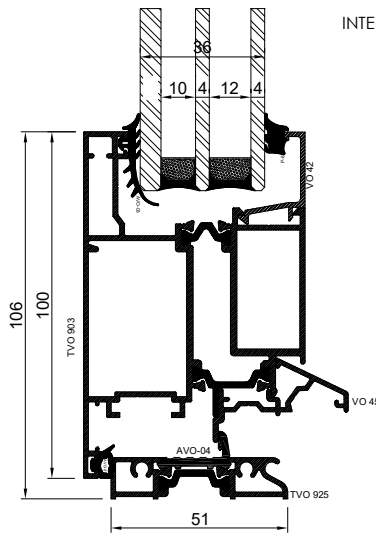
Date: 11/18/2022

Verified by: *Megan M. Young*



EXTERIOR

INTERIOR



Section A-A

Outswing

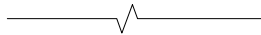
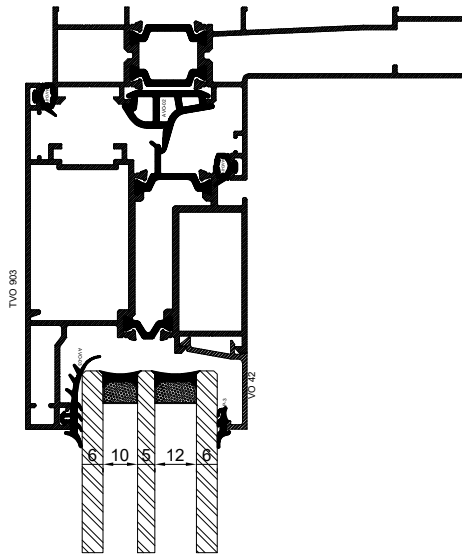
Frame TVO-927 (seal Option TVO-925)
Sash TVO-903



Report #: P2839-116-45

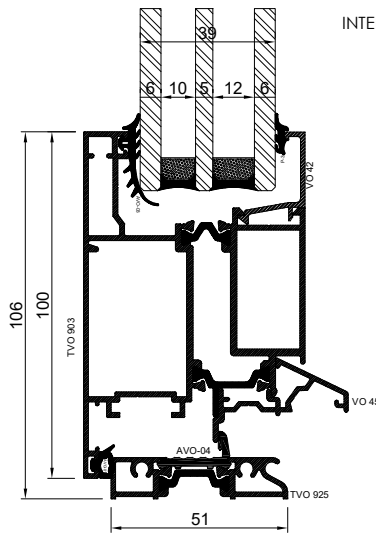
Date: 11/18/2022

Verified by: *Megan M. Young*



EXTERIOR

INTERIOR



Section A-A

Outswing

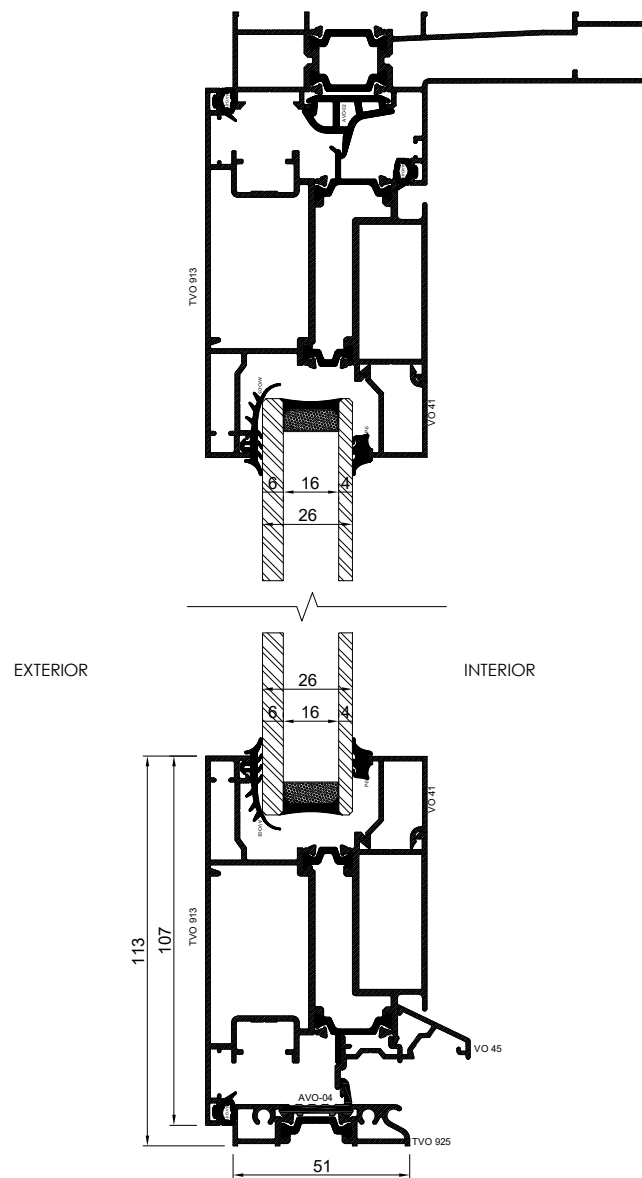
Frame TVO-927 (seal Option TVO-925)
Sash TVO-913



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Outswing

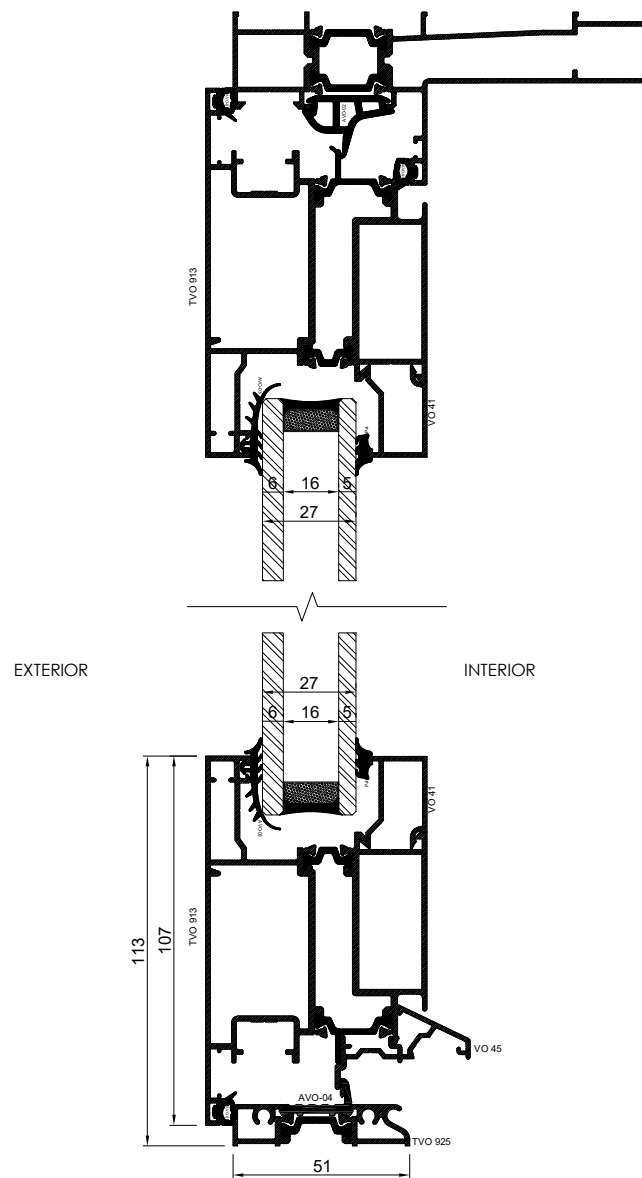
Frame TVO-927 (seal Option TVO-925)
Sash TVO-913



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Outswing

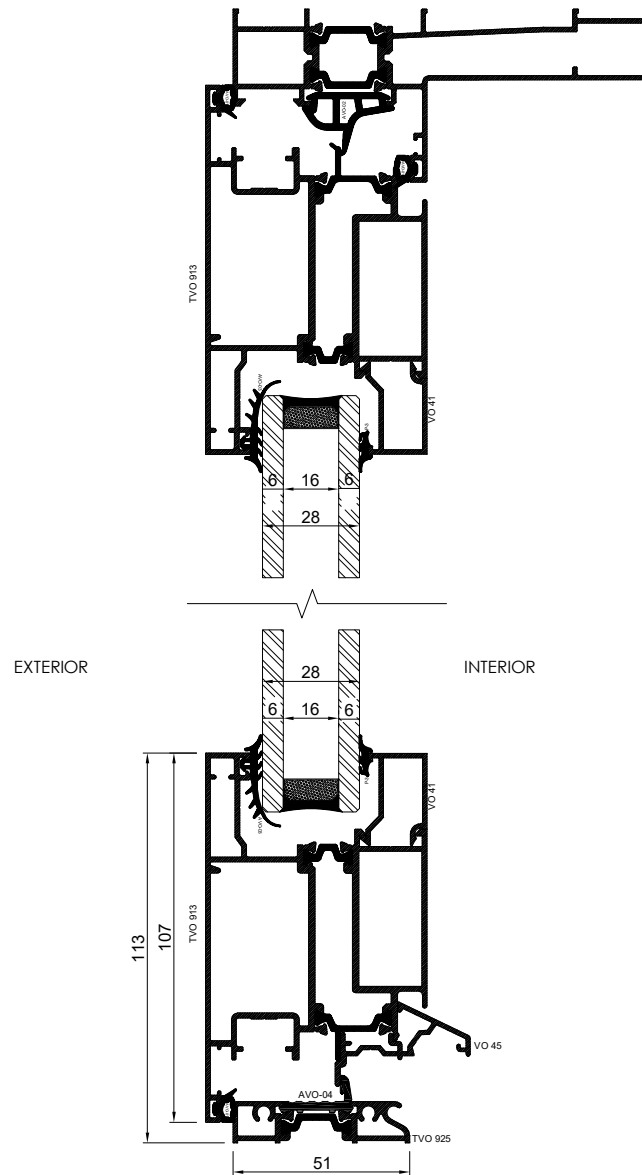
Frame TVO-927 (seal Option TVO-925)
Sash TVO-913



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Outswing

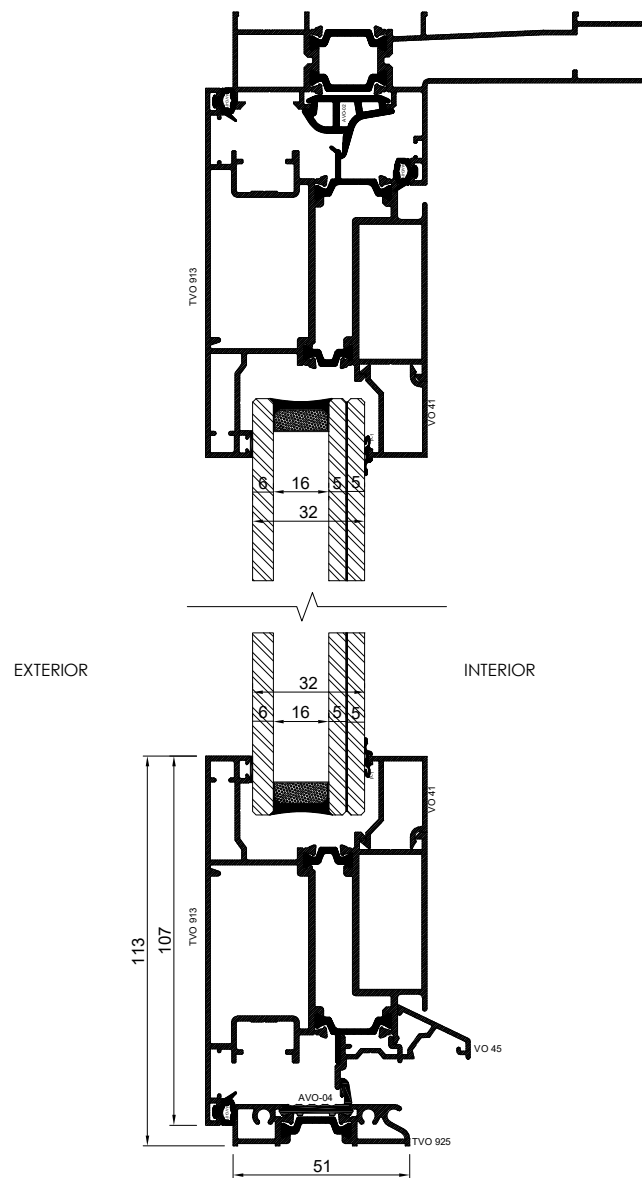
Frame TVO-927 (seal Option TVO-925)
Sash TVO-913



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Outswing

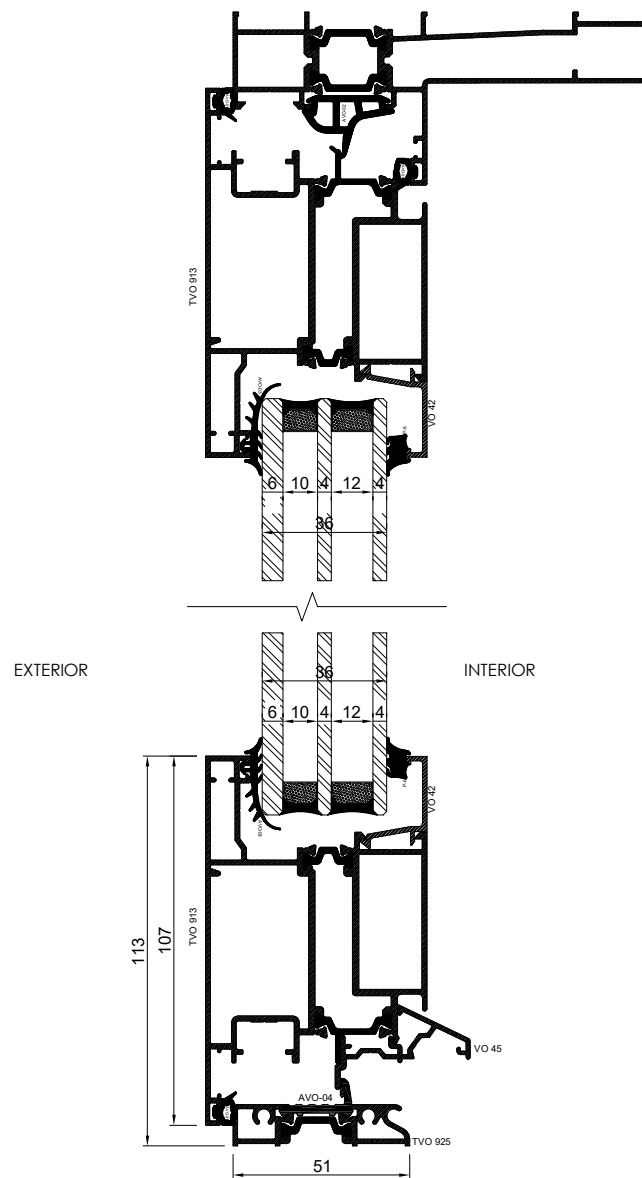
Frame TVO-927 (seal Option TVO-925)
Sash TVO-913



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A

Outswing

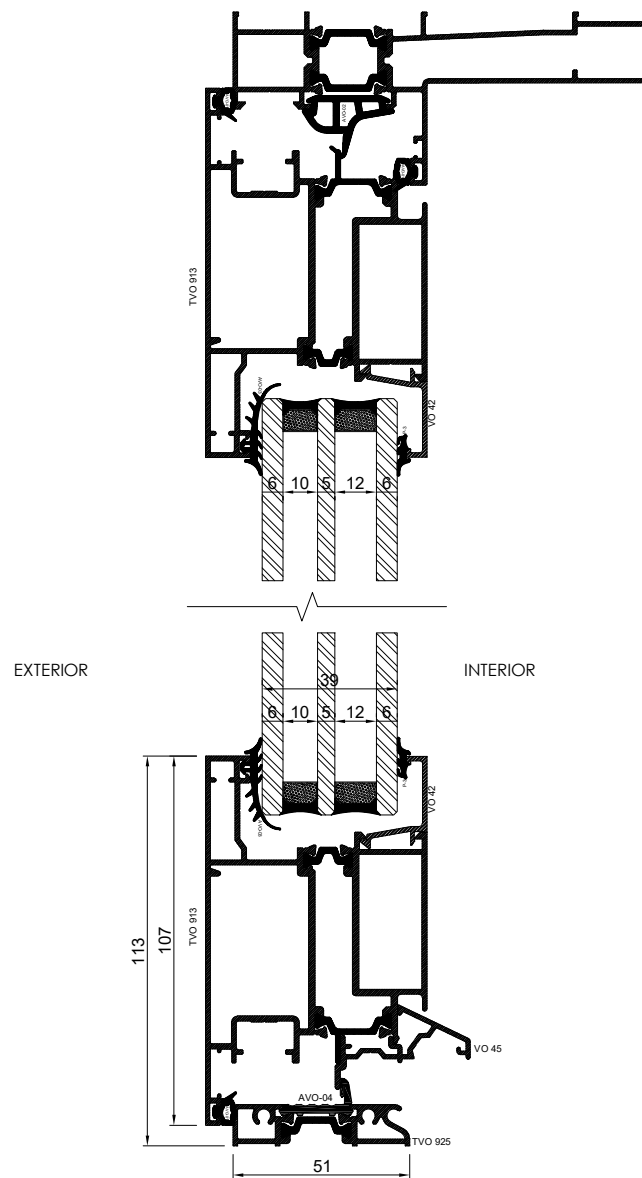
Frame TVO-927 (seal Option TVO-925)
Sash TVO-913



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Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A, B-B

Frame TVO-927
Sash TVO-903

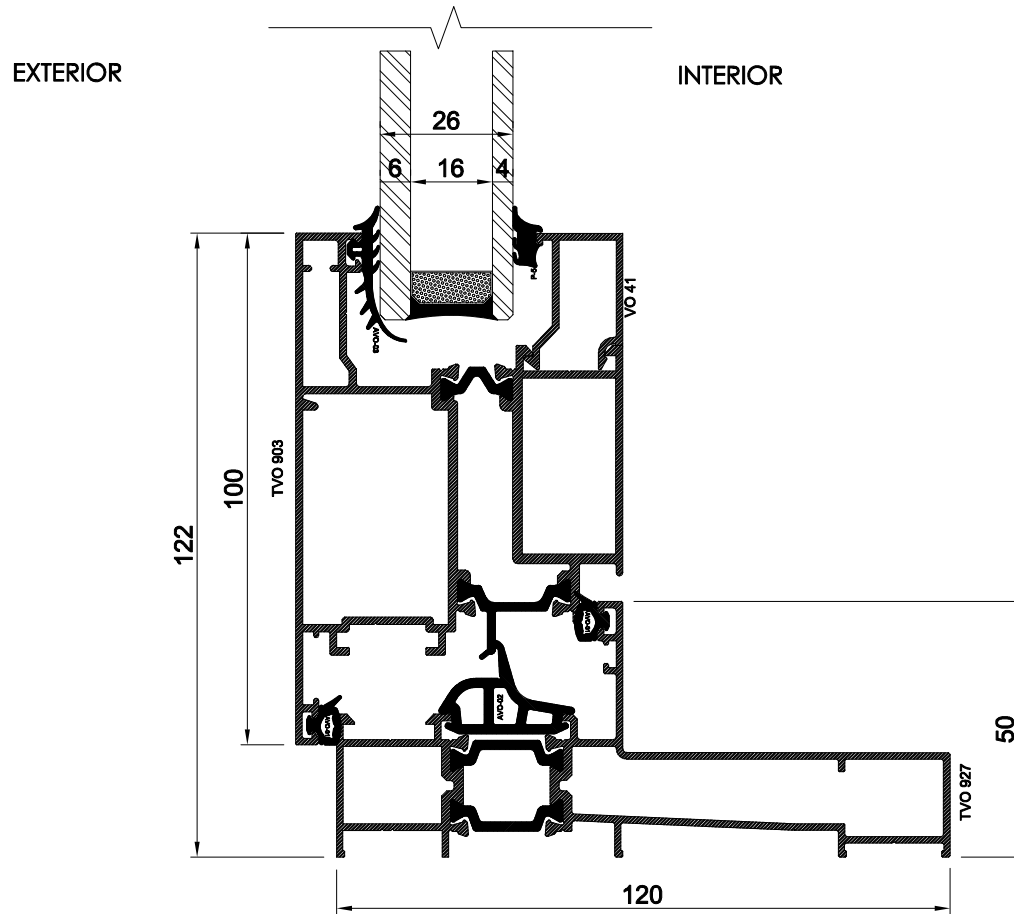
Outswing



Report #: P2839-116-45

Date: 11/18/2022


Verified by: *Megan M. Young*

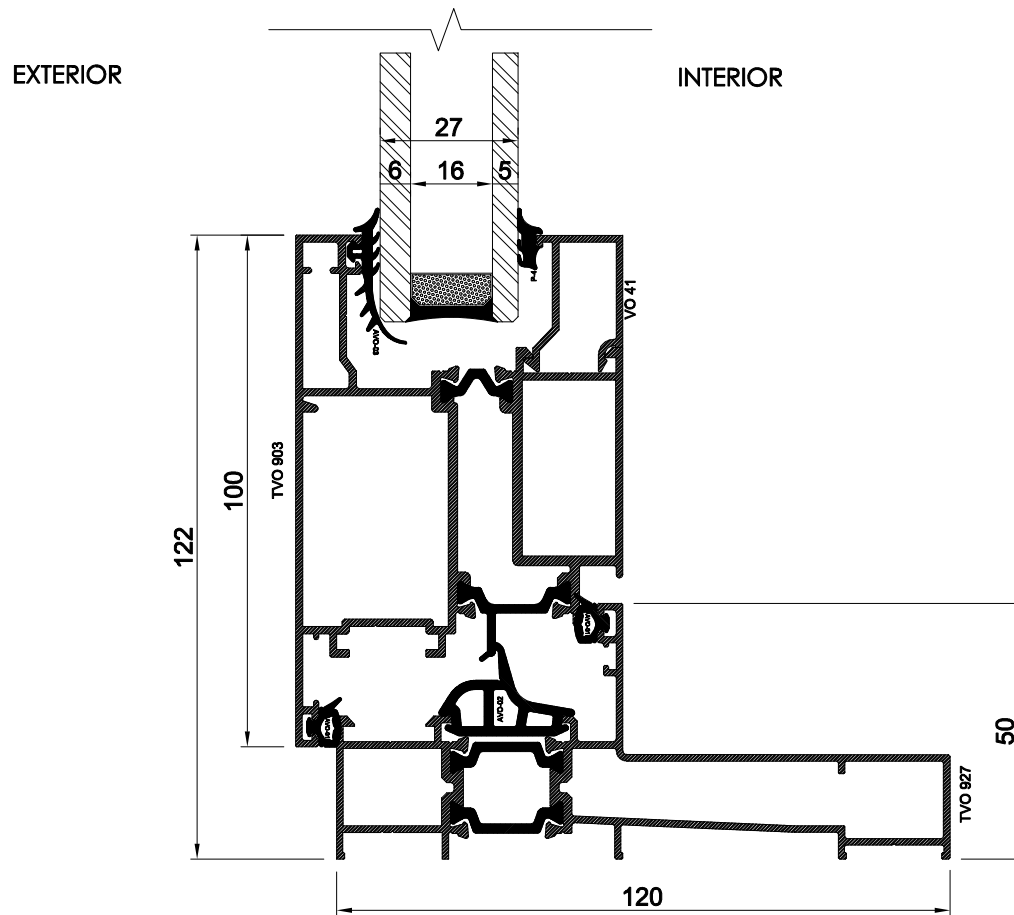


Section A-A, B-B

Frame TVO-927
Sash TVO-903

Outswing

 intertek	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>

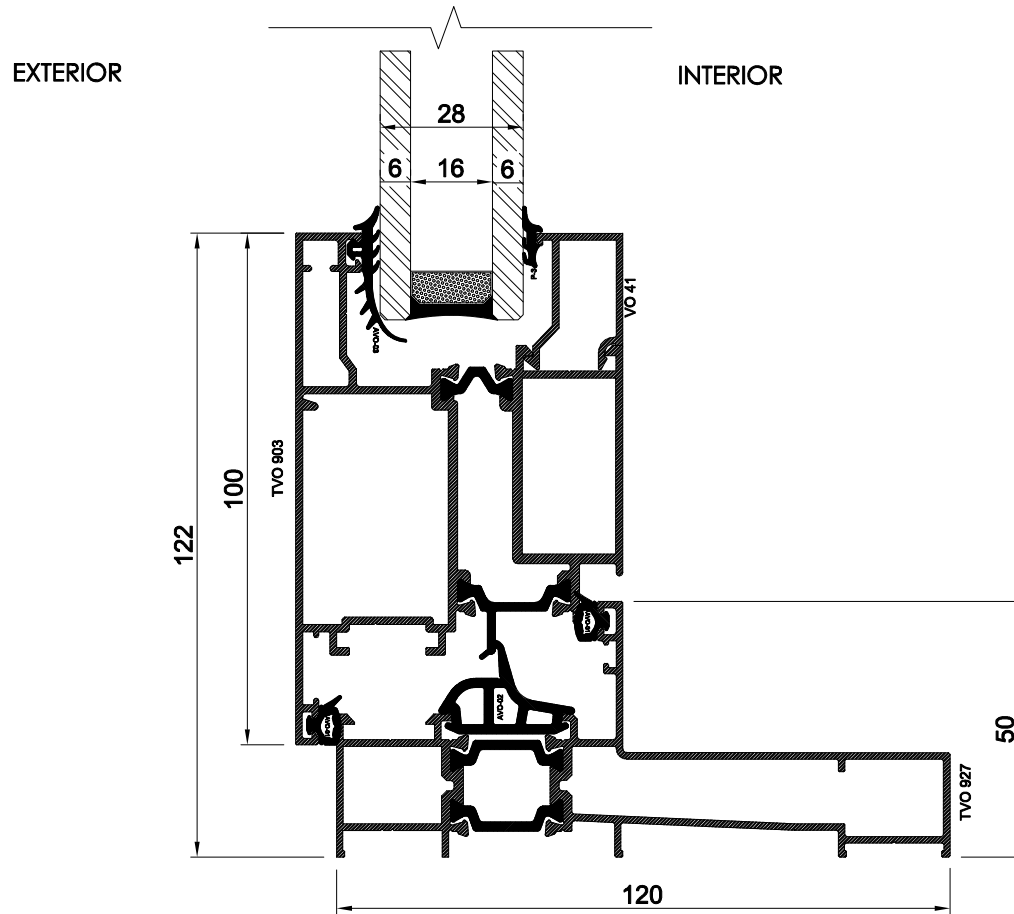


Section A-A, B-B

Frame TVO-927
Sash TVO-903

Outswing

 intertek	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>



Section A-A, B-B

Frame TVO-927
Sash TVO-903

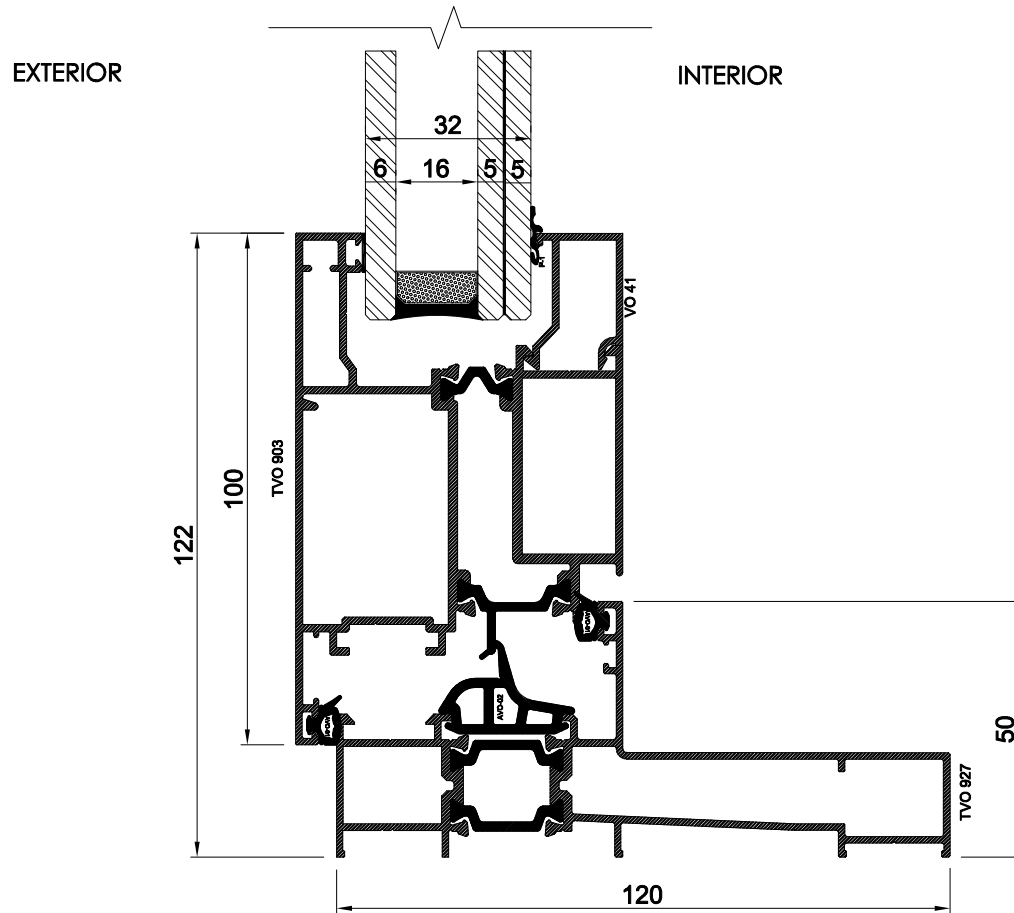
Outswing



Report #: P2839-116-45

Date: 11/18/2022


Verified by: *Megan M. Young*

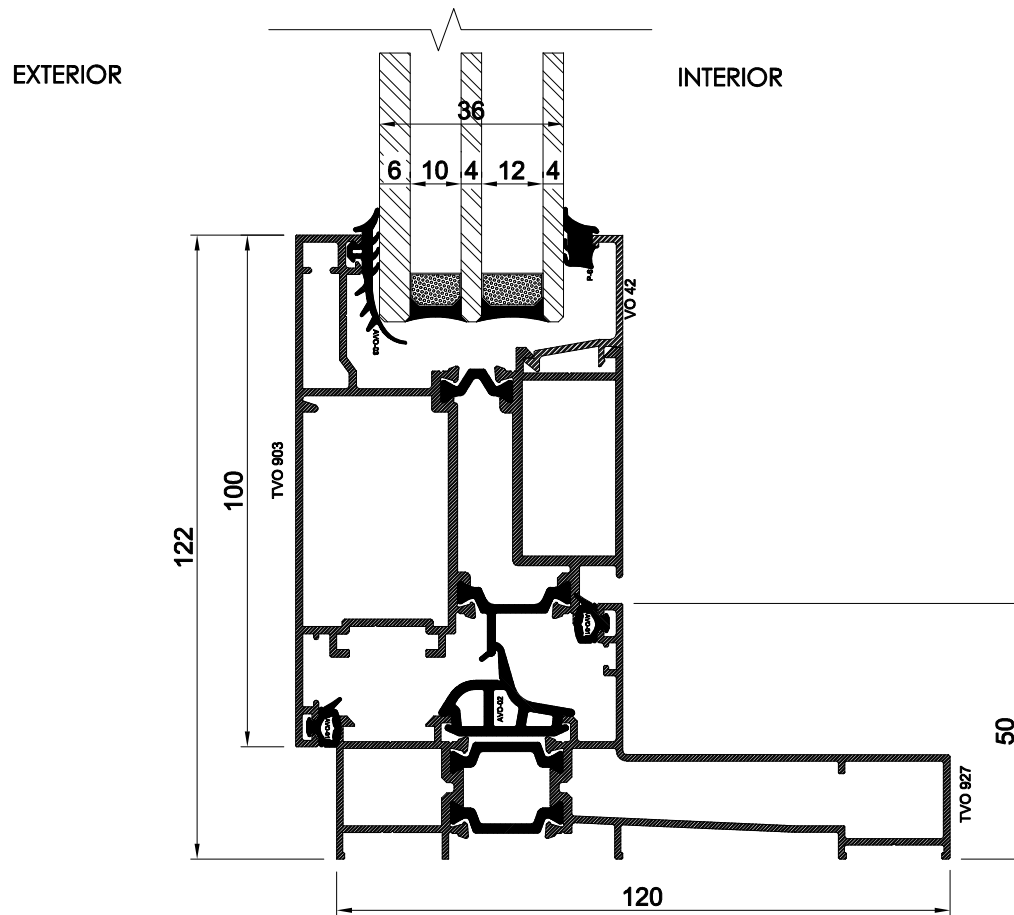


Section A-A, B-B

Frame TVO-927
Sash TVO-903

Outswing

 intertek	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>



Section A-A, B-B

Frame TVO-927
Sash TVO-903

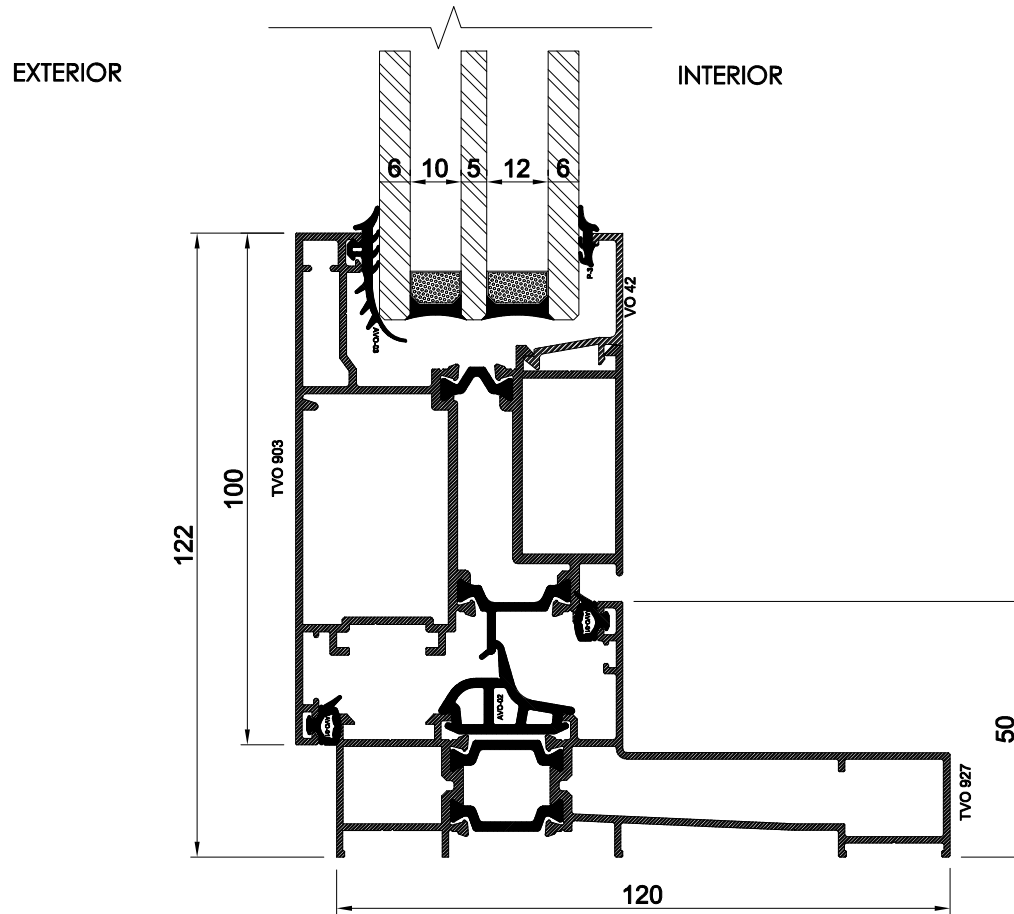
Outswing



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Section A-A, B-B

Frame TVO-927

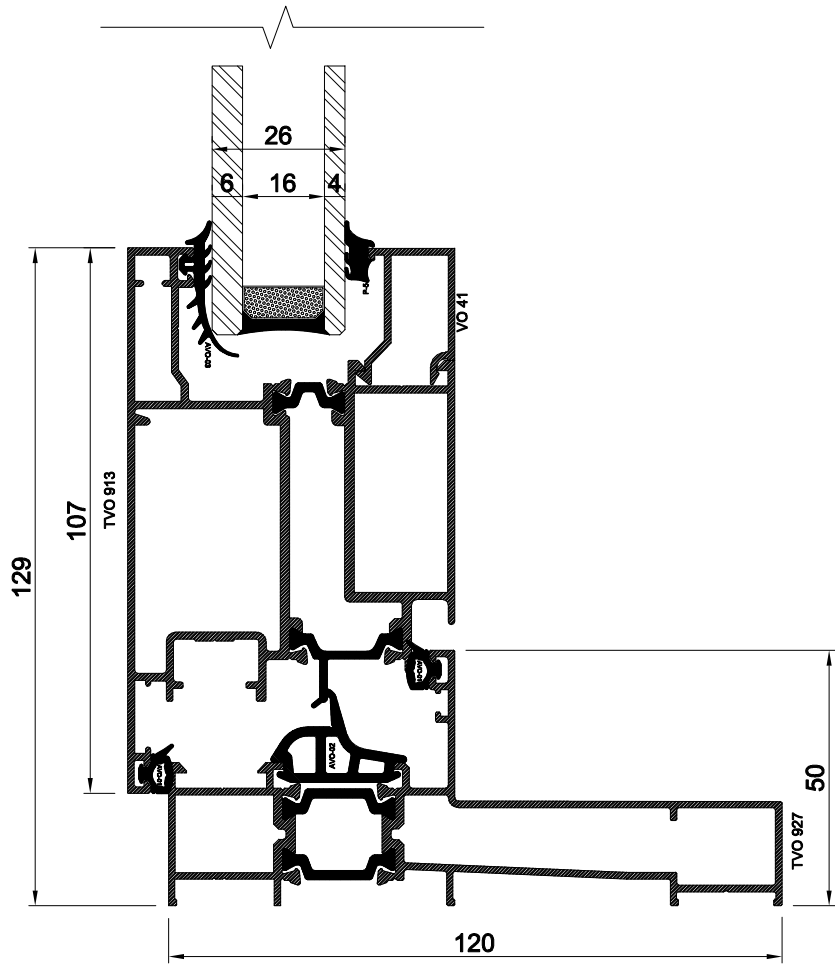
Sash TVO-913

Outswing



Report #: P2839-116-45
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Verified by: *Megan M. Young*

EXTERIOR




Section A-A, B-B

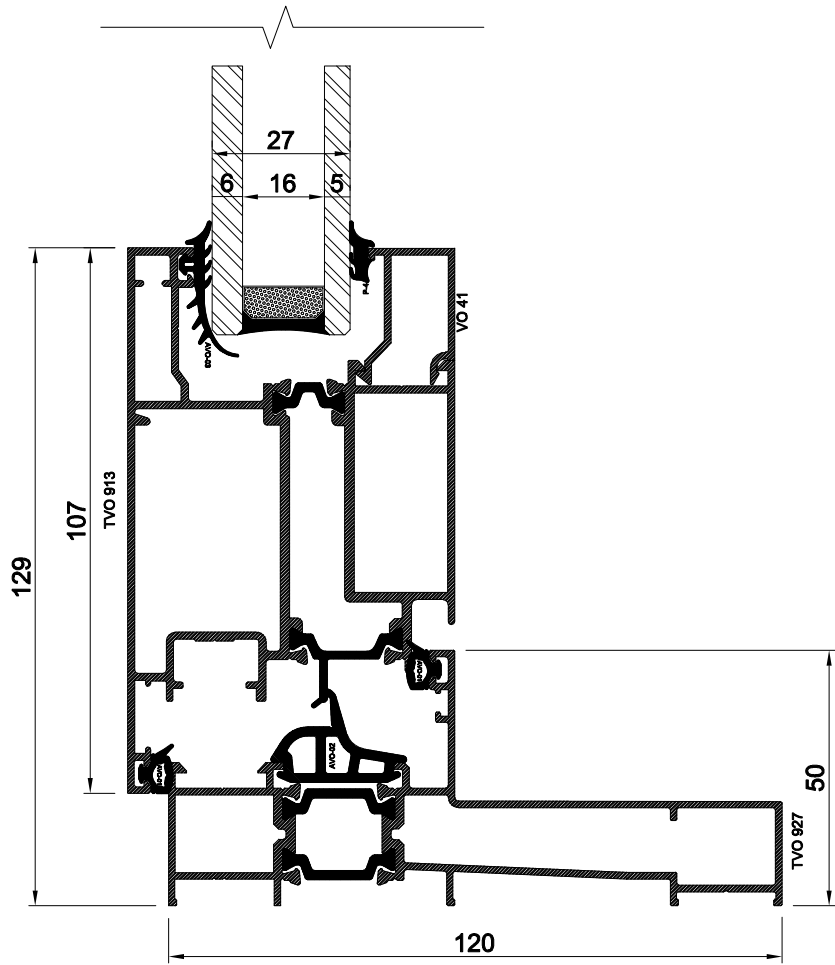
Frame TVO-927

Sash TVO-913

Outswing

 intertek	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>

EXTERIOR




Section A-A, B-B

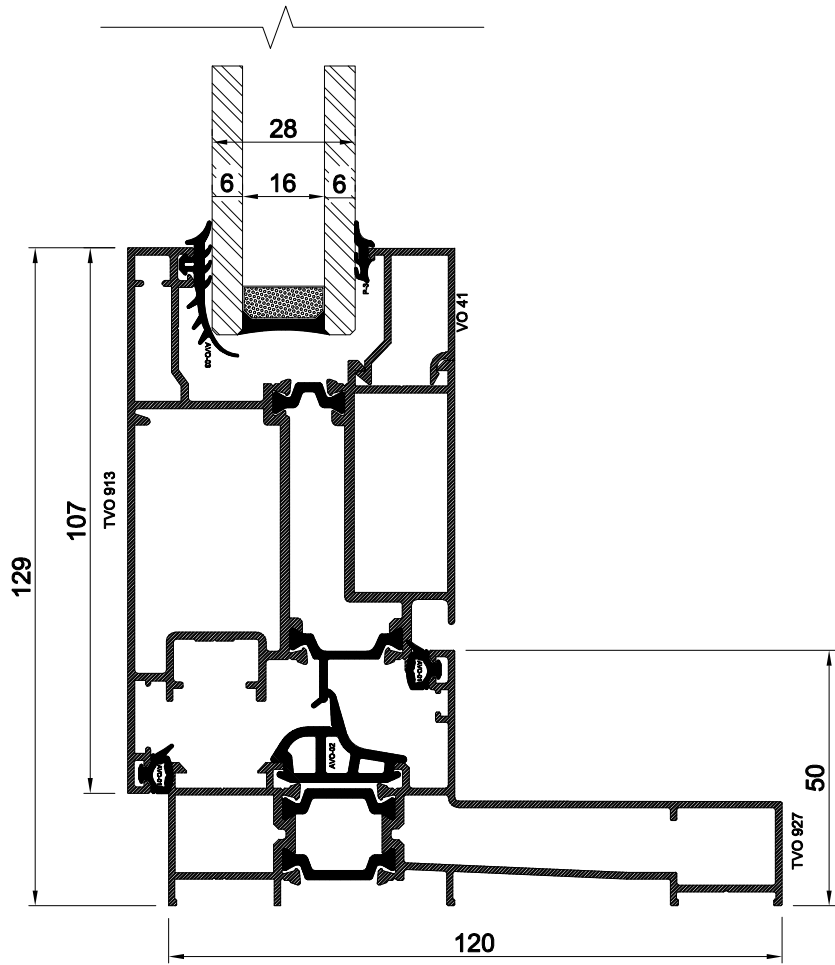
Frame TVO-927

Sash TVO-913

Outswing

 intertek	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>

EXTERIOR




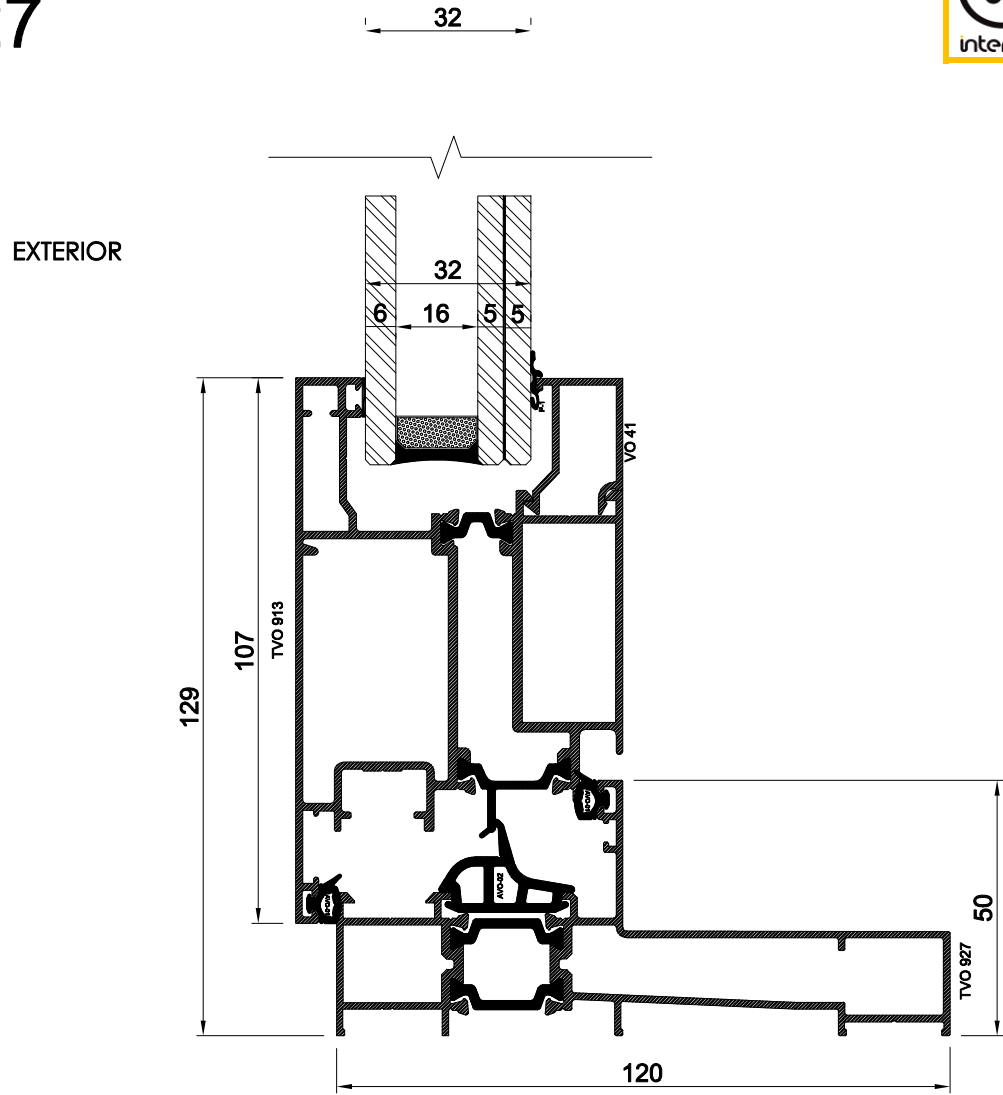
Section A-A, B-B

Frame TVO-927

Sash TVO-913

Outswing

	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>




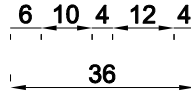
Section A-A, B-B

Frame TVO-927

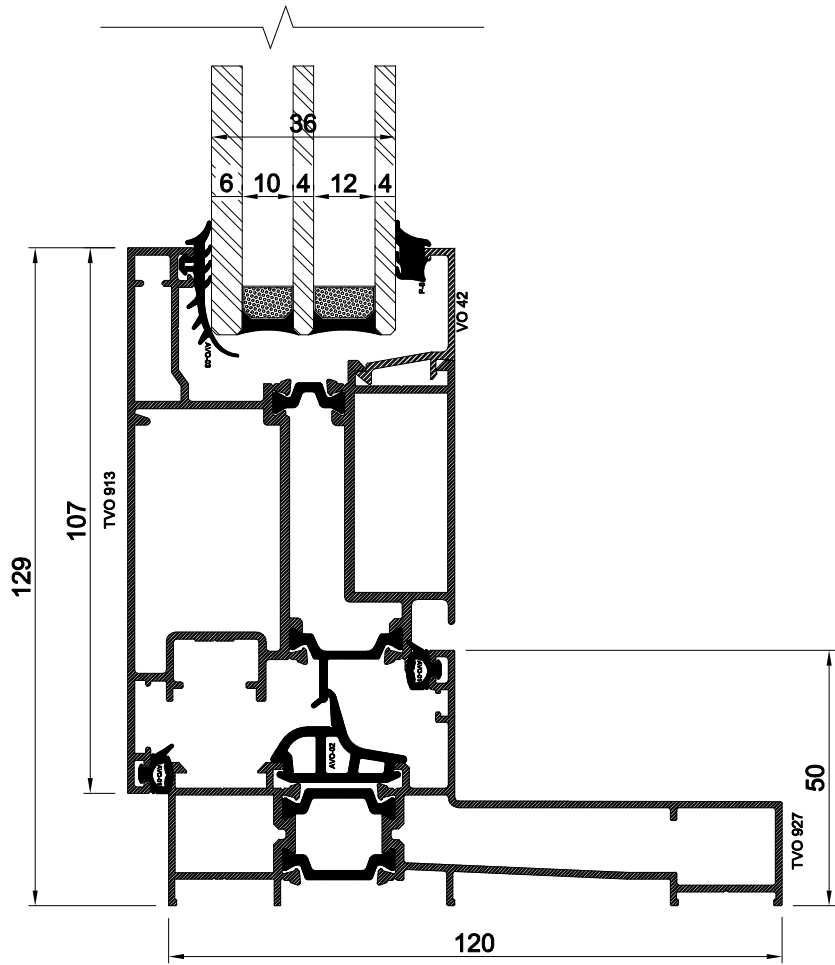
Sash TVO-913

Outswing

	Report #: P2839-116-45
	Date: 11/18/2022
	Verified by: <i>Megan M. Young</i>



EXTERIOR




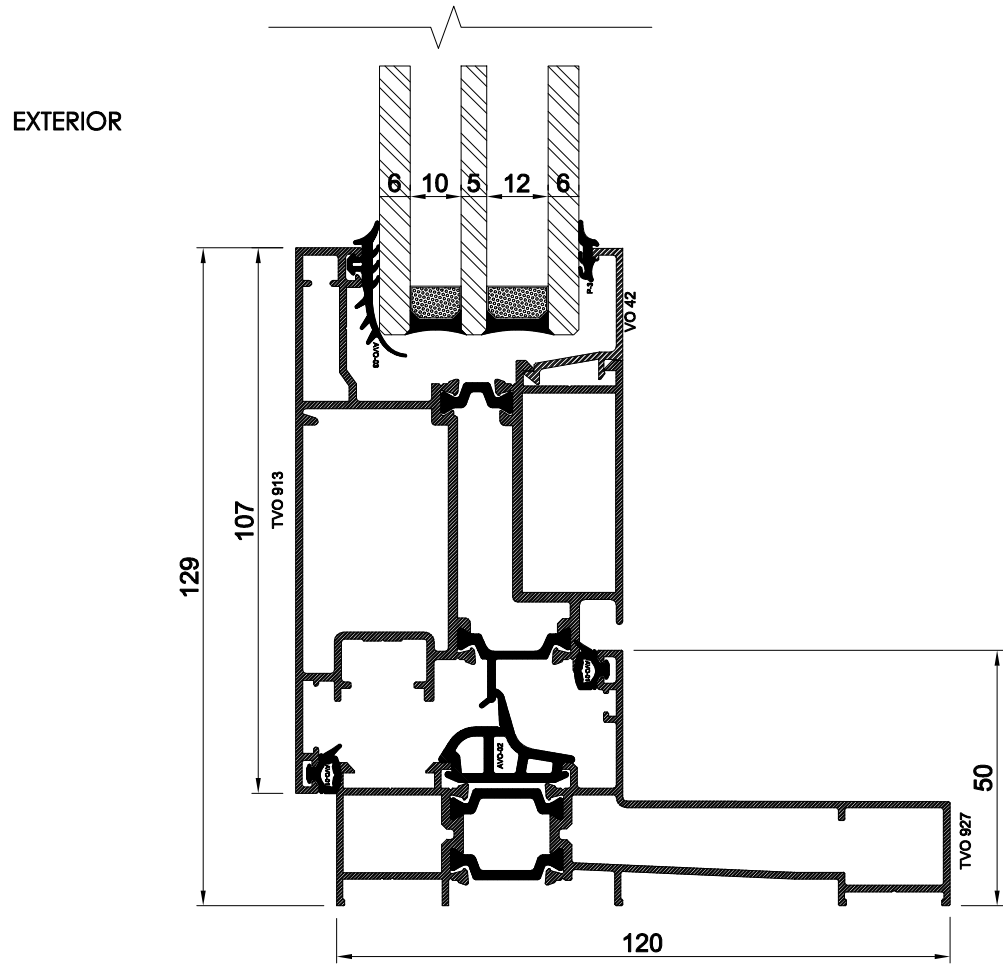
Section A-A, B-B

Frame TVO-927

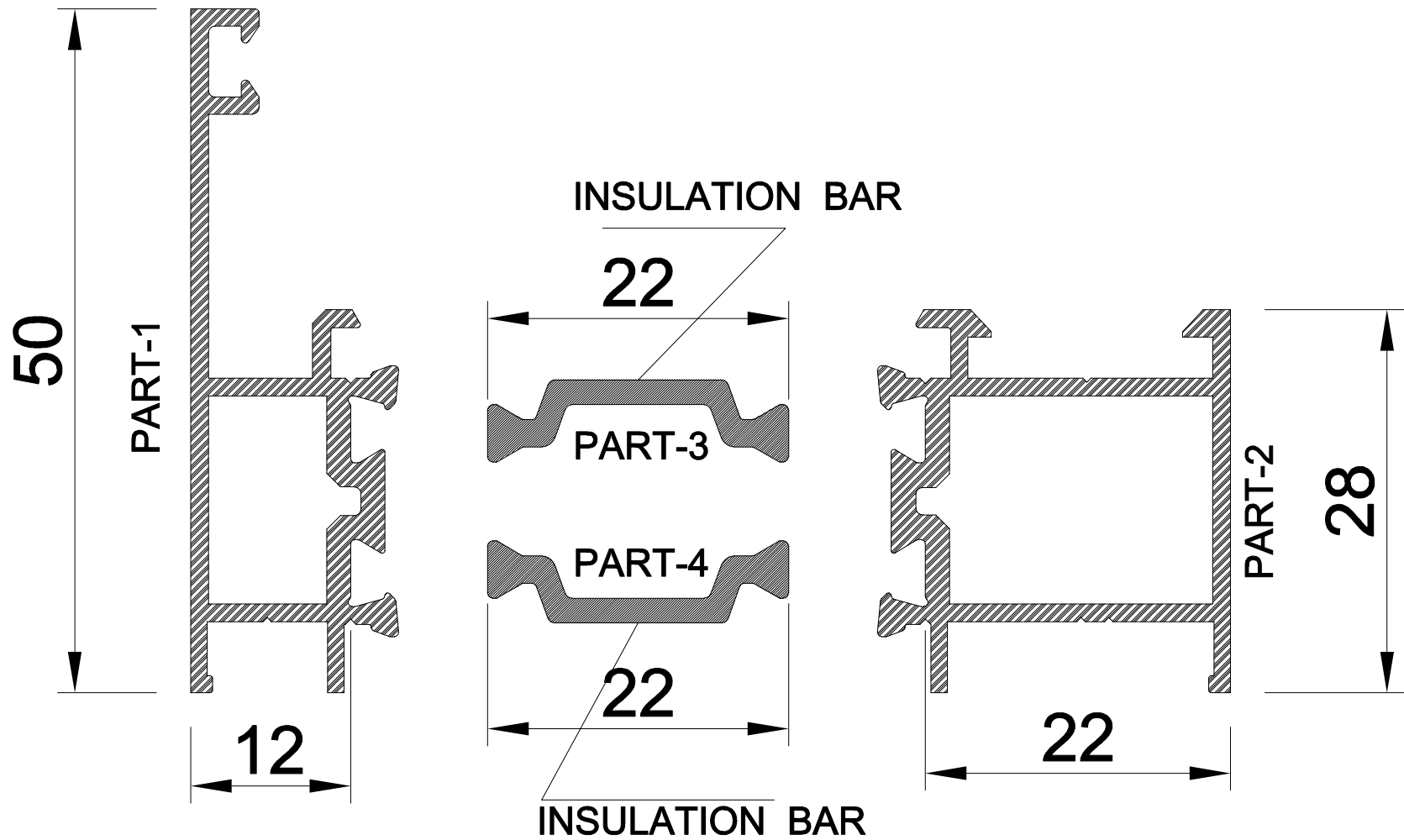
Sash TVO-913

Outswing

 intertek	Report #: P2839-116-45
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	Verified by: <i>Megan M. Young</i>

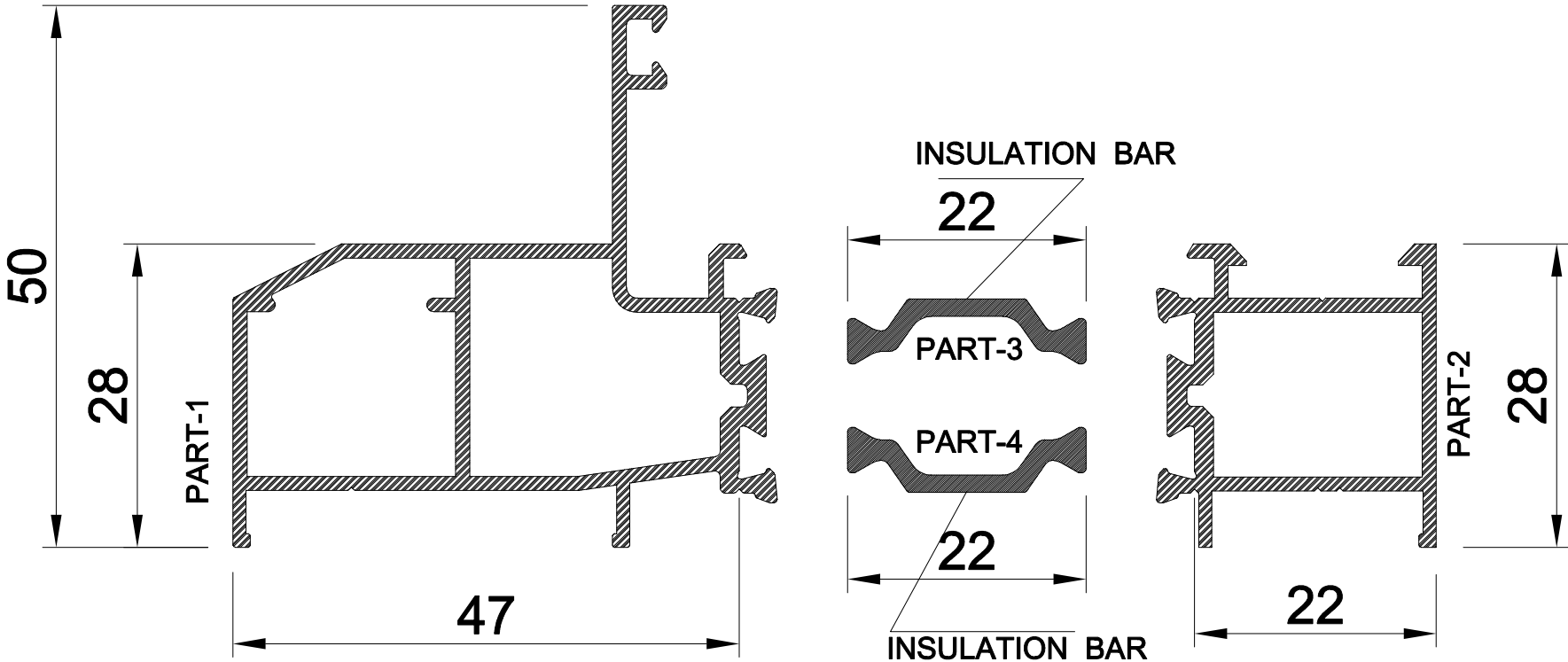


Frame TVO-921



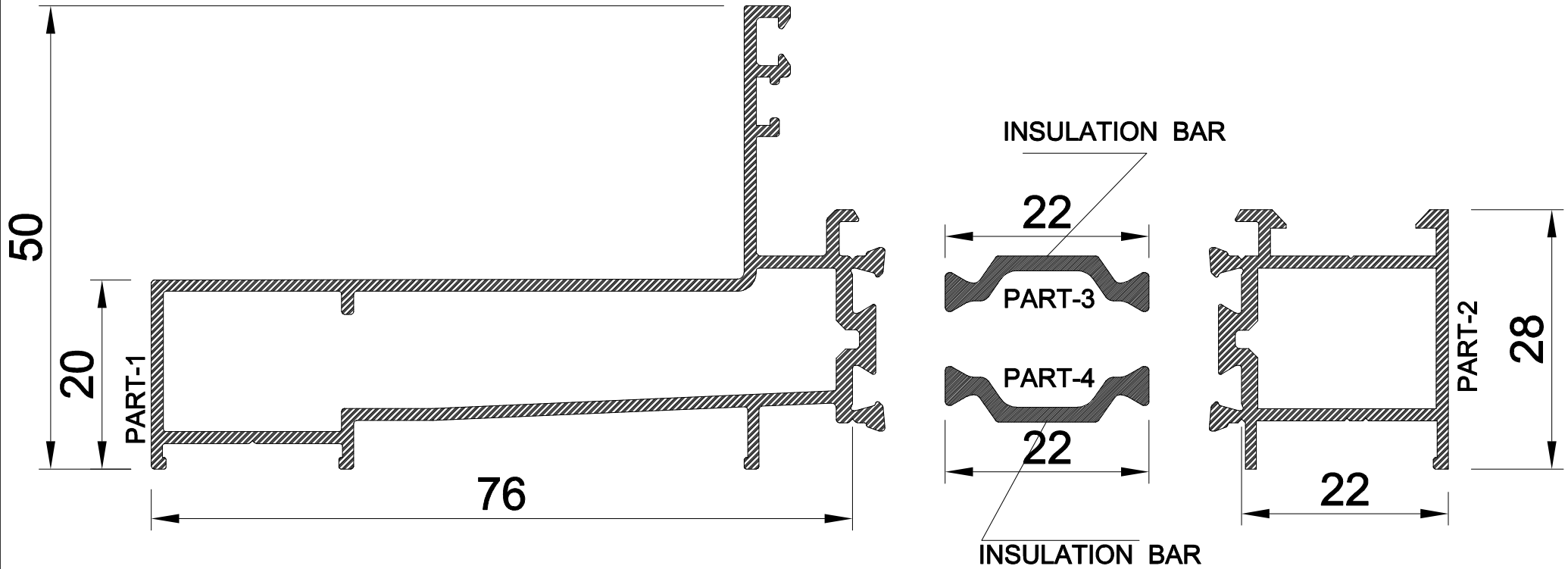
Parts 1&2 = Painted or Anodized Aluminum
Parts 3&4 = Polyamide

Frame TVO-922



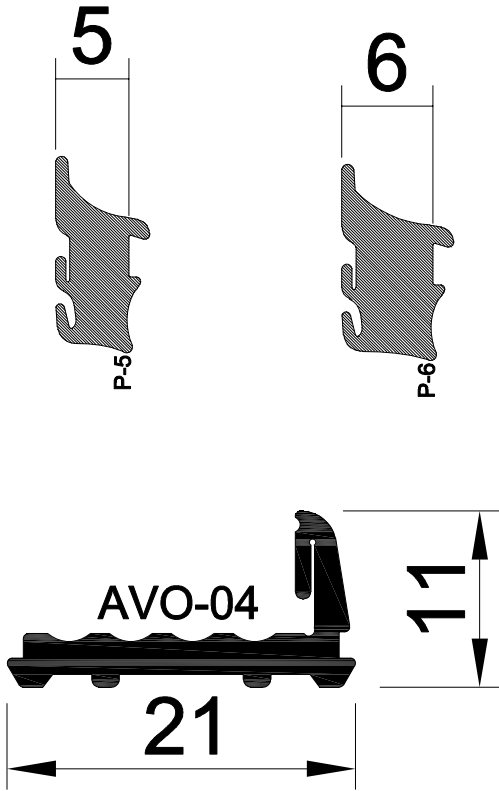
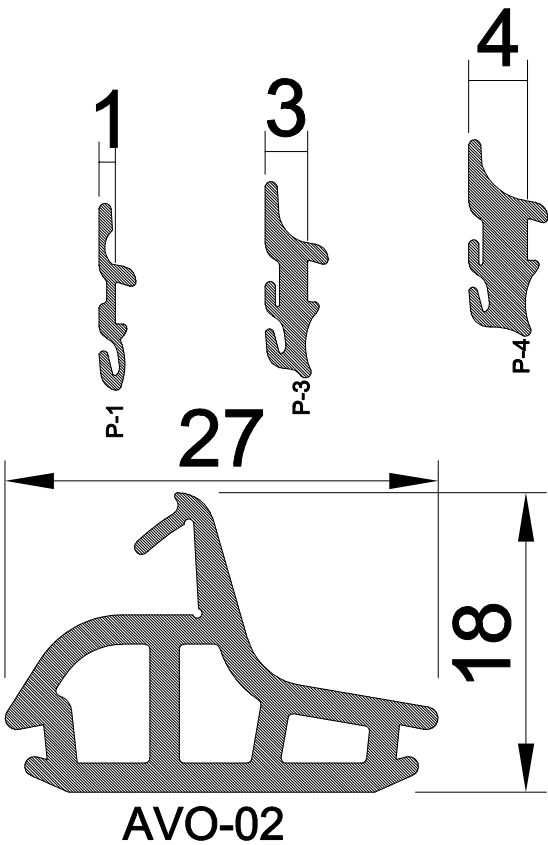
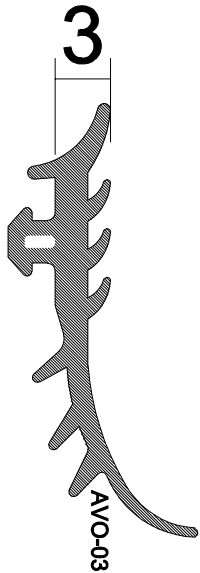
Parts 1&2 = Painted or Anodized Aluminum
Parts 3&4 = Polyamide

Frame TVO-927



Parts 1&2 = Painted or Anodized Aluminum
Parts 3&4 = Polyamide

GASKETS (EPDM)



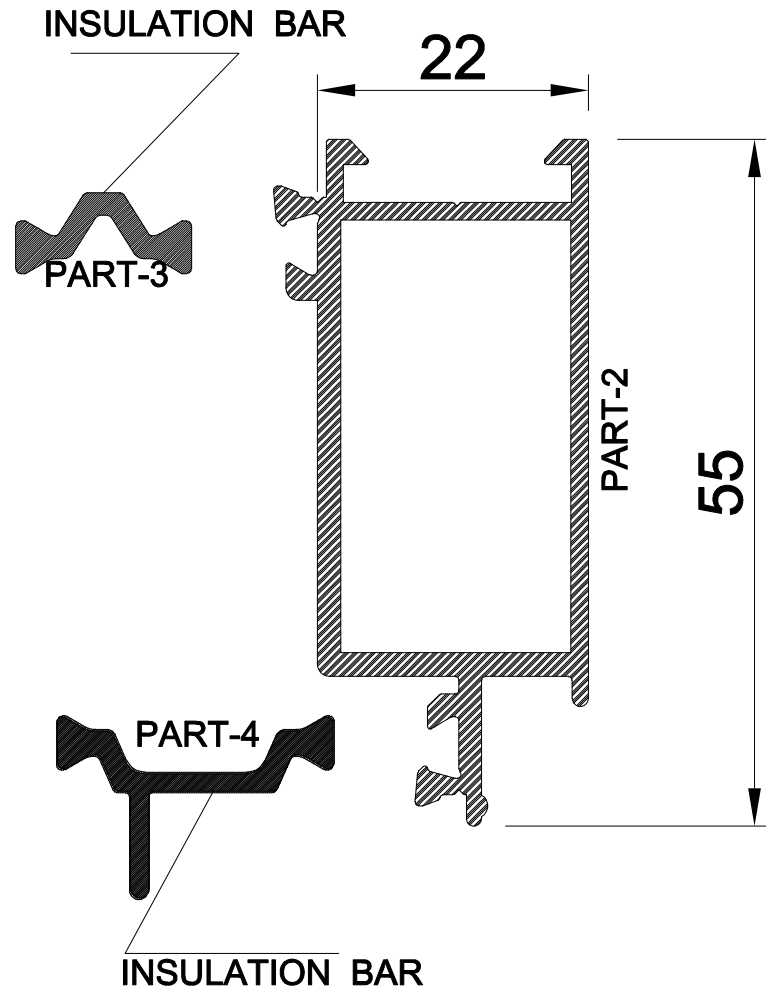
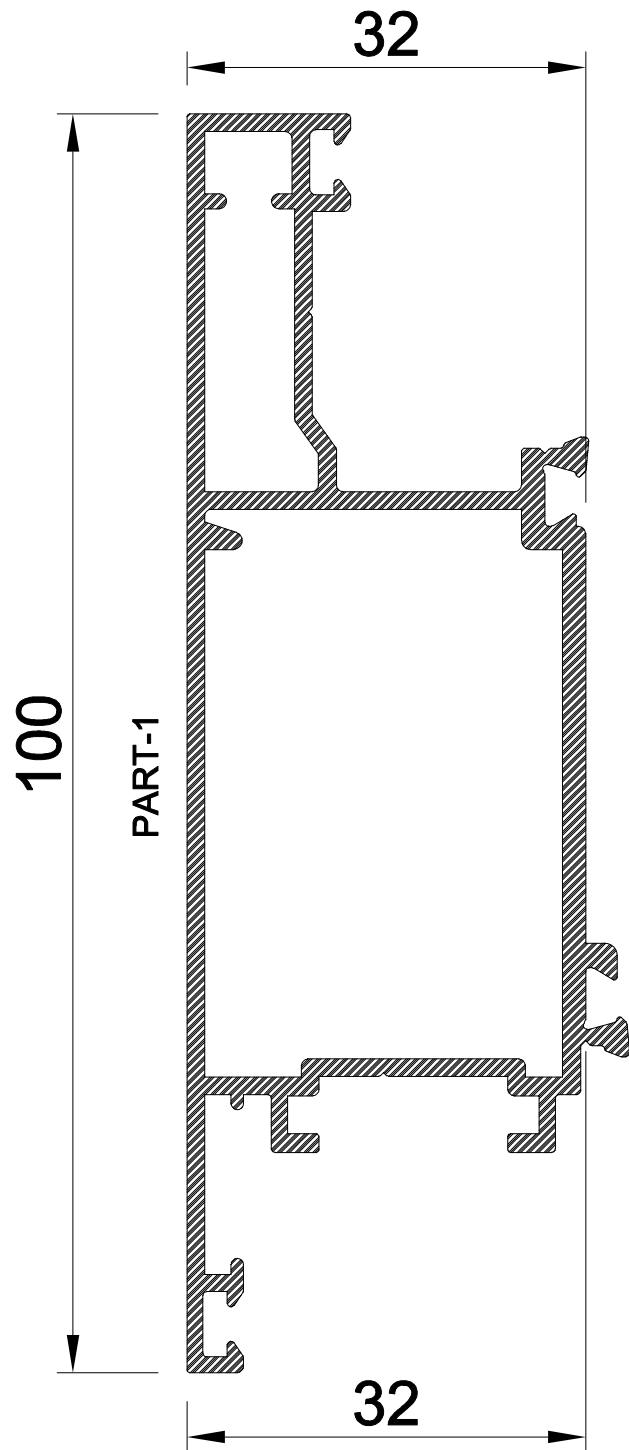
Sash TVO-903



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Parts 1&2 = Painted or Anodized Aluminum
Parts 3&4 = Polyamide

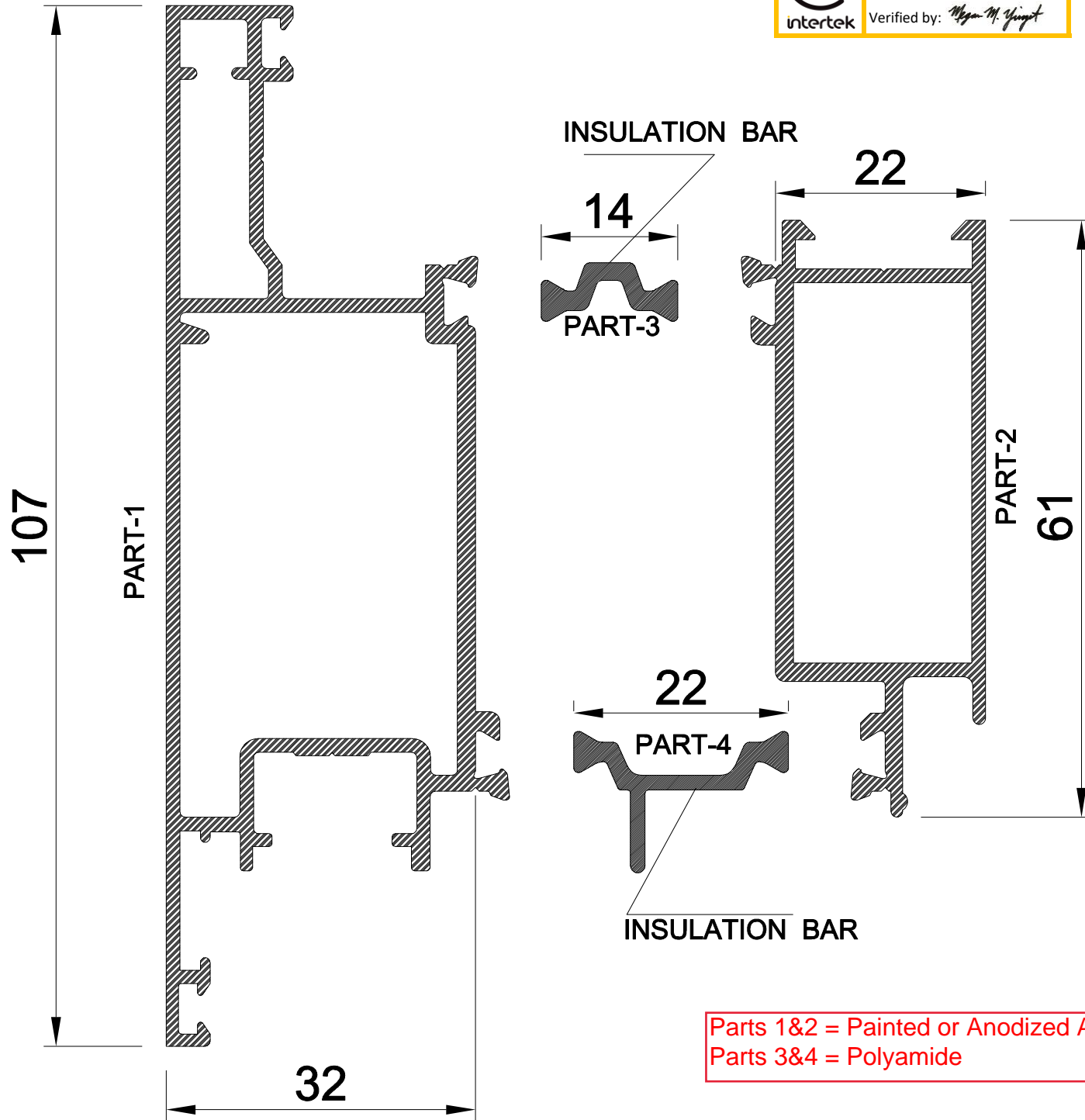
Sash TVO-913



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



Parts 1&2 = Painted or Anodized Aluminum
Parts 3&4 = Polyamide



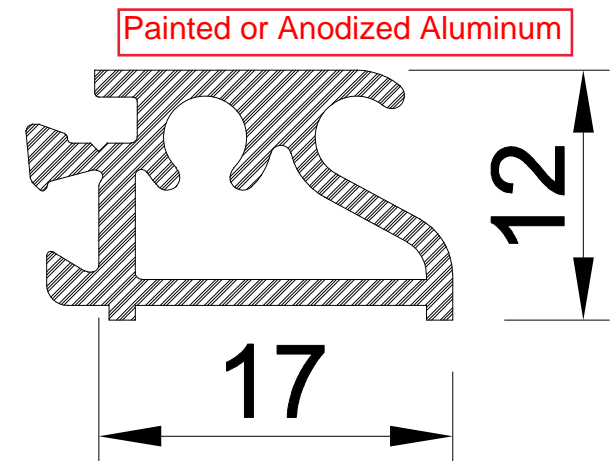
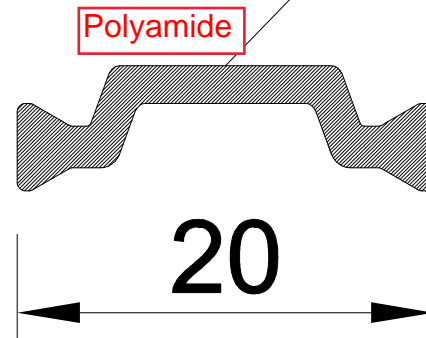
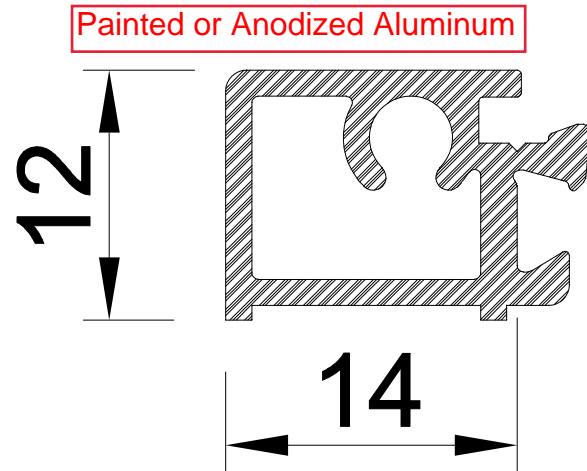
Report #: P2839-116-45

Date: 11/18/2022

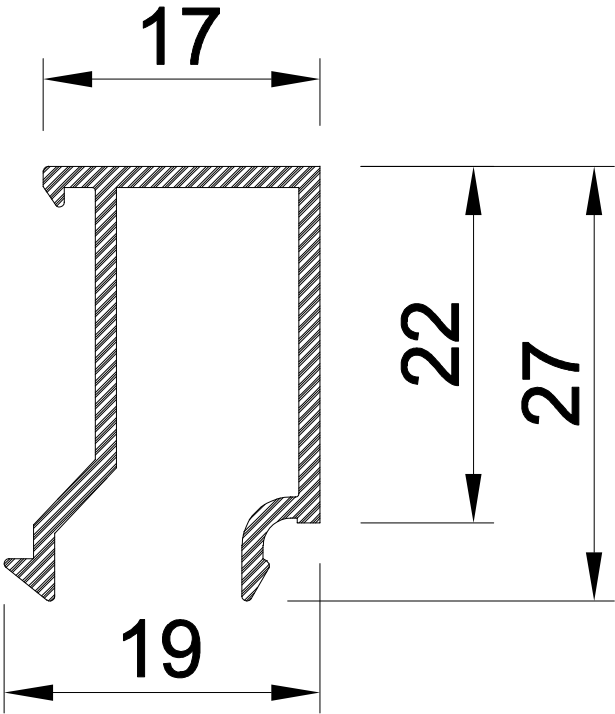
Verified by: *Megan M. Young*

Seal TVO-925

INSULATION BAR

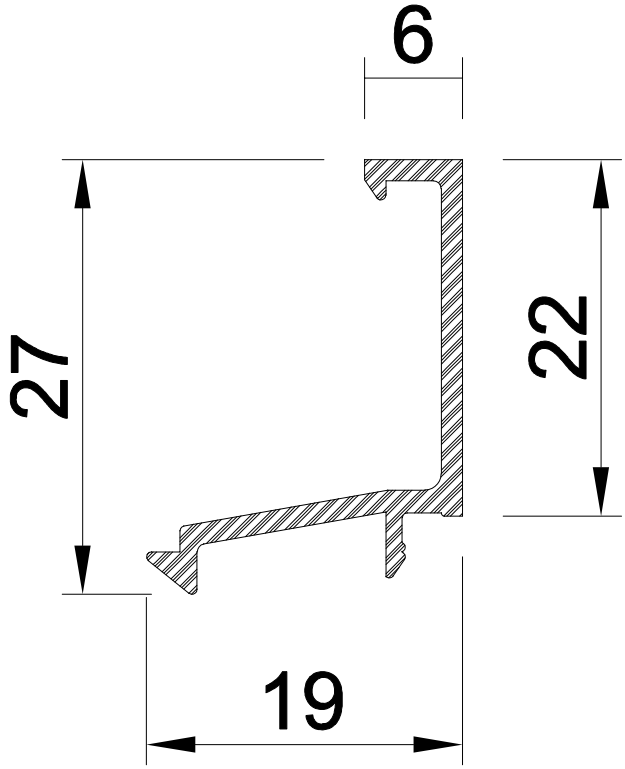


GLAZING BEAD VO-41



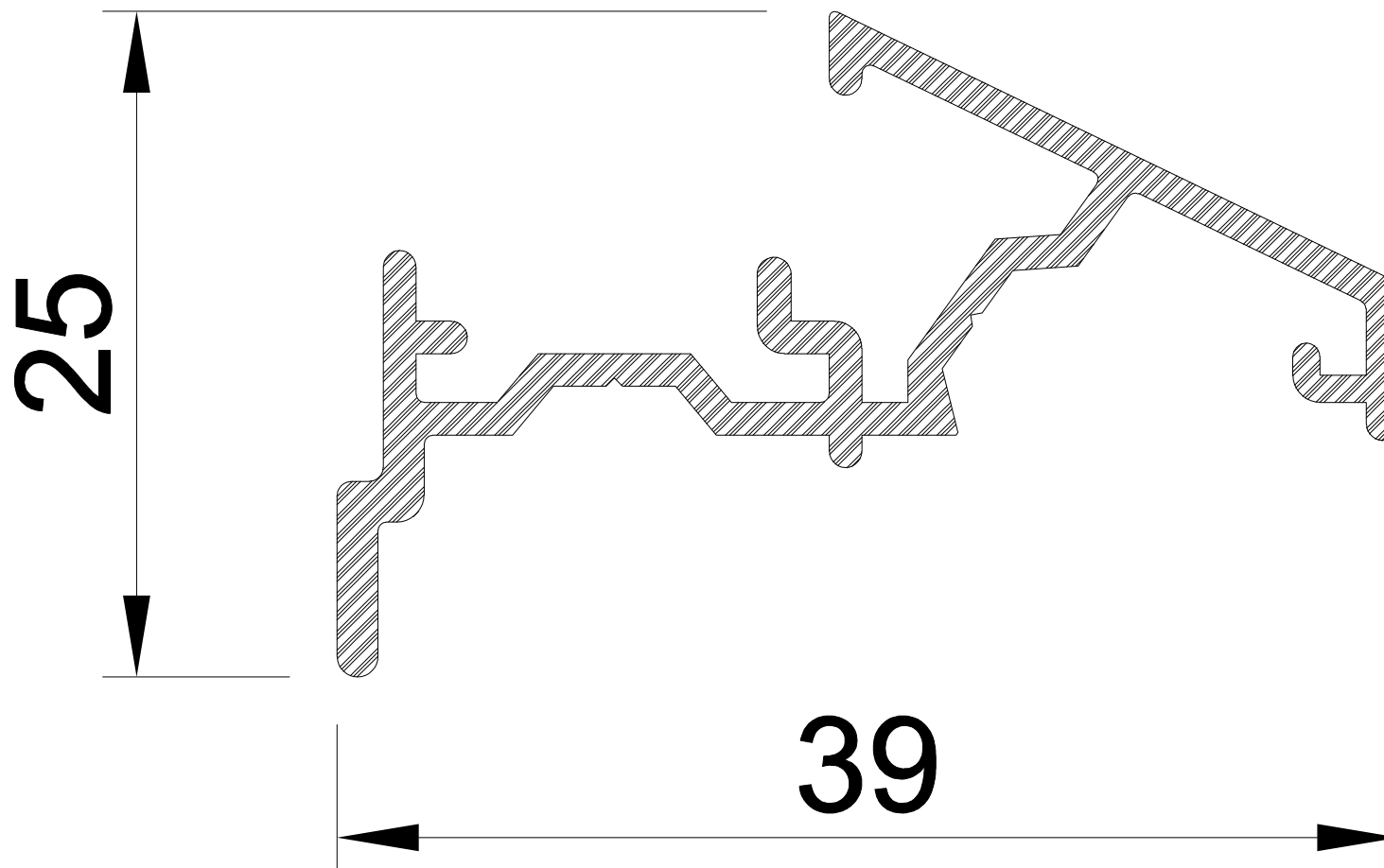
Material: Painted or Anodized Aluminum

GLAZING BEAD VO-42




Material: Painted or Anodized Aluminum

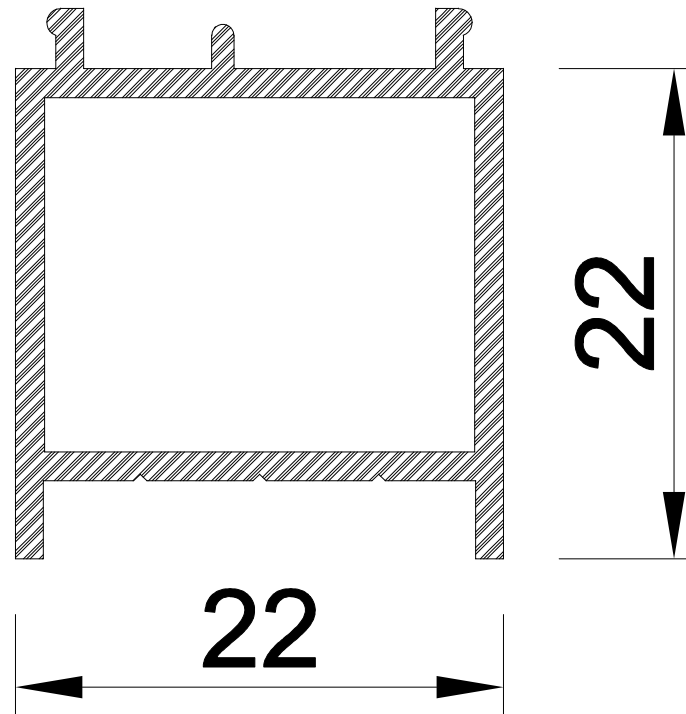
Additional VO-45



Material: Painted or Anodized Aluminum

Additional VO-46

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	Verified by: <i>Megan M. Young</i>



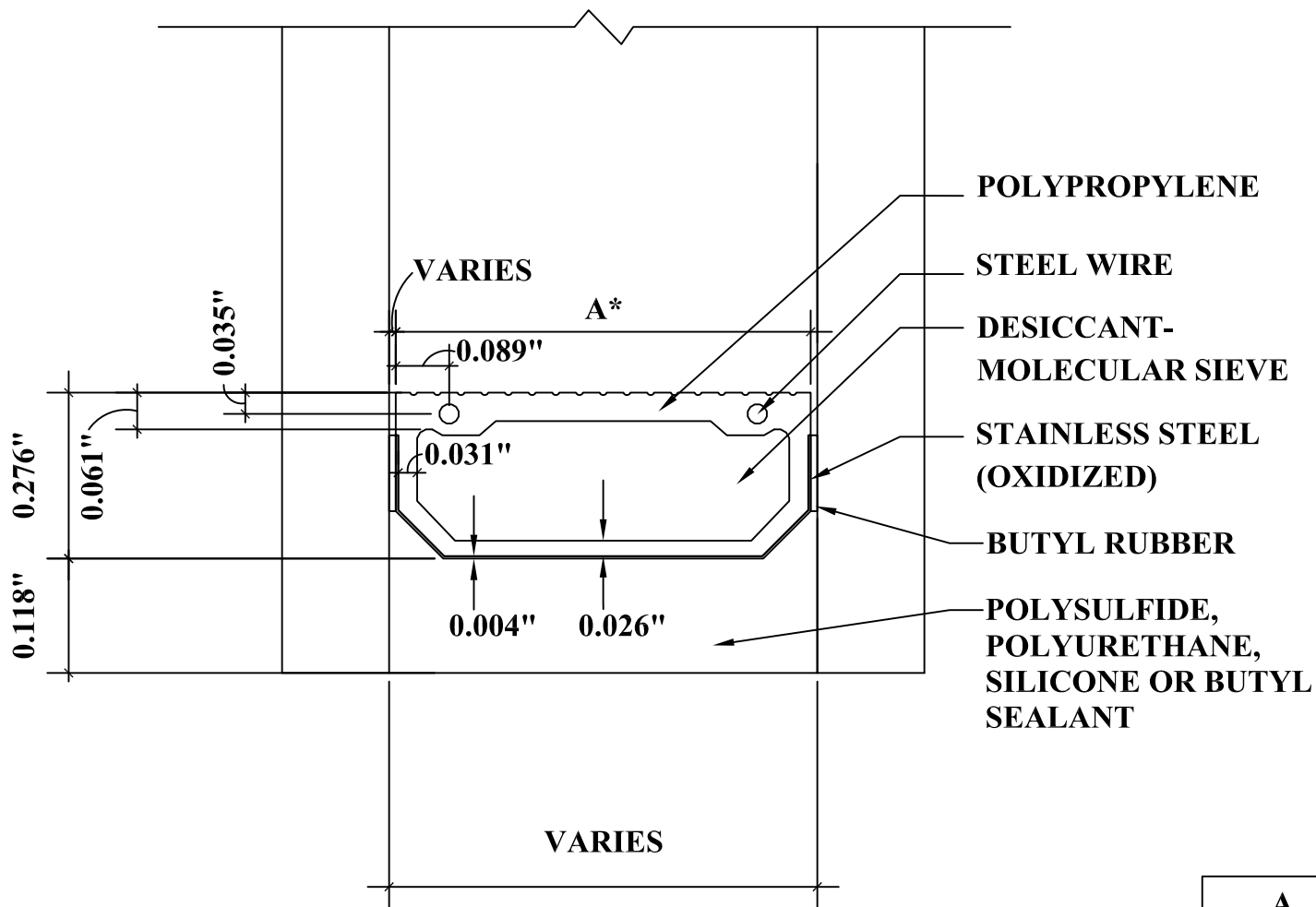
Material: Painted or Anodized Aluminum



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Yung*



DETAIL FOR THERMAL MODELING OF
ENSINGER THERMIX TX.N PLUS SPACER (TS-D)

A
0.945"
0.866"
0.787"
0.709"
0.630"
0.591"
0.551"
0.472"
0.394"
0.315"

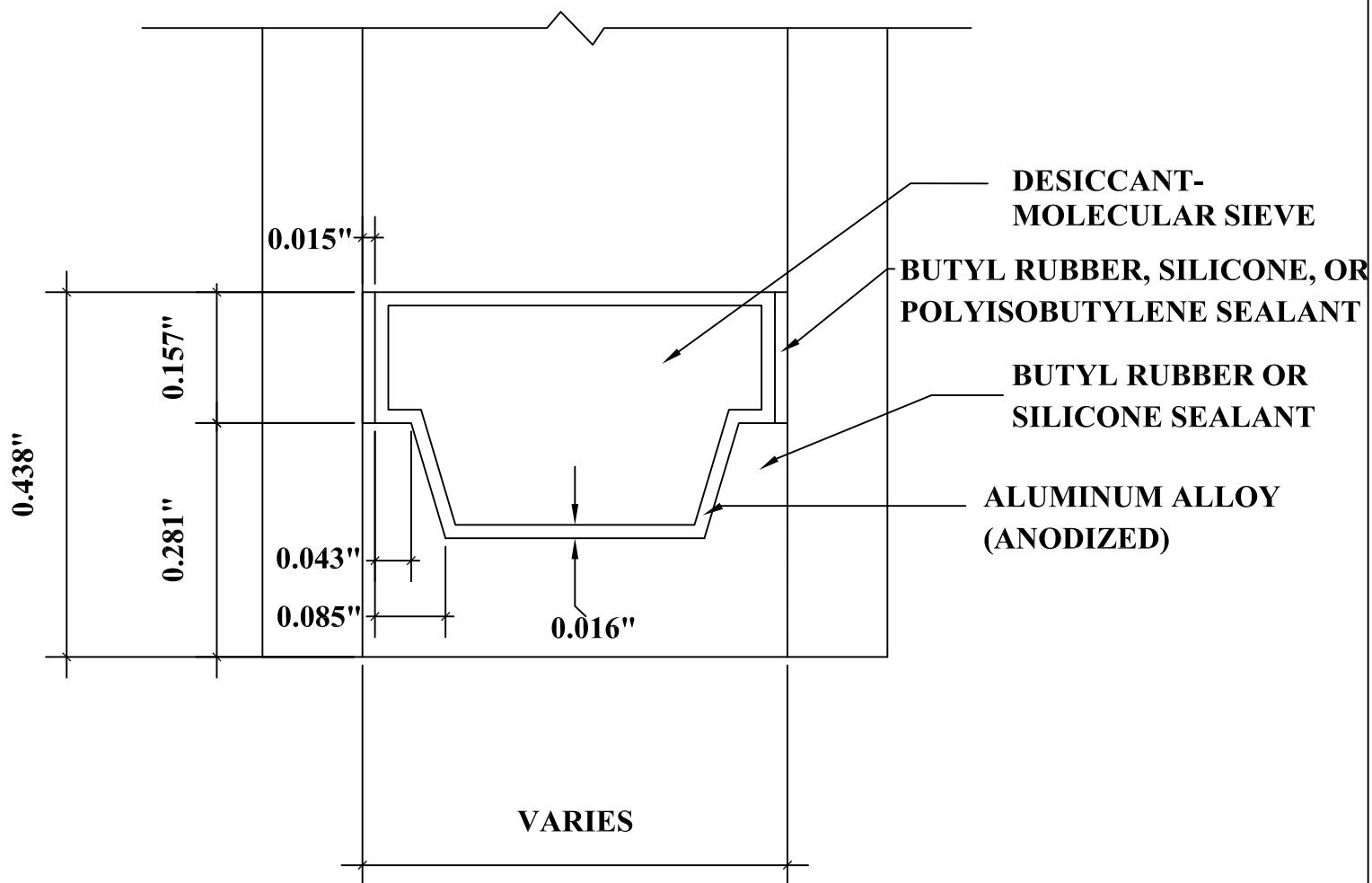
***SPACER AVAILABLE IN 10 SIZES.**



Report #: P2839-116-45

Date: 11/18/2022

Verified by: *Megan M. Young*



DETAIL FOR THERMAL MODELING OF ALUMINUM SPACER (A1-D)

TEST REPORT FOR NEON ENERGY

Report No: P2839.02-116-45 R2

Date: 03/14/23

SECTION 8

REVISION LOG

REVISION #	DATE	PAGES	REVISION
.01R0	11/18/22	All	Original report issued to Neon Energy.
.02R0	02/22/23	All	Add options 43-44.
.02R1	03/10/23	All	Revise outswing sill boundary condition, sash code
.02R2	03/14/23	All	Revise Bi-fold head boundary condition, option 43